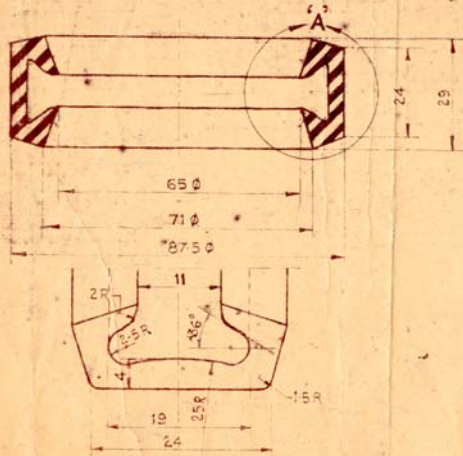


PL. No. 10 17 1307

PACKING CONDITION:
EACH PIECE IS TO BE PACKED IN POLYTHENE BAG THEN SUITABLE NOS. SHOULD BE PACKED IN CORRUGATED CARD BOARD BOX AND FINALLY SEALED.



NOTE:-

1. MATERIAL AND SPECIFICATION SHOULD CONFORM TO CENTRAL RAILWAY MATERIAL STANDARDS "R2".
2. HARDNESS:- 60-65 SHORE DUROMETER.
3. EVERY BATCH OF MATERIAL SHOULD ACCOMPANY TWO STANDARD TENSILE TEST SLABS AS PER ASTM D-412 SIZE OF THE SLAB 150mm LENGTH X 150mm BREADTH X THICKNESS BETWEEN 1.5 TO 3.0mm AND SIX STANDARD COMPRESSION BUTTONS TYPE II AS PER ASTM D-395 METHOD B (SIZE OF BUTTONS 6.0x2.2mm THICKNESS X 13.0x10.2mm DIAMETER) MADE FROM SAME RUBBER COMPOUND AND VALCANISED UNDER SIMILAR CONDITIONS AS THE RUBBER COMPONENTS. INSPECTION BY THE - CONSIGNEE ONLY.

REF - 20 MME OF LETTERS...
REF - SOME OF S - T, LET. NY ETIOL/LAB, MISS. DATE 6-11-82 (MAY 1982)
C/1/WC-35

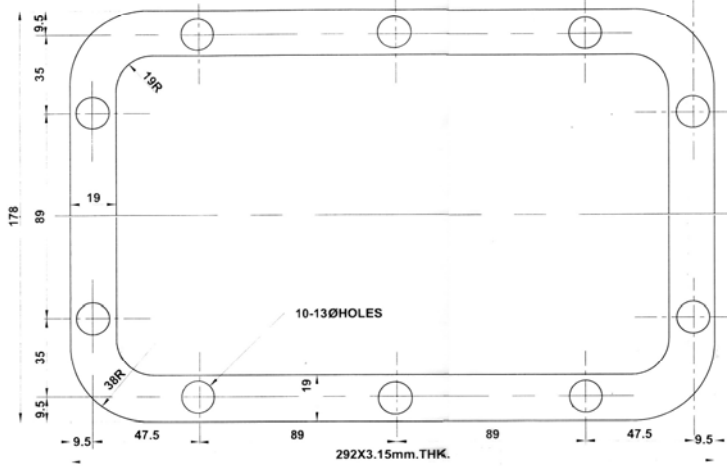
ENLARGED DETAIL OF 'A'

TYPE OF ENGINES	WDM-2	MATL:	SEE NOTE 1	⑥	PACKING NOTE ADDED	14-9-74	WHERE USED	FOR LOCOS	NO. OFF
SPEC. No.		SPEC. No.		⑤	NOTE 3 ADDED	19-1-82			
TREAT.		TREAT.		④	REVISED & RETRACED	16-6-78			
WEIGHT		WEIGHT		ALT. AUTH.	DESCRIPTION	DATE			
SCALE	1:1	SCALE	1:1		GASKET				
DRG. REF.	DRG. REF. 12-0002	DRG. REF.	DRG. REF. 12-0002		(2 1/2 FLEXIBLE PIPE COUPLING)				

CR C1/WC-35

PL. NO. -10-17-1370 CAT. No. - 2152811 DRP. No. - 11434F/25

ROUGH MACHD. FINISH MACHD. FINE FINISH MACHD. FILED. GROUND. HARDENED & GROUND.



- NOTE:-**
1. MATL. SHEET PACKING, PLANT FIBRE & CORK. SPEC. C.R.L.Y. MATERIAL STANDARD 'A6'.
 2. RANDOM SAMPLES WILL BE DRAWN FROM BATCHES UNDER PRODUCTION IN THE MANUFACTURER'S WORK & TESTED TO SPECIFICATION FOR PASSING THAT PARTICULAR BATCH.
 3. MANUFACTURER SHOULD STAMP THEIR IDENTIFICATION ON THE GASKET.
 4. EXPOSED TO LUB OIL 180°F.

① ALTERNATIVE MATERIAL
CORK AND RUBBER SHEETS
TO IS: 4253, Gr. RC 50B

SSE / D	CHD	TRD	DRN	COPIED	MATERIAL	SEE NOTE 1	1	DA: 2745	DRG. RETRACED	07.12.98	WHERE USED	WDM/2	2
					SPEC. No.		ALT.	AS: 2263	ALTERNATIVE MATL. ADDED	20.11.84		FOR LOCOS	No. OFF
					TREAT.				DESCRIPTION	DATE		CONTROLLED BY	
					WEIGHT								
					SCALE	N.T.S.			GASKET				
					REF. DRG.	15C96063 ALT.X			FOR SAFETY COVER TO GEN. ADAPTOR				
									MECHANICAL DEPARTMENT WEST CENTRAL RAILWAY, JABALPUR				

for Sr. DME (D) ET
CENTRAL RAILWAY DRG. No.
C/EN-493 ALT.1

