



NOTE

1. SUITABLE CUTAWAY TO BE DONE AT SITE FOR ITEMS - 2 & 3 TO SUIT THE FRAME.
2. REXINE AND FELT SHOULD BE PASTED TO THE SEAT FRAME WITH APPROVED BRAND OF ADHESIVE.
3. PITCH OF TAPPING SCREW SHOULD NOT BE MORE THAN 150 MM.
4. REXINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
5. THREAD SHOULD BE DYED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH.
6. COMPREG TO BE TREATED AGAINST FUNGI, TURMITE, MARINE BORERS AND OTHER INSECT ACCORDING TO REQUIREMENT OF PRESERVATION TREATMENT TO IS 5539-63 TYPE-IV (COPPER CHROME ARSENIC COMPOSITION).
7. MATERIAL SPEC. FOR ITEM NO. 8 HAS BEEN REVISED AS : ALTERNATIVE MATERIAL C-9407 REV.02 OR CK-513 AMMDT. SLIP 02.

REF. DRG - DRAWING DRAWN AS PER DETAILS GIVEN BY SSE ZARD.  
ALT. 01 HAS BEEN CARRIED OUT VIDE L.NO. FDRG/1001 DT. 27.06.12 WITH COMPETANT AUTHORITY'S APPROVAL.

1	29.06.12	Rajiv	27/12	MATERIAL SPEC ADDED FOR ITEM NO. 08. IN NOTE NO. 07.
ALT.	DATE	AUTH.	DESCRIPTION	
AWM			MIDDLE AND UPPER BERTH COMPLETE FOR ICE/RCF COACHES	
SSE FOR			SCN TYPE	
SSE CARD				
JE DRG				
DRN	20/9/2010		SCALE 1:10 1:1	

NO	ITEM	DESCRIPTION	MAT & SPEC	
1	1	10	FELT 3X30X 3000 APP.	IS:1719-BB TAB-1
39	33	9	PAN HD SCREW 8X40 I	IS:7163-69
1	1	8	PANEL 1820X550X3	RDSO/PEC-C-R-913 AMDT SLIP 2 OR C-9407 REV.02
26	26	7	PLAIN WASHER 5.5	IS 737-86 19800
26	26	6	CSK HD RIVET Ø5X16	IS: 737-86 19800
1	1	5	REXINE (SIDE) 150X 4800 X1	RDSO/2008 CG-07 ALMAC-03
1	1	4	REXINE (TOP) 560X 1850 X1	
1	1	3	COMPREG PLYWOOD 1780X490X4	RDSO/SPEC C-9407 TYPE I
1	1	2	DT. PB 550X1820X 38	RDSO SPEC CK 807 WITH AMMDT SUP 1.2
1	1	1	FRAME	CRW/SK 893

WEST CENTRAL RAILWAY  
COACH REHABILITATION WORK SHOP NSZ  
BHODAL

DRG. NO. CRW/SK 894

FOR CWM - 24/9/10