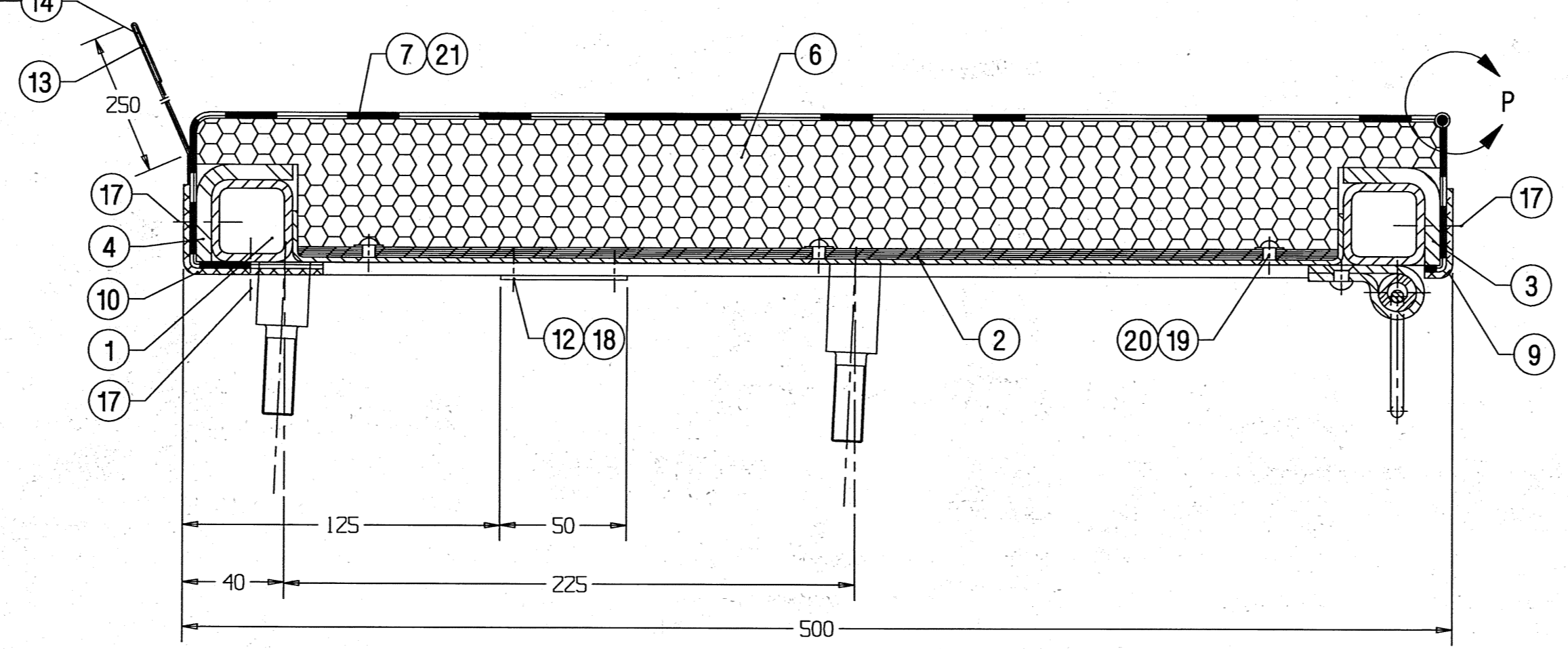
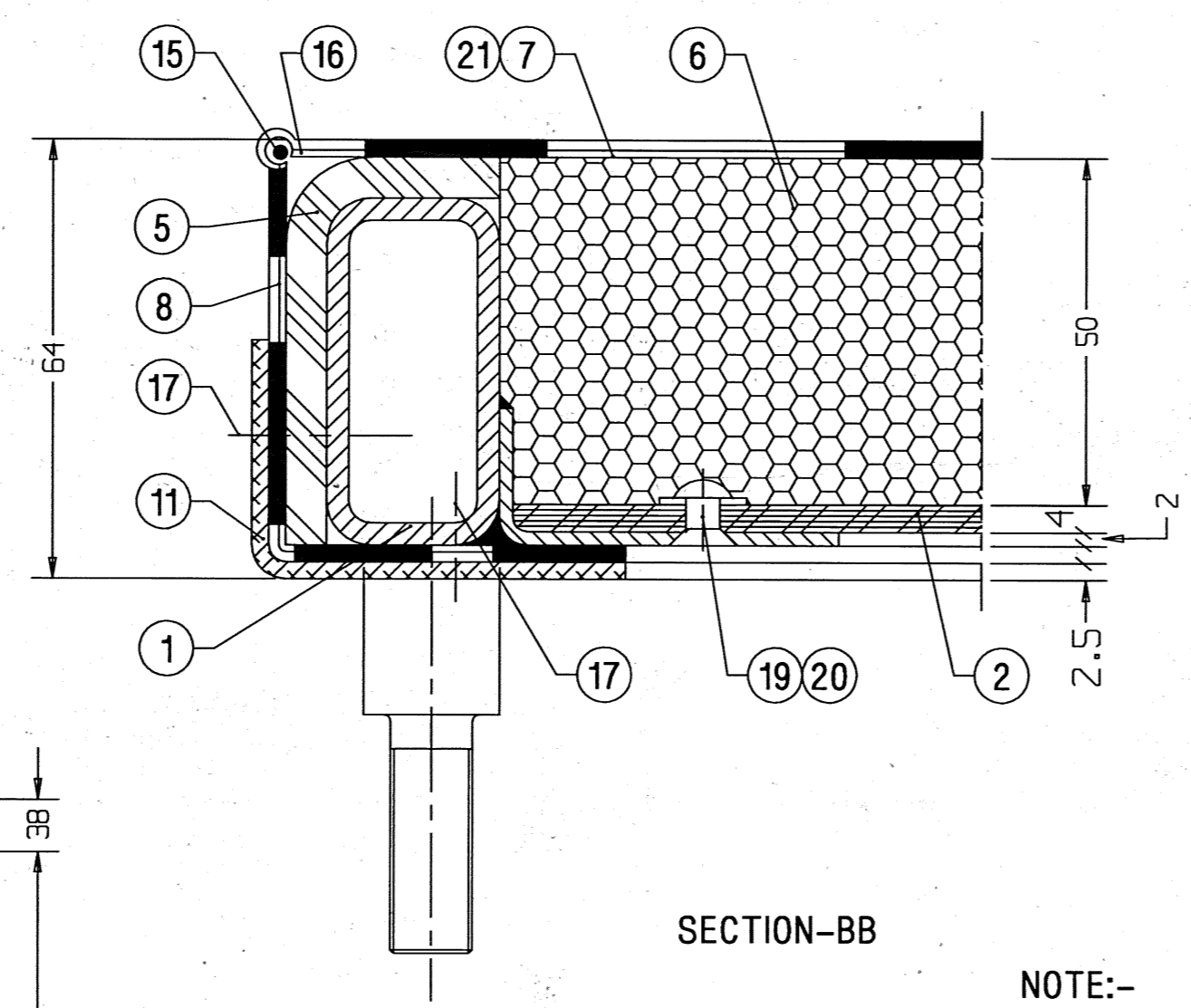
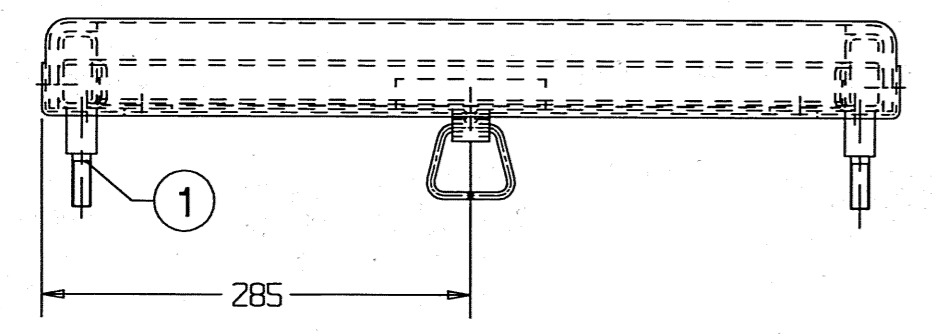


