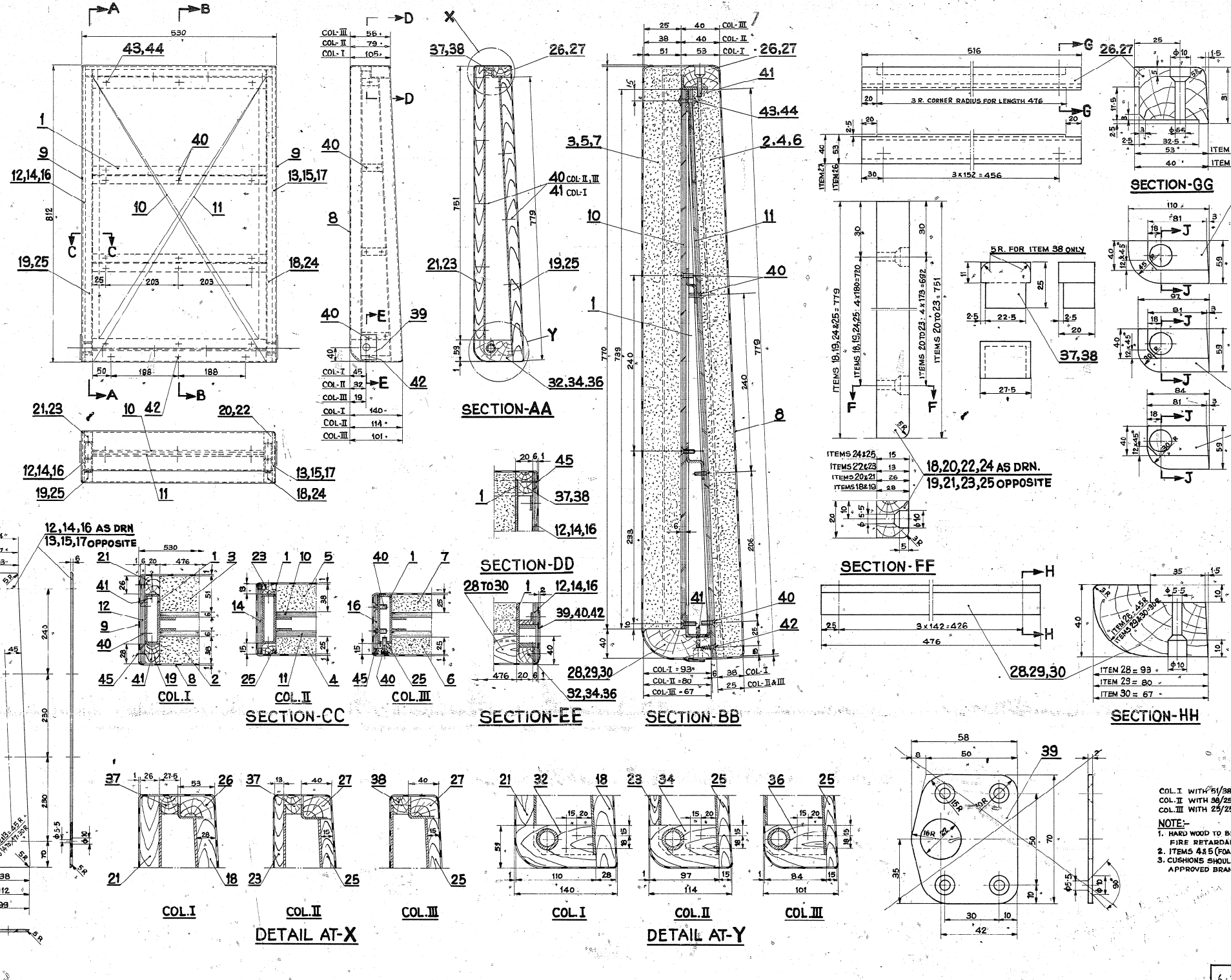


③ 5/62. DRAWING RETRACTED. CDA: <i>P. K. M...</i>	④ 5/79 REV. FOR SCN (WITH LINEN ROOM) ADDED IN COLS. II & III. CDA: (Sd.) 3-5-79.	DESCRIPTION OF JIG OR TOOL	JIG OR TOOL NO.	ROUGH MACHINED		ALTERATIONS
				✓	✓	
				FINISH MACHINED		① MAT. FOR ITEMS 43 & 44 ALTERED FROM STEEL TO ALUMINIUM AND SPEC. REVISED ACCORDINGLY. CDA: (Sd.) 7-12-79.
				FINE FINISH MACHINED		② = 11/82 REF. DRG. FOR ITEM 39 ADDED. NO. OFF FOR ITEMS 40 & 42 REVISED ACCORDINGLY. CDA: <i>P. K. M...</i>



COL. I WITH 51/38 mm. RUBBERISED COIR CUSHIONS.
COL. II WITH 38/25 mm. FOAM RUBBER CUSHIONS.
COL. III WITH 25/25 mm. RUBBERISED COIR CUSHIONS.

