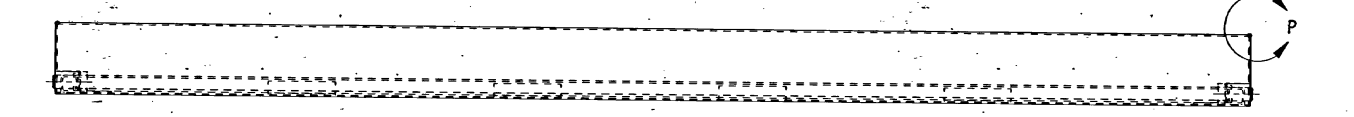
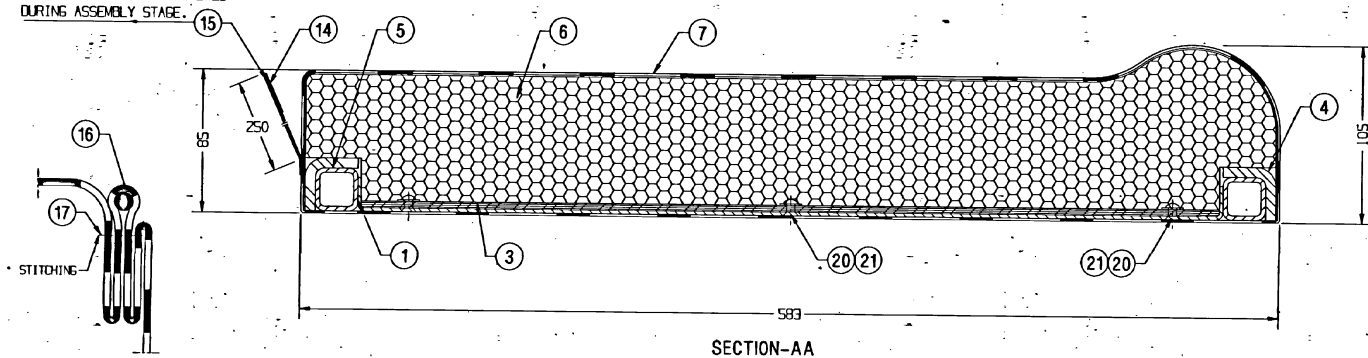


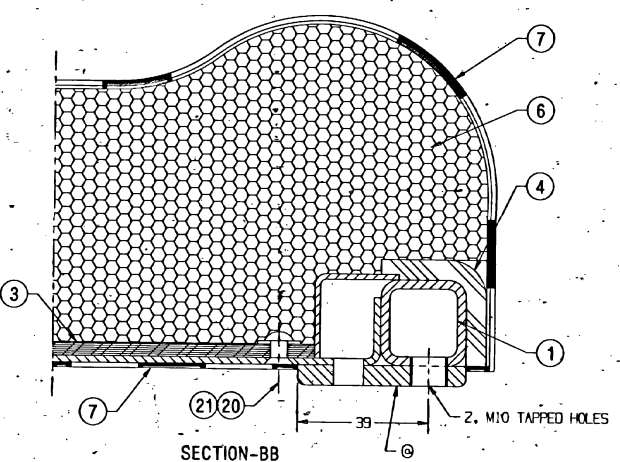
- NOTE:-**
- P.U.FOAM TO BE PASTED TO THE COMPRES WITH APPROVED BRAND OF WATER PROOF BLUE.
 - NECESSARY CUT-A-WAYS TO BE DONE TO SUIT AT SITE.
 - THREAD SHOULD BE DYED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF REXINE. THE PITCH OF THE STITCH SHALL BE 2 TO 3 mm.
 - COLOUR OF REXINE TO BE 'BLUE 315 OF BHR' AND STAMPED WITH 'INDIAN FLYS' CREST TO ROSO/SK-69088, ALT.-2.
 - THE LENGTH OF FLAP (ITEM-15) SHALL BE SO ADJUSTED, THAT WHILE FOLDING THE BERTH, IT SHOULD NOT BE VISIBLE. FLAP PROVIDED SHALL BE OF DOUBLE FOLD.
 - COMPRES TO BE TREATED AGAINST FUNGI, TERMITE, MARINE BORERS & OTHER INSECT ACCORDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS: 5539-69, TYPE-IV (COPPER CHROME ARSENIC COMPOSITION).
 - FELT & REXINE PACKING TO BE PASTED PROPERLY ON THE FRAME WITH APPROVED BRAND OF ADHESIVE.
 - P.U.FOAM TO BE DIRECTLY MOULDED AND NOT TO BE FABRICATED.
 - SKIN OF P.U.FOAM SHOULD BE UNIFORM WITHOUT CRACKS OR JOINTS.
 - REXINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
 - BEARING PIN SHOULD BE COVERED BY REXINE AND SHOULD BE PASTED WITH APPROVED BRAND OF ADHESIVE.
 - WEARING PLATE SHOULD NOT BE COVERED BY REXINE AND SHALL BE PAINTED AS PER INTERIOR COLOUR SCHEME OF COACH.
 - REXINE (ITEM-7) TO BE PASTED PROPERLY AT THE BOTTOM OF THE BERTH WITH APPROVED BRAND OF ADHESIVE IN SUCH A MANNER THAT THERE SHOULD BE NO BALLOONING.
 - FOR OTHER DETAILS REFER DRAWING NO. AE61444 SHEET 1 OF 2.
 - ALTERNATIVELY MOULDED P.U. FOAM TO ROSO/SPEC. C-8914 (REV. 1) MAY BE USED FOR ITEM 6.
 - PROVISION OF FIRE BARRIER AROUND P.U.FOAM TO CLAUSE 2.2.3 OF ROSO SPEC C-8914 SHOULD BE ENSURED.



