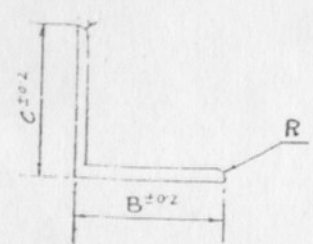


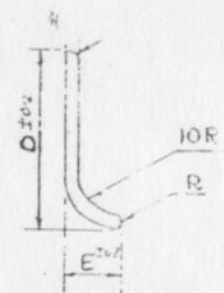
FLAT MOULDINGS.

ITEM	DIMENSIONS	
	A	LENGTH
1	25	2000
2	30	2000
3	38	2000
4	50	2000



ANGLE MOULDINGS.

ITEM	DIMENSIONS		
	B	C	LENGTH
5	25	25	2000
6	30	30	2000



BASE MOULDINGS.

ITEM	DIMENSIONS		
	D	E	LENGTH
7	50	12	2000
8	60	15	2000

MAT & SPECN.

1	DENSITY:-	(1.3±0.2) gm/cm <sup>3</sup>
2	FIRE RETARDANT AND TOXICITY TEST.	THE FIRM SHOULD HAVE THE FACILITY TO CONDUCT RESISTANCE TO SPREAD OF FLAME AND TOXICITY TEST AS PER SPECIFICATION.
3	RESISTANCE TO SPREAD OF FLAME - IT SHOULD NOT BE EASILY IGNITABLE AND SELF EXTINGUISHING AS PER ASTM D635	0.96 mm/sec.
4	SHORE HARDNESS IN 'D' SCALE - (SAMPLE SIZE SHOULD BE MORE THAN 1mm THICK FOR PREPARATION OF TEST PIECE FOR HARDNESS TEST)	65 TO 95.
5	NO DEFORMATION OR CHANGE OF SIZE:-	AT 90% AND 40% HUMIDITY
6	CHEMICAL RESISTANCE (24 HRS):-	5% HYDROCHLORIC ACID - SATISFACTORY 5% SODIUM CARBONATE SOLUTION - SATISFACTORY
7	COLOR:-	AS AGREED BY THE PURCHASER
8	WATER ABSORPTION:-	AS PER SPECIFICATION

NOTE:-

- FOR MOULDINGS NOT SHOWN IN THIS SKETCH, REQUIRED DIMENSIONS TO BE SPECIFIED BY THE PURCHASER.
- R LOGO/MARKING & GENUINE PRODUCT STICKERS ON MOULDING WHEN REMOVED DISPLAYS "VOID" FOR GENUINNESS OF PRODUCT
- R = SUITABLE RADIUS
- LIFE EXPECTANCY SHOULD BE AT LEAST TWO 18 MONTHS PERIODICITY FOR CYCLES I.E. 36 MONTHS.

REF: APPROVED BY CME VIDE CME/CKK'S LETTER NO:- HRW/159/PT/1 DT-12-3-07 (LD-33/PT-5001 SH 247)	CARRIAGE & WAGON DRAWING OFFICE EASTERN RAILWAY, LILUAH.
SUPERSEDED BY:-	पुणे वाग व डिजायनिंग ऑफिस, पुणे.
SUPERSEDED:-	POLYVINYL EXPANSION MOULDINGS (FOR COACH AND WAGON)
BY: CME (C) DATE: 17.9.09	SK. NO. LILU-02/2009.
SCALE: 1:2 DATE: 17.9.09	
SSE: CMT CHK: JKS DRA: JKS PRD: JKS	