



ALT. NO	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
b	16/03/2004	J-15 G-15 C-14	1. DESCRIPTION OF ITEM 3 & 4 WERE FOAM RUBBER FOR BERTH SIDE AND FOAM RUBBER FOR BACK REST SIDE. 2. ITEM 18 DELETED. 3. NOTE 1 UPDATED.	DIC NO. MDO040011
c	12/07/2005	K-10,11 F15,E15 G17 H16,H17	1. SECTION-BB DELETED AND SECTION-EE & SECTION-FF ADDED. 2. ITEM-20 ADDED & NOTE-2 MODIFIED. 3. QTY. OF ITEM-15 WAS 51. 4. LENGTH & QTY. OF ITEM-11 WERE 550 & 1 RESPECTIVELY.	DIC NO. MDO50042

NOTE:-

1. P.U.FOAM TO BE PASTED TO THE COMPREG WITH APPROVED BRAND OF WATER PROOF GLUE.
2. NECESSARY CUT-A-WAYS TO BE DONE TO SUIT AT SITE.
- # 3. THREAD SHOULD BE DYED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF REXINE. THE PITCH OF THE STITCH SHALL BE 2 TO 3 mm.
- @ 4. COLOUR OF REXINE TO BE 'BLUE 315' AND STAMPED WITH 'INDIAN RLYS' CREST TO RDSO/SK-68068, ALT.-2.
- * 5. COMPREG TO BE TREATED AGAINST FUNGI, TERMITE, MARINE BORERS & OTHER INSECT ACCORDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS: 5539-69, TYPE-IV (COPPER CHROME ARSENIC COMPOSITION).
6. FELT (ITEMS-5 TO 8) TO BE PASTED PROPERLY ON THE FRAME WITH APPROVED BRAND OF ADHESIVE.
7. REXINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
- % 8. ITEMS-11 & 20 SHALL BE DULL ANODISED TO IS: 1868-82, TAB-1 GR. AC 10.

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Date 2005

27 July 2005

ITEM	DESCRIPTION & DIMENSIONS	QTY	ASSEMBLY	DETAIL DRG	MATL. & SPEC.	REMARKS
20	MOULDING 2X77X50	1	NIL	IS: 737-86 31000 H2	%	
19	FLAT MOULDING	2	CC43334	NIL	L = 1492	
18	GABA CLOTH 800X2300	1	NIL	IS: 1094-76 VAR.-3	NIL	
17	COTTON THREAD ϕ 3X5000	1	NIL	IS: 1720-78	NIL	
16	TAPPING SCREW ISO 1481 ST 3.5X16-F	2	IS: 7173-89	NIL	MDTS 057	
15	SLTD PAN HD TAPP SCREW STEEL ST4.2X16-F	53	LIHW03	IS: 7173-1989 STEEL	ITEM-39 COATING TO MDTS 057	
14	SEWING THREAD L=10000	1	NIL	IS: 4229-92 6.6, VAR. L 2	#	
13	EYELET	2	SE61262	NIL	NIL	
12	NAME PLATE	1	CC61188	NIL	NIL	
11	ANGLE MOULDING 2X57X253	2	NIL	IS: 737-86 31000 H2	%	
10	REXINE 800X2300	1	NIL	RDSO/SPEC. C-9503, TYPE-II	@	
9	REXINE 60X65	2	NIL	RDSO/SPEC. C-9503, TYPE-II	@	
8	FELT 6X10X120	2	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL	
7	FELT 6X62X561	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL	
6	FELT 6X53X990	2	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL	
5	FELT 6X114X561	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL	
4	P.U. FOAM FOR BACK REST SIDE	1	AE61457	NIL	ITEM-2	
3	P.U. FOAM FOR BERTH SIDE	1	AE61457	NIL	ITEM-1	
2	COMPREG PANEL 4X549X919	1	NIL	RDSO/SPEC. C-9407, TYPE-I	*	
1	FRAME	1	AE61454	NIL	NIL	

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	ASSEMBLY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	M	SEAT & UPPER BERTHS	SUPERSEDES:	AE61453	ALT b	
WEIGHT	FILE	ae61453c.prt (20)				
18.500	KG	BACK REST CUM BERTH (LONG)				
S.AREA	FOR ACCN COACH					
NIL	M ²	RAIL COACH FACTORY, KAPURTHALA				
LENGTH/DIA	INDIAN RAILWAYS STANDARD					
NIL	M	SCALE: 1:2				
HEIGHT	SSE/REG: CHD					
NIL	M	DRN: DUGL				
REF.DRG No. NIL						
PL NO. NIL						
DRG.NO. AE61453						
ALT. c SIZE(A) SHEET 1/1						

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008 DATE OF FIRST ISSUE 08/12/1998 CGM BY