



ITEM NO.2
SCALE 1:2

NOTE:-
1. PROPER EDGE AND SURFACE PREPARATON MUST BE DONE BEFORE WELDING TO AVOID WELDING RELATED DEFECT.
2. SUITABLE JIGS AND FIXTURE SHOULD BE USED TO AVOID DISTORTION AND ALLIGNMENT RELATED PROBLEMS.

1	SS/19/13	1. CHANNEL HEIGHT 30 WAS 35. 2. NOTE ADDED.		
ALT. ITEM	AUTHY.	DESCRIPTION	CKD.	DATE

2	SHEET 5X239X345	1		IRS: M41-97		
1	MOUNTING BRACKET	1	CG-12041			
ITEM	DESCRIPTION & DIMENSIONS	No. OFF	REF. DRG.	WT. OF ONE kg	MTL. & SPEC.	REMARKS

ASSEMBLY DRGS.	SUPERSEDED BY:-
REFERENCE :-	SUPERSEDES:-
SCALE	P
1:5	C
	D
	J.S. SS/32/12

INDIAN RAILWAYS	
ICF/RCF-TYPE COACHES	
MOUNTING BRACKET COMPLETE	
(ON INNER HEAD STOCK)	
(FOR MOUNTING OF BIO-TOILET TANK)	
CDIC NO. :- K-503	CG-12024

B.G. R.D.S.O. [CG]