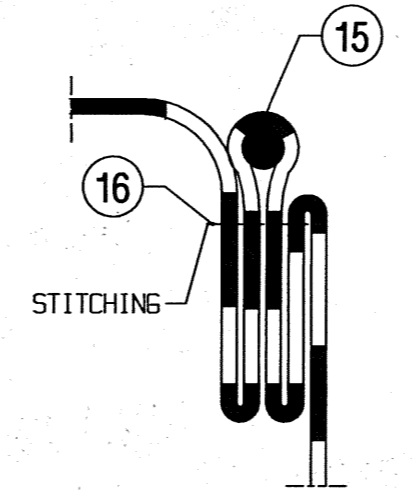
REXINE TO BE STITCHED SUITABLY SO THAT FLAT MOULDING (ITEM-13) MAY BE INSERTED AND SCREWED DURING ASSEMBLY STAGE.



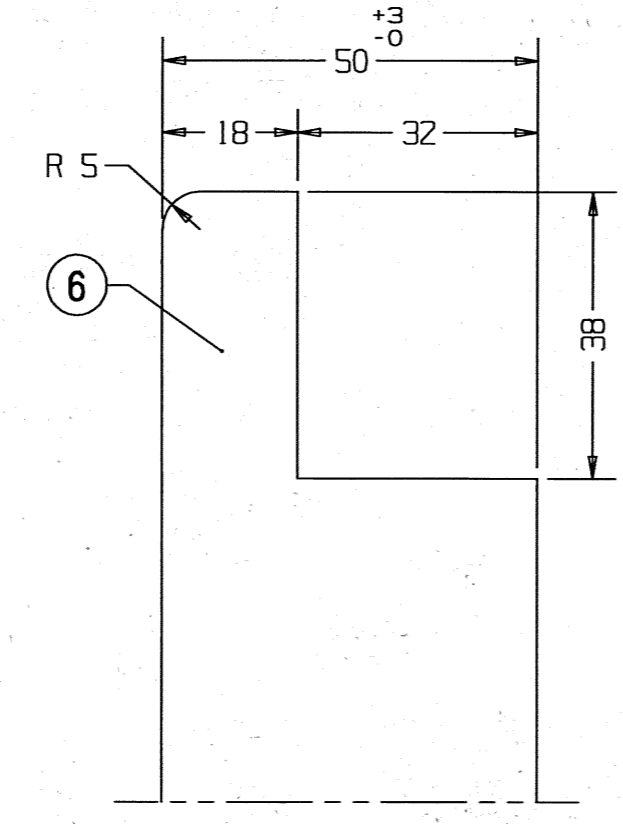
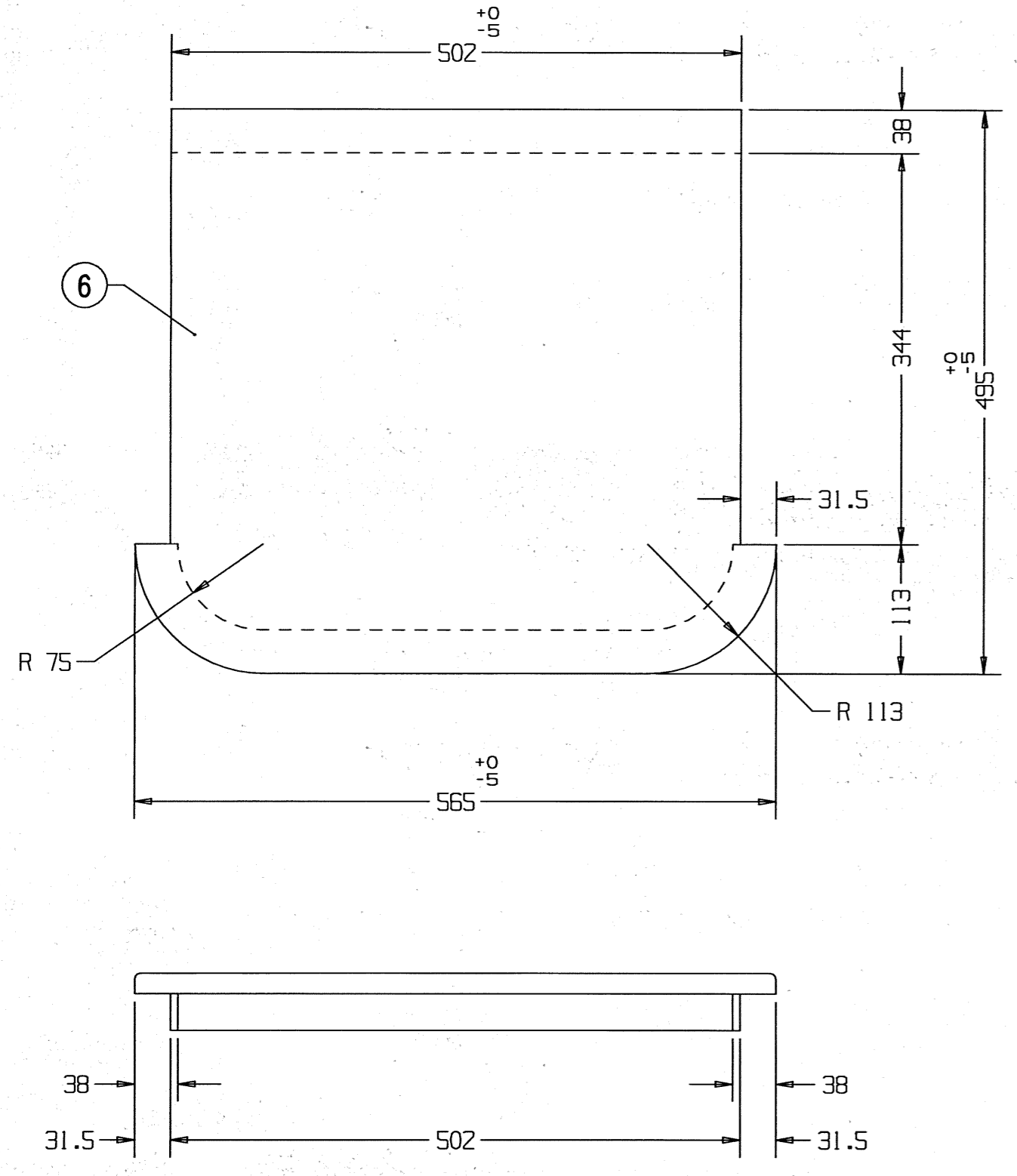
SECTION-AA