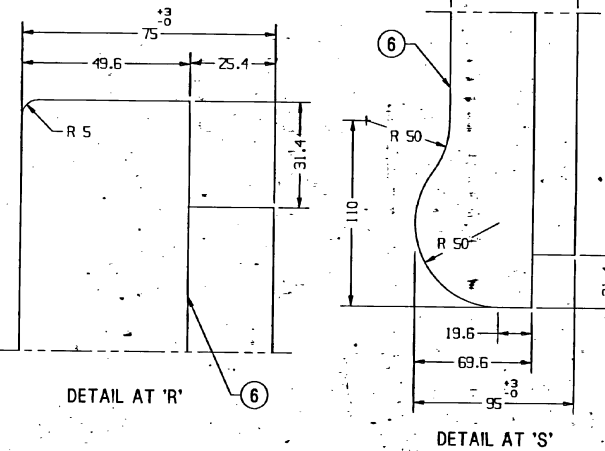
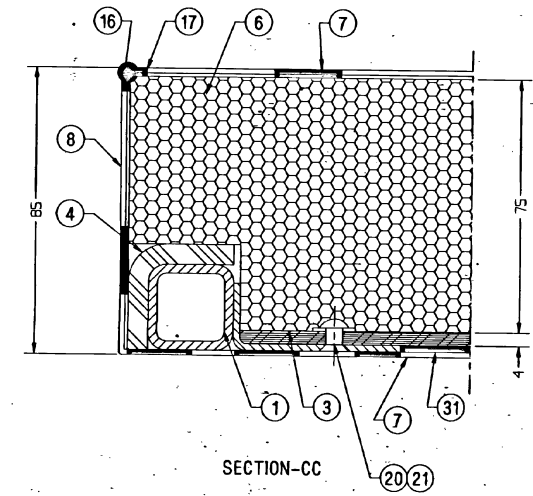
REXINE TO BE STITCHED SUITABLY SO THAT FLAT MOULDING (ITEM-13) MAY BE INSERTED AND SCREWED DURING ASSEMBLY STAGE.



