


# Revised annexure IV of schedule "A"


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## Annexure-IV Technical specification of Flat Work Ironer (Roller Heated) (Calendaring Machine)

I	Major Parameter	a) No. of Roll:- Two Nos. (Two Pass). b) Roller Speed : 5 to 25 meter per minute (Maximum) variable speed. c) Roller length : minimum 3000 mm d) Roller Dia: 800 mm e) Evaporation rate: Min (170 kg/hr) f) Finger safety guard: Auto cut off by swing guard for false feeding & finger safety. g) Moisture suction blower to be available in each roller. h) Power of operation : Three phase i) Ironing Roller : made of carbon steel with hard chrome plating. j) Front feed and rear return k) Vibration/noise level: Less than 70 db. l) Machines to be supplied should be CE/ETL certified from notified international agencies.
2	Minor Parameter	NIL

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