SECTION-BB



DETAIL AT 'P'  
(STITCHING DETAIL AT CORNERS)



DETAIL AT 'R'

- NOTE:-
- P.U.FOAM TO BE PASTED TO THE COMPREG WITH APPROVED BRAND OF WATER PROOF GLUE.
  - NECESSARY CUT-A-WAYS TO BE DONE TO SUIT AT SITE.
  - THREAD SHOULD BE DYED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF REXINE. THE PITCH OF THE STITCH SHALL BE 2 TO 3 mm.
  - COLOUR OF REXINE TO BE 'BLUE 315 OF 'BHOR' AND STAMPED WITH 'INDIAN RLYS' CREST TO RDSO/SK-68068, ALT.-2.
  - THE LENGTH OF FLAP (ITEM-14) SHALL BE SO ADJUSTED, THAT IT SHOULD NOT BE VISIBLE. FLAP PROVIDED SHALL BE OF DOUBLE FOLD.
  - COMPREG TO BE TREATED AGAINST FUNGI, TERMITE, MARINE BORERS & OTHER INSECT ACCORDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS: 5539-69, TYPE-IV (COPPER CHROME ARSENIC COMPOSITION).
  - FELT (ITEMS-3, 4 & 5) TO BE PASTED PROPERLY ON THE FRAME WITH APPROVED BRAND OF ADHESIVE.
  - PITCH OF TAPPING SCREWS SHOULD NOT BE MORE THAN 150 m.m.
  - P.U.FOAM TO BE DIRECTLY MOULDED AND NOT TO BE FABRICATED.
  - SKIN OF P.U.FOAM SHOULD BE UNIFORM WITHOUT CRACKS OR JOINTS.
  - REXINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
  - ALTERNATIVELY MOULDED P.U. FOAM TO RDSO/SPEC. C-8914 (REV. 1) MAY BE USED FOR ITEM 6.
  - PROVISION OF FIRE BARRIER AROUND P.U.FOAM TO CLAUSE 2.2.3 OF RDSO SPEC C-8914 SHOULD BE ENSURED.

ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
c	16/03/2004	I-15 F-15 G-9	1. DESCRIPTION & MATL.SPEC.OF ITEM 6 WAS FOAM RUBBER WAS 50X495X565 AND MDTs-013. 2. ITEM 21 ADDED. 3. NOTE 1,9,10 UPDATED ,NOTE 12 DELETED AND 13 ADDED.	DIC NO. MDO40011
d	28/07/2004	H3	1. CORE HOLES DELETED FROM THE BOTTOM OF P.U. FOAM.	DIC NO. MDO40043

SCANNED

Entered  
Date

ITEM	DESCRIPTION & DIMENSIONS	QTY	REMARKS
22	GADA CLOTH 1X150X550	2	NIL
21	GADA CLOTH 720X790	1	NIL
20	PLAIN WASHER ALUMINIUM A 5.5	9	LIHW05
19	CSK. HD. RIVET 5X12	9	IS: 2907-64
18	TAPPING SCREW ISO 1481 ST 3.5X16-F	2	IS: 7173-89
17	SLTD PAN HD TAPP SCREW STEEL ST4.2X16-F	34	LIHW03
16	SEWING THREAD L=3000	1	NIL
15	COTTON THREAD Ø 3X3000	1	NIL
14	REXINE 500X650	1	NIL
13	FLAT MOULDING	1	CC43359
12	NAME PLATE	1	CC61188
11	ANGLE MOULDING	2	CC43353
10	ANGLE MOULDING	1	CC43353
9	ANGLE MOULDING	1	CC43353
8	SIDE REXINE 150X550	2	NIL
7	TOP REXINE 650X800	1	NIL
6	P.U.FOAM 50X495X565	1	NIL
5	FELT 6X78X380	2	NIL
4	FELT 6X66X548	1	NIL
3	FELT 6X66X690	1	NIL
2	COMPREG PANEL 4X410X493	1	NIL
1	FRAME	1	AEG1452

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QTY	REMARKS
NIL	M	SEAT & UPPER BERTHS		
WEIGHT	FILE	ae61451d.prt (2D)		
10.500	KG	SINGLE SEAT COMPLETE		
S. AREA	M <sup>2</sup>	FOR ACCN COACH		
NIL	M	RAIL COACH FACTORY, KAPURTHALA		
WIDTH/THICK.	M	INDIAN RAILWAYS STANDARD		
NIL	M	PL NO. NIL		
HEIGHT	M	DRG.NO. AE61451		
NIL	M	N.R.		

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. DATE OF FIRST ISSUE: 08/12/1998. CGM BY: [Signature]

FOR UNTOLERANCED DIMENSIONS REFER MDG0008. REF.DRG.No: NIL. SCALE: 1:1. S.SE/REC: CHD. DUGL: [Signature]. DRN: [Signature]. DHRM: [Signature]. REF.DRG.No: NIL. PL NO. NIL. DRG.NO. AE61451. SIZE: A1 SHEET: 1/1.