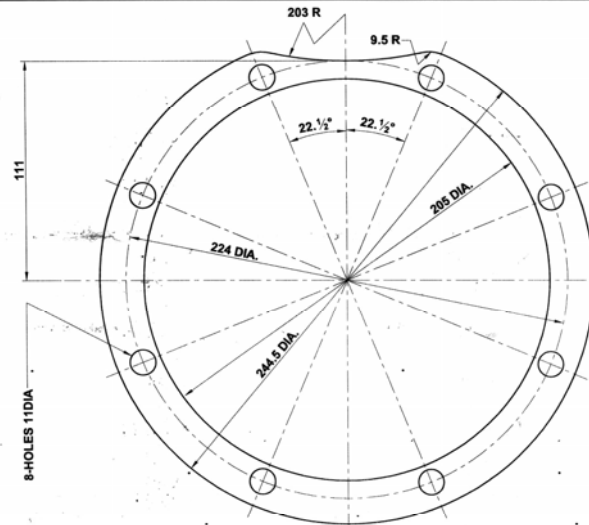


PL. NO. - 10.17.0212 CAT. No. - 21522653 DRP. No. - 11613 E-10. KGP / Gk-194

ROUGH MACHD. FINISH MACHD. FINE FINISH MACHD. FILED GROUND HARDENED & GROUND



**NOTE:-**

1. RANDOM SAMPLE WILL BE DRAWN FROM BATCHES UNDER PRODUCTION IN THE MANUFACTURER'S WORK & TESTED TO SPECIFICATION FOR PASSING THAT PARTICULAR BATCH.
2. MANUFACTURER SHOULD EMBOSS THEIR IDENTIFICATION ON THE GASKET.
3. DIMENSIONAL TOLERANCES (EXCEPT THICKNESS) WHEREVER NOT INDICATED TO BE  $\pm 0.15\text{mm}$ .

SSE / D CHD TRD DRN	COPIED	MATERIAL	COMPRESSED ASBESTOS SHT PKG FIBRE JOINTING.	4	DA:4752 AS:2587	MTL. SHT. PKG. ASTM DELETED & IS:2712 GR.01 ADDED.	10.08.01	WDM/2	
		SPEC. No.	IS: 2712 GR.0 / 1	3	DA:4351 AS:2531	MAT WAS FIBRE SHT. PKG. 'A-Z'.	30.05.94	WHERE USED	FOR LOCOS No. OFF
		TREAT.		ALT.	AUTH.	DESCRIPTION	DATE	CONTROLLED BY	
		WEIGHT		<b>GASKET</b> (FOR VIBRATION DAMPER CAM SHAFT L.S.)				CENTRAL RAILWAY DRG. No. <b>CI/EN-77</b> ALT. 4	
		SCALE	NTS						
		REF. DRG.	15 D 76724	MECHANICAL DEPARTMENT WEST CENTRAL RAILWAY, JABALPUR					

**NOTE:**  
**MATERIAL & SPECIFICATIONS:**  
**GRAPHITE INSERTED SPIRAL WOUND METALLIC GASKET**

- METALLIC PORTION: STAINLESS STEEL AISI TYPE SS 304 CONFORMING TO AISI 304L.
- GRAPHITE INSERT: GRAPHITE (GRAPHOL) CONSISTING OF 92% PURE GRAPHITE WITH FOLLOWING PROPERTIES OF GRAPHITE & STEEL:  
 MELTING POINT: 3650°C  
 TENSILE STRENGTH: 3.4 MPa (500 PSI)  
 DENSITY: 1.6 gm/cm<sup>3</sup>  
 COMPRESSION: 45% RECOVERY + 3%  
 ASH CONTENT: 2%  
 LEACHABLE FLUORIDE ION CONTENT: 100PPM  
 LEACHABLE FLUORIDE ION CONTENT: 100PPM  
 SULPHUR CONTENT: 120PPM

- THE TERMINATING ENDS OF STRIPS ARE TO BE SECURED BY RESISTANCE WELDING.
- TOLERANCE & CONSTRUCTION AS PER ASME B16.20.
- MATERIAL FINISH WITHOUT ANY METAL PROVISION TO BE ENSURED.
- TOLERANCE TO LINEAR AND ANGULAR DIMENSIONS AS PER CHANGE 10/2028 IF NOT SPECIFIED.
- REMOVE ALL BURRS.

APPLICABLE FOR ENDS OF STRIPS OF ALL DIMENSIONS

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ALT.	NO. OF PLACES	REF.	DESCRIPTION	ALT. NO. OF PLACES	CON.	DATE	BY	APPROVED

GASKET	
REF.	SKDP-3694
DRG. NO.	SKDP-3694
SUPERSEDES	SUPERSEDED BY

**PL. NO. -11270561** CAT. No. - 2182274 DRP. No. - 276-B/4 P2.

ROUGH MACHD.	FINISH MACHD.	FINE FINISH MACHD.	FILED	GROUND	HARDENED & GROUND
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0.8mm (1/32") THICK

4-14.98 (1/16" DIA) HOLES.

13 R

45°

121.5 P.C.D.

127R.

127R.

81 DIA: 127

× NOTE:-

- MATERIAL AND SPECIFICATION SHOULD CONFORM TO CENTRAL RAILWAY MATERIAL STANDARD "A-9".
- RANDOM SAMPLES WILL BE DRAWN FROM BATCHES UNDER PRODUCTION IN THE MANUFACTURER'S WORK & TESTED TO SPECIFICATION FOR PASSING THAT PARTICULAR BATCH.
- MANUFACTURER SHOULD STAMP THEIR IDENTIFICATION ON THE GASKET.

CI/ENA-67	WDM - 2	1
WHERE USED	FOR LOCOS	No. OFF
CONTROLLED BY		
for Sr. DME (D) ET		
CENTRAL RAILWAY DRG. No.		
CI/EN-275	ALT. 1	

ISS / D	CHKD	TRD	DRN	COPIED	MATERIAL	SEE NOTE *	1	DA : 9575	NOTE 2 & 3 ADDED	24.04.71
					SPEC. No.		ALT.	AUTH.	DESCRIPTION	DATE
					TREAT.					
					WEIGHT					
					SCALE	NTS				
					REF. DRG.	ET / MT / M - 060, 15 D 76716				

**GASKET (BODY TO SPRING HOUSING)**  
**LUB OIL RELIEF, REGULATING VALVE**

CENTRAL RAILWAY DEPARTMENT, WEST CENTRAL RAILWAY, JABALPUR