DETAIL AT 'P'
(STITCHING DETAIL AT CORNERS)



ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.
FOR UNTOLERANCED DIMENSIONS REFER MDG0008



DATE OF FIRST ISSUE: 03/12/1998
CGM BY: [Signature]

ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
e	17/03/2004	I-15 F-15 H-15	1. DESCRIPTION AND MATL. SPEC. OF ITEM 6 WAS FOAM RUBBER 95X583X1795 AND MDTS-013. 2. ITEM 22 DELETED. 3. NOTE 1,9,10 UPDATED, NOTE 17 DELETED AND NOTE 18 ADDED..	DIC NO. MD040011
f	28/07/2004	113, J13 ALL	1. CORE HOLES DELETED FROM THE BOTTOM OF P.U. FOAM. 2. DRG. ADJUSTED IN ONE SHEET.	DIC NO. MD040043

ITEM	DESCRIPTION & DIMENSIONS	QTY	UNIT	ROSO/SPEC.	REMARKS
31	REXINE PACKING 27X515	1	NIL	ROSO/SPEC C-9503, TY-II	+
30	REXINE PACKING 235X515	4	NIL	ROSO/SPEC C-9503, TY-II	+
29	FELT 3X515X570	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
28	FELT 3X235X515	2	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
27	FELT 3X272X515	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
26	REXINE PACKING 1X8X546	2	NIL	ROSO/SPEC C-9503, TYPE-I	NIL
25	REXINE PACKING 1X3X1612	1	NIL	ROSO/SPEC C-9503, TYPE-I	NIL
24	REXINE PACKING 1X3X1685	1	NIL	ROSO/SPEC C-9503, TYPE-I	NIL
23	REXINE PACKING 1X168X515	3	NIL	ROSO/SPEC C-9503, TYPE-I	NIL
22	GABA CLOTH 800X1970	1	NIL	IS: 1094-76 VAR.-3	NIL
21	PLAIN WASHER ALUMINIUM A 5.5	18	LHM09	IS: 2016-1967 ALUMINIUM	ITEM-3 COATING TO METS 007
20	CSK HEAD RIVET ALUMINIUM 5X12	18	LHM05	IS: 2907-1964 ALUMINIUM	ITEM-34 COATING TO METS 007
19	SLTD PAN HD TAPP SCREW ST3.5X16-F	2	LHM03	IS: 7173-1989 STEEL	ITEM-72 COATING TO METS 007
18	SLTD PAN HD TAPP SCREW STEEL ST4.2X13-F	70	LHM03	IS: 7173-1989 STEEL	ITEM-37 COATING TO METS 007
17	SEWING THREAD L-5000	1	NIL	IS: 4229-92 6.6, VAR. L2	#
16	COTTON THREAD 3X5000	1	NIL	IS: 1720-78	NIL
15	REXINE 500X1750	1	NIL	ROSO/SPEC C-9503, TYPE-II	+
14	FLAT MOULDING	1	CC43359	NIL	L=1685
13	NAME PLATE	1	CC51188	NIL	NIL
12	ANGLE MOULDING	2	CC43336	NIL	L=350
11	ANGLE MOULDING	1	CC43336	NIL	L=1685
10	ANGLE MOULDING	1	CC43336	NIL	L=2000
9	L.P. PANEL 1.5X578X1775	1	NIL	ROSO/SPEC C-9502	+
8	SIDE REXINE 150X600	2	NIL	ROSO/SPEC C-9503, TYPE-II	+
7	TOP REXINE 1450X1900	1	NIL	ROSO/SPEC C-9503, TYPE-II	+
6	P.U.FOAM 95X583X1795	1	NIL	ROSO/SPEC C-8914	+
5	FELT 6X53X1685	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
4	FELT 6X53X2700	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
3	COMPRES PANEL 4X511X1708	1	NIL	ROSO/SPEC C-9407, TYPE-I	+
2	GABA CLOTH 1X150X600	2	NIL	IS: 1094-76 VAR.-3	NIL
1	FRAME	1	A61447	NIL	NIL

WELD LENGTH: NIL
GROUP: SEAT & UPPER BERTHS
WEIGHT: 29.000 KG
S. AREA: NIL
LENGTH/DIA: NIL
WIDTH/THICK: NIL
HEIGHT: NIL

SCALE: 1:1
DWN: [Signature]
DIRM: [Signature]

TRANSVERSE MIDDLE AND UPPER BERTH COMPLETE (R.H.) FOR ACCN COACH

RAIL COACH FACTORY, KAPURTHALA

INDIAN RAILWAYS STANDARD

PL NO. NIL
DRG. NO. AE61446

REF. DRG. NO. NIL

DATE: 03/12/1998