
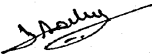
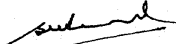
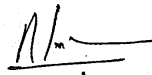


INTEGRAL COACH FACTORY, CHENNAI-38	ICF/MD/SPEC-119 ISSUE STATUS:01 REV. No.04 Date : 24-07-2003
<b>SPECIFICATION FOR 2 SEATER/ 3 SEATER RECLINING CHAIRS FOR AC CHAIR CAR &amp; II CLASS CHAIR CAR ( NON AC )</b>	
AMENDMENT SLIP NO. : 02 DATED.09-01-06	NO . OF PAGES : 1

PAGE	CLAUSE	EXISTING	REVISED
3	2.15.1	For AC chair car, of special rakes, the upholstery shall be velvete fabric with mass of 500 gm/sq.m & with minimum tensile strength of 1000N(warp) & 500N (weft).The fabric shall be abrasion resistant and shall have fire retardant quality conforming to <b>Federal Motor Vehicle Safety Standards (FMVSS) 302.</b>	Upholstery for all types of SG and EOG AC coaches including chair cars of Shatabdi coaches to <b>RDSO SPEC. C-9901</b>
3	2.16.	Moulded polyurethane foam cushion to IS:8255-76 shall be provided for seat and backrest with following indentation hardness values: For Seats - @ 25% 15 - 18 @ 40% 21 - 24  For Backrest - @ 25% 11 - 14 @ 40% 17 - 20  PU foam cushion shall have fire retardant quality conforming to Federal Motor Vehicles Safety Standards No.302.	Polyurethane Foam cushion for seat and backrest shall confirm to <b>RDSO SPEC.C-8914.</b>

CONTROLLED BY	PREPARED BY	VERIFIED BY	APPROVED BY
			
SSE / D / MS	SME / DSD	DY.CME /DESIGN	CDE/MECH