
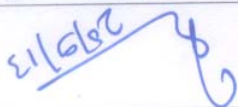


9.	Complete assembled Cushioned longitudinal upper berth for ACCN coaches	RCF DRG NO AE-61448 alt 'f', CRWS alt. 'a',	8 nos.
10.	Complete assembled Cushioned attendant's berth with fixing arrangement for ACCN coaches	RCF Drg no CC61258 alt'a', chain to drg no. CC-61295 alt nil & catch arrangement to drg no. CC61297alt'a'	02 nos, <b>Note:</b> Thickness of complete berths to be ensured not more than 40mm by adjusting cushioning material wherein , frame must be as per drawing.
11	Chain assembly for transverse middle berth of ACCN coaches.	RCF Drg.No. AE 61480, alt'c'	32 nos
12	Total No. of items in a set		122 Nos

**NOTE:-**

1. Effective length and width of Longitudinal upper berth, back rest cum berth (long & short), Transverse upper berth (LH & RH), Transverse middle berth (LH & RH), Transverse lower berth, single seat complete and The distance between stud to stud for transverse berths and single seat in transverse and longitudinal direction are likely to be variable from coach to coach and actual length can be assured after physical verification of measurement on coaches. Hence suppliers are advised to measure actual dimensions coach-wise at CRWS/BPL one month prior to manufacturing of items.

ii. All studs ( Item no. 4 & 5 of drg. no. AE 61452) required full threaded in Single seat frame . Other dimension of single seat frame will be same as mentioned in drawing no. AE 61452. Studs of Transverse lower Berth berths to be ensured with slide-able arrangement i.e. up to 50mm so as to match easily with existing holes in seat bracket of coaches. Sample of Lower berth with slide-able arrangement is available in Carpentry shop /CRWS/Bhopal, supplier may be ensured before manufacturing the lower berth frame.

Prepared by	Checked by	Approved by
 20/9/13	J.E. Drawing	 25/9/13
SSE/Carpentry	SSE/Furnishing	Asstt. Works Manager (R)