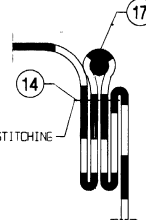
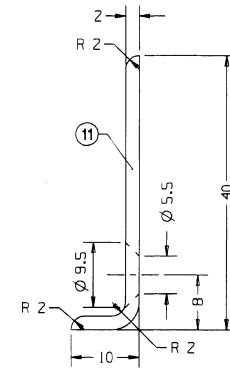


ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
b	21/05/2002	ALL G15 C15, D15 B13, 14	1. ITEMS-19, 20 & 22 DELETED AND ITEM-16 STANDARDISED. 2. QTY. & LENGTH OF ITEM-21 WERE 1 & 1764 RESPECTIVELY. 3. NOTE-4 MODIFIED & NOTE-9 ADDED. 4. VIEW FROM 'E' DELETED.	DIC NO. MDO20120
c	16/03/2004	J-15 G-15 D-14	1. DESCRIPTION OF ITEM 3 & 4 WERE FOAM RUBBER FOR BERTH SIDE AND FOAM RUBBER FOR BACK REST SIDE. 2. ITEM 18 DELETED. 3. NOTE 1 UPDATED.	DIC NO. MDO40011

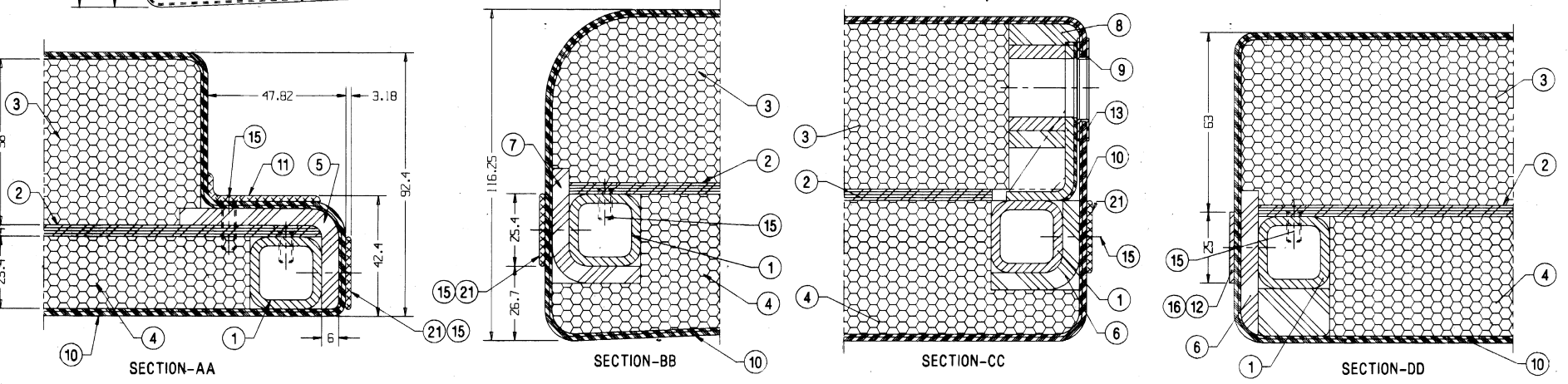
NOTE:-

1. P.U.FOAM TO BE PASTED TO THE COMPREG WITH APPROVED BRAND OF WATER PROOF GLUE.
2. NECESSARY CUT-A-WAYS TO BE DONE TO SUIT AT SITE.
3. THREAD SHOULD BE DYED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF REXINE. THE PITCH OF THE STITCH SHALL BE 2 TO 3 mm.
4. COLOUR OF REXINE TO BE 'BLUE 915 OF' BHOR' AND STAMPED WITH 'INDIAN RLYS' CREST TO ROSO/SK-6806B, ALT.-2.
5. COMPREG TO BE TREATED AGAINST FUNGI, TERMITE, MARINE BORERS & OTHER INSECT ACCORDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS: 5539-69, TYPE-IV (COPPER CHROME ARSENIC COMPOSITION).
6. FELT (ITEMS-5 TO 8) TO BE PASTED PROPERLY ON THE FRAME WITH APPROVED BRAND OF ADHESIVE.
7. REXINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
8. ITEM-11 SHALL BE DULL ANODISED TO IS: 1868-92, TAB-1 GR. AC. 10.
9. HOLE FOR THE TOWER BOLT TO BE DONE TO SUIT AT SITE.

ITEM	DESCRIPTION & DIMENSIONS	QTY	DETAIL DRG	MATL. & SPEC.	REMARKS
22	FLAT-MOULDING	1	CC43334	NIL	NIL
21	FLAT Moulding	2	CC43334	NIL	L=1355
20	TAPPING SCREW ISO 1482 ST 3.5X16-F	2	IS: 7170-89	NIL	NIL
19	CATCH PLATE	1	SEG1269	NIL	NIL
18	GAD+ CLOTH 800X1900	1	NIL	IS: 1034-76 VAR.-3	NIL
17	COTTON THREAD Ø 3X5000	1	NIL	IS: 1720-78	NIL
16	SLTD PAN HD TAPP SCREW ST3.5X16-F	2	LIHW03	IS: 7173-1989 STEEL	ITEM-72 COATING TO MTS 057
15	SLTD CSK HD TAPP SCREW STEEL ST4.2X16-C	47	LIHW03	IS: 7170-1989 STEEL	ITEM-27 COATING TO MTS 057
14	SEWING THREAD L=10000	1	NIL	IS: 4229-92 6.6, VAR. L 2	*
13	EYELET	2	SEG1262	NIL	NIL
12	NAME PLATE	1	CC61188	NIL	NIL
11	ANGLE Moulding 2X47X561	1	NIL	IS: 737-86 31000 HZ	%
10	REXINE 800X1900	1	NIL	ROSO/SPEC. C-9503, TYPE-II	@
9	REXINE 60X65	2	NIL	ROSO/SPEC. C-9503, TYPE-II	@
8	FELT 6X40X120	2	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
7	FELT 6X62X561	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
6	FELT 6X53X794	2	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
5	FELT 6X83X561	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
4	P.U.FOAM FOR BACK REST SIDE	1	AE61457	NIL	ITEM-4
3	P.U.FOAM FOR BERTH SIDE	1	AE61457	NIL	ITEM-3
2	COMPREG PANEL 4X549X794	1	NIL	ROSO/SPEC. C-9407, TYPE-I	*
1	FRAME	1	AE61456	NIL	NIL



STITCHING DETAIL AT CORNERS



ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. FOR UNTOLERANCED DIMENSIONS REFER MDG0008

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QTY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	M	GROUP SEAT & UPPER BERTHS		SUPERSEDES: AE61455c ALT b		
14.500	KG	FILE /nash/furnish/mjkr/ae61455c.prt (2D)				
S.AREA	M ²					
LENGTH/DIA	M					
WIDTH/THICK.	M					
HEIGHT	M					
NIL	M					

BACK REST CUM BERTH (SHORT)

SCALE 1:2
SSE/REC
CHD
DRN

FOR ACCN COACH

RAIL COACH FACTORY, KAPURTHALA

INDIAN RAILWAYS STANDARD

PL NO. 01130136
DRG.NO. AE61455

DATE OF FIRST ISSUE 09/12/1998

CGM BY

REF.DRG.No. NIL

ALT. C SIZE A1 SHEET 1/1

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
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