NOTE:-
1. HARD WOOD TO BE SUBJECTED TO ANTI-SEPTIC-CUM-FIRE RETARDANT TREATMENT.
2. ITEMS 4 & 5 (FOAM RUBBER) TO BE CUT TO SUIT & USED.
3. CUSHIONS SHOULD BE PASTED TO PANELS WITH APPROVED BRAND OF WATER-PROOF GLUE.

* * *	CUT LATH NAIL SIZE 18X15	46	IS:1494-72 TAB. 1	AS REQUIRED	
* * *	PLAIN HD. NAIL SIZE 1-6X20	45	IS:1253-72 TAB. 2	AS REQUIRED	
* 6 6	PLAIN WASHER SIZE 5-5	44	IS:5086-67 TAB. 2 TYPE A IS:5907-64 TAB. II SIZE	AS REQUIRED	
* 3 3	SNAP HD. RIVET 5X35	43	IS:5907-64 TAB. II SIZE		
* 3 3	CSK. HD. WOOD SCREW NO. 8 X 25	42	IS:1780-72 TAB. 1	GALV.D.	
* 12 12	CSK. HD. SELF TAPPING SCREW NO. 10 X 32	41	IS:1780-72 TAB. 1	BRIGHT ZINC PLATED	
* 4 2 2	CSK. HD. SELF TAPPING SCREW NO. 8 X 20	40	IS:1780-72 TAB. 1	BRIGHT ZINC PLATED	
* 2 2	COVER MOULDING	39	IS:1780-72 TAB. 1	ITEM - 4	
* 2 2	TOP PACKING 20x25x27.5	38			
* 2 2	TOP PACKING 20x25x27.5	37			
* 1	SIDE PACKING 20x59x84	36			
* 1	SIDE PACKING 20x59x84	35			
* 1	SIDE PACKING 20x59x97	34			
* 1	SIDE PACKING 20x59x97	33			
* 1	SIDE PACKING 20x59x110	32			
* 1	SIDE PACKING 20x59x110	31			
* 1	BOTTOM SLAT 40x87x476	30			
* 1	BOTTOM SLAT 40x87x476	29			HARD WOOD
* 1	TOP SLAT 31x40x516	27			
* 1	TOP SLAT 31x53x516	26			
* 1	SIDE SLAT 15x20x779	25			
* 1	SIDE SLAT 15x20x779	24			
* 1	SIDE SLAT 13x20x751	23			
* 1	SIDE SLAT 13x20x751	22			
* 1	SIDE SLAT 20x26x751	21			
* 1	SIDE SLAT 20x26x751	20			
* 1	SIDE SLAT 20x28x779	19			
* 1	SIDE SLAT 20x28x779	18			
* 1	SIDE PANEL 6x99x810	17			
* 1	SIDE PANEL 6x99x810	16			
* 1	SIDE PANEL 6x112x910	15			
* 1	SIDE PANEL 6x112x910	14			IS:303-60 "BWR" QUALITY
* 1	SIDE PANEL 6x130x810	13			
* 1	SIDE PANEL 6x130x810	12			
* 1	SIDE PANEL 1x180x850	9			
* 1	REXINE 1x570x1950	8			
* 1	RUBBERISED COIR CUSHION	7	TCN-16-1-801		ITEM-9
* 1	RUBBERISED COIR CUSHION	6	TCN-16-1-801		ITEM-8
* 1	FOAM RUBBER CUSHION	5	TCN-16-1-817		ITEM-6
* 1	FOAM RUBBER CUSHION	4	TCN-16-1-817		ITEM-5
* 1	RUBBERISED COIR CUSHION	3	TCN-16-1-819		ITEM-2
* 1	RUBBERISED COIR CUSHION	2	TCN-16-1-819		ITEM-1
* 1	STEEL FRAME	1	TCN-6-1-820		
NO. OF	DESCRIPTION & DIMENSIONS	ITEM	REF. DRG.	MATERIAL SPEC. REMARKS	
GROUP: SEATS & BERTHS					
SUPERSEDED BY TCN-6-1-825 a/2					
SCALE: CDA, CHD, TRD, DRN, ALT.					

TCN-6-1-825 ASSEMBLY DRAWINGS		INDIAN RAILWAY STANDARDS	
6-9-82	P. K. M...		
ALT	DATE	SME/DSS	AME/OPD

INTEGRAL COACH FACTORY MADRAS-38
TCN-6-1-825
FORM IR At. 1050x600