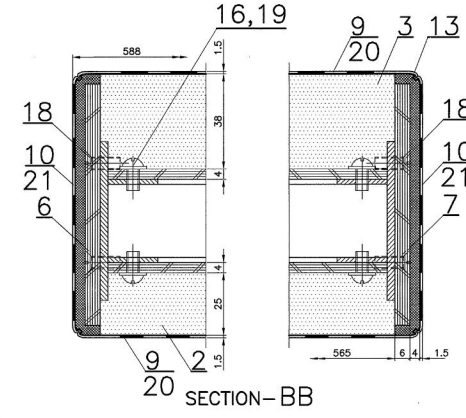
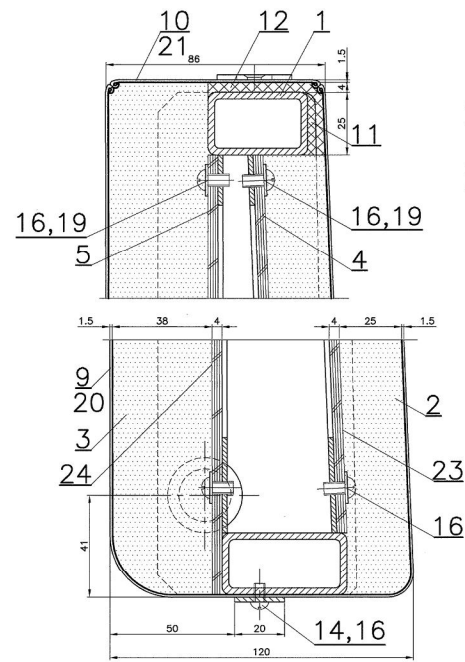
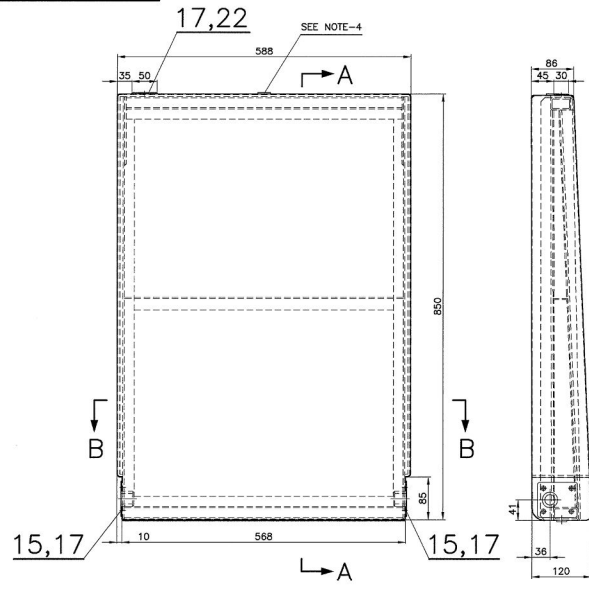
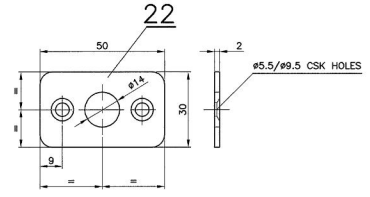
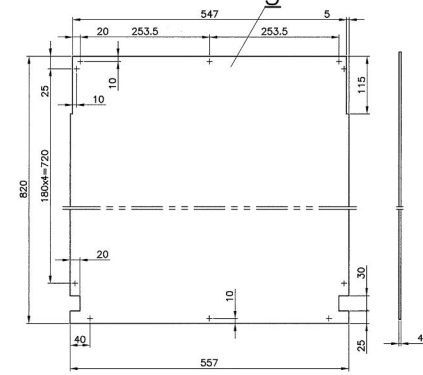
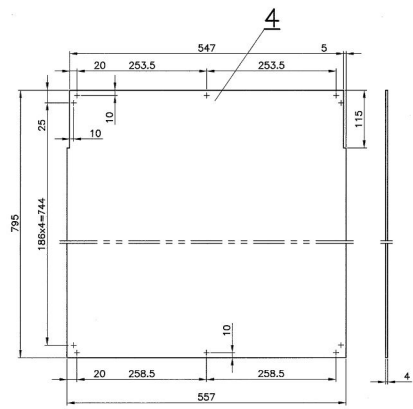


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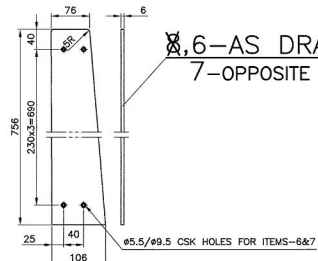
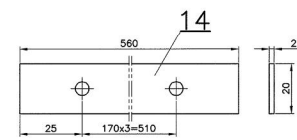
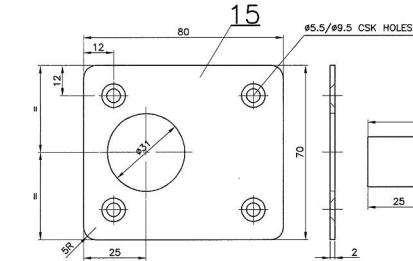


NOTE:

- ITEM-22 SHALL BE SUPPLIED LOOSE AND FIXED AT THE ASSY. STAGE TO SUIT THE BACKREST LOCK.
- REXINE SHALL BE PASTED TO ITEM-1 WITH APPROVED BRAND OF ADHESIVE.
- ITEMS-6&8 AND 7&8 ARE PASTED TOGETHER WITH APPROVED BRAND OF ADHESIVE.
- METALLIC NAME PLATE OF THE MANUFACTURER WITH YEAR OF MANUFACTURE TO SIZE NOT MORE THAN 25x30mm SHALL BE GLUED WITH WATER PROOF ADHESIVE AND SCREWED AT LOCATIONS SHOWN IN THE DRG.
- FIBREGLASS WOVEN CLOTH AS PER IS:13128(PART-1)1991 HAVING MINIMUM DENSITY OF 206.5gm/sq.m OR ALTERNATE FABRIC MADE OUT OF FLAME RESISTANT FIBRE SHALL BE PROVIDED ALL AROUND PU FOAM DULY SEWN NEATLY WITHOUT ANY WRINKLES INCLUDING BETWEEN UPHOLSTERY AND COMPREG PLYWOOD AS A FIRE PREVENTION MEASURE.
- FIBRE GLASS WOVEN CLOTH NEED NOT BE PROVIDED WHILE USING DENSIFIED THERMAL BONDED BLOCKS AS CUSHIONING MATERIAL.



NO OFF ASSYS. REQD. PER COACH			
type of coach	COL	COL-I	
SCN6	18		



6-AS DRAWN  
7-OPPOSITE

NO.	DESCRIPTION AND DIMENSIONS	ITEM	REF.DRG	MATL.&SPEC.	WEIGHT/UNIT	REMARKS
1	FIBREGLASS WOVEN CLOTH 557x820	24				*
2	FIBREGLASS WOVEN CLOTH 557x795	23				*
1	WEARING PLATE 2x30x50	22		AISI-304		⊙
1	FIBREGLASS WOVEN CLOTH 175x3000	21				*
2	FIBREGLASS WOVEN CLOTH 650x950	20				*
32	PLAIN WASHER 5.5	19	IS:2016-67 TAB-2,TY-A	IS:737-86 19000		
16	CSK HD SCREW ST4.8x25-F	18	IS:1710-84			BRIGHT ZINC PLATING
10	CSK HD SCREW ST4.8x16-F	17	IS:7170-84			BRIGHT ZINC PLATING
36	PAN HD TAP SCREW ST4.2x16-F	16	IS:7173-89			BRIGHT ZINC PLATING
2	FLAT MOULDING 2x70x80	15		IS:513-94 TAB-1		
1	FLAT MOULDING 2x20x580	14		IS:513-94 TAB-1		
2	FELT 6x130x775	13				
1	FELT 6x70x600	12		IS:1710-88 TAB-1		MEDIUM
1	FELT 6x25x600	11				
1	REXINE 1.5x175x3000	10		RDSO/SPEC. C-9503-TY-II		
2	REXINE 1.5x850x950	9		RDSO/SPEC. C-9503-TY-II		
2	COMPREG PLYWOOD 6x106x756	8				
1	COMPREG PLYWOOD 6x106x756	7				
1	COMPREