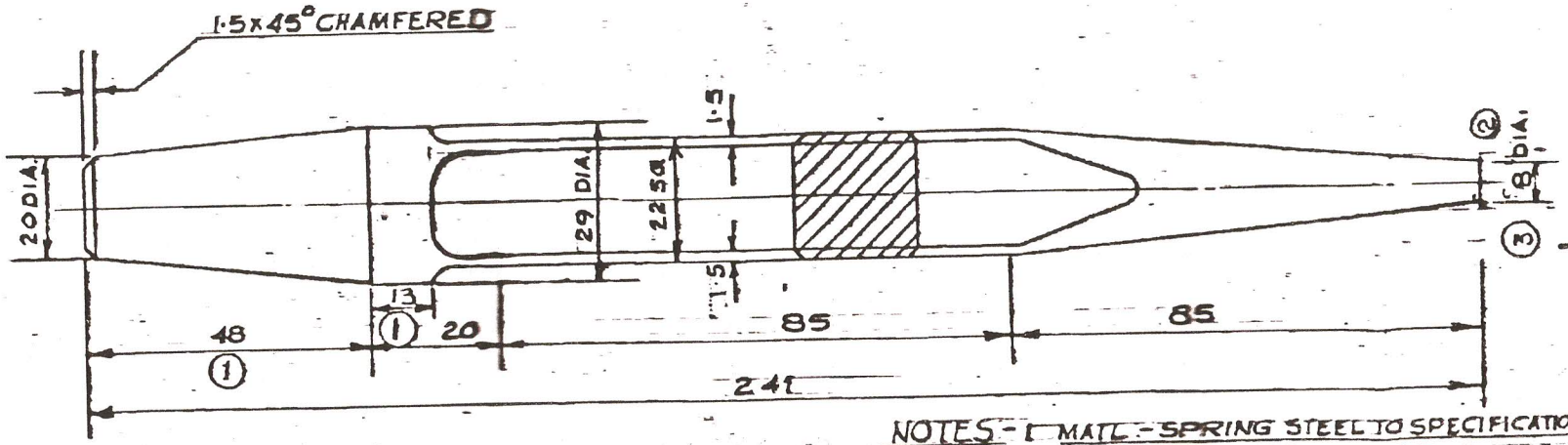
(5)



NOTES - 1. MATL - SPRING STEEL TO SPECIFICATION No R1 OR R2.
2. FINE FINISHED ALL OVER.
3. HARDENING AT 850°C TO 870°
4. TEMPERING AT 350°C TO 480°C.
5. BRINELL HARDNESS No 350 TO 450

SUPERSEDES DRG. J&T/966

WR	JIG & TOOL DRAWING OFFICE WAGON REPAIR SHOP KOTA

PUNCH
FOR PNEUMATIC BUSTER

ALT	AUTHY	DESCRIPTION	DATE
3	WM	DIMENSION CHANGED FROM 6 TO 8 VIDE LETTER No S/123/11 DATED 26/29-10-12 CP-445 OF J&T/3 Vol-II	29-10-12
2		REVISED:	26-2-79
1		DIMENSION 13, 48 WAS 10, 51.	

WM KTT. 4/5/70	J&T/1214		
	DRG. No		
SCALE	JOB No	GROUP No	TO BE USED
		PN 17	

C	
T	2 [illegible]
D	2 [illegible]
4/5/70 DATE	ACDR

SCAN

Ref. All Drg No. 94/CMT