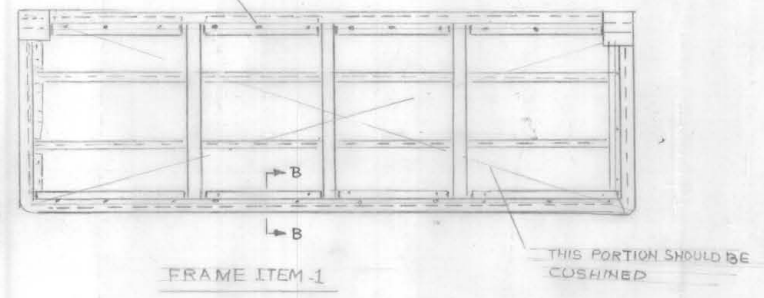
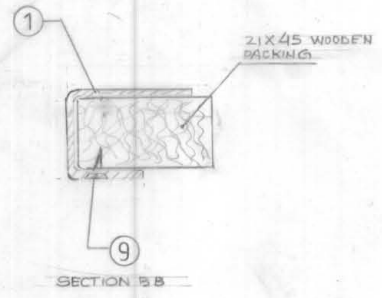


SECTION A-A
1:8 X 15 LENGTH SHOE
NAILS AT UNIFORM PITCH
GONOS-NAIL-S APPL.

DRILL COUNTER SUNK & FIT. 8X20 RAISED
HEAD PK. SCREW AS SHOWN.
PLY AND WOODEN PACKING SHOULD BE HELD
WITH EACH OTHER BY SCREW.



NOTE 1

- 1 RECRON TO BE PASTED TO THE COMPREG WITH APPROVED BRAND OF WATER PROOF GLUE
- 2 NECESSARY CUT-A WAYS TO SUIT AT SITE
- 3 THREAD SHOULD BE DYED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF REXINE THE PITCH OF THE STITCH SHALL BE 2 TO 3 MM
- 4 REXINE RDSO SPEC RDSO/2008/EG-07
COLOUR CODE ALNAC-03
- 5 COMPREG TO BE TREATED AGAINST FUNGL, TERMITES MARINE BORERS AND OTHER INSECT ACCORDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS: 5539-69 TYPE-IV
- 6 FELT AND REXINE PACKING TO BE PASTED PROPERLY ON THE FRAME WITH THE APPROVED BRAND OF ADHESIVE
- 7 MATERIAL SPEC FOR ITEM NO. 10 REVISED AS C-9407 REV02 OR CR-513 ANDT. SLIP. 02.

11	FELT 3X53X2700	1	IS 1719-88 TAB-I MEDIUM
10	BERTH PANEL 530X1635	1	RDSO/C-K-615 OR RDSO/SPEC-C-9407 REV-02
9	SCREW R.S.D. 8X20	30	IS 7173 - 76
8	REXINE (SIDE) 150X6000	1	SEE NOTE 4
7	REXINE (TOP) 1680X580	1	SEE NOTE 4
6	RECRON 530X1630X50	1	RDSO SPEC C-K607 AS SHIP-102
5	PLAIN WASHER A 5-5	15	IS: 2016 - 67
4	CSK HEAD RIVET 5X12 (A.L.U)	15	IS: 2907 64
3	COMPREG PLY 4X530X 1635	1	RDSO/SPEC. C-9407 TYPE-1
2	WOODEN PACKING 21X45 X TOTAL LENGTH 4000 APX		
1	FRAME	1	DRG NO. CRW/SK 201 ALT 3

01	29.06.12	Ravindra 02/7/12	1. MATERIAL SPEC. REVISED FOR ITEM NO. 10, NOTE 07 ADDED. 2. DTBFB THICKNESS CHANGED FROM 50 TO 32 MM WITH REF. TO OVERALL THICKNESS OF DECK.
ALT.	DATE	AUTH.	DESCRIPTION
AWM			
SSE FOR			UPPER BERTH COMPLETE
SSE DRG			RCF CN COACH
JE DRG			
DRY			SCALE 1:5 1:1

WCR FOR CWM
WEST CENTRAL RAILWAY
COACH REHABILITATION WORK
SHOP NS.7 BHOPAL
DRG. NO. C R W/SK_ 888

1 DRAWING DRAWN AS PER DETAILS GIVEN BY SSE CARPENTRY
2 ALT. 01 CARRIED OUT VIDE L.No.F/BRG/001 dt. 27.06.12 WITH COMPETENT AUTHORITY'S APPROVAL