



NOTE

- 1, SUITABLE CUTAWAY TO BE DONE AT SITE FOR ITEMS - 2 & 3 TO SUIT THE FRAME.
- 2 REXINE AND FELT SHOULD BE PASTED TO THE SEAT FRAME WITH APPROVED BRAND OF ADHESIVE
- 3 PITCH OF TAPPING SCREW SHOULD NOT BE MORE THAN 150 MM.
- 4 REXINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
- 5 THREAD SHOULD BE DYED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH
- 6 COMPREG TO BE TREATED AGAINST FUNGI, TURMITE, MARINE BORERS AND OTHER INSECT ACCORDING TO REQUIREMENT OF PRESERVATION TREATMENT TO IS 5539-69 TYPE-IV (COPPER CHROME ARSENIC COMPOSITION)

REF. DRG. DRAWING DRAWN AS PER DETAILS GIVEN BY SSE CARD.

NO	QTY	DESCRIPTION	MAT & SPEC
1	1	10	FELT 3X30X 3000 APP. IS:1719-88 TAB-1
39	39	9	PAN HD SCREW 8X40 I 15:7169-89
1	1	8	PANEL 1820X550X3 RDSO SPEC CK-513
26	26	7	PLAIN WASHER 5-5 IS:737-86 19000
26	26	6	CSK HD RIVET Ø5X16 IS:737-86 19000
1	1	5	REXINE (SIDE) 150X4800X1 RDSO/2008 CG-07
1	1	4	REXINE (TOP) 560X1850X1 ALNAC-03
1	1	3	COMPREG PLYWOOD 1780X490X4 RDSO/SPEC C-9407 TYPE I
1	1	2	DT. PB 550X1820X38 RDSO SPEC CK 607 with Amad slip 1 & 2
1	1	1	FRAME CRW/SK 893
NO OF ITEM NO			MAT & SPEC

AWM
SSE PUR
SSE CARD
JE DRG
DRN 20/9/2010

MIDDLE AND UPPER BERTH COMPLETE FOR ICF/RCF COACHES SCN TYPE

III
PER ASSY
II
PER ASSY
I
PER ASSY

SCALE 1:10, 1:1

WCR *Ranbir*
FOR CWM 24/9/10
WEST CENTRAL RAILWAY
COACH REHABILITATION WORK SHOP H52
BHOPAL
DRG. NO. CRW/SK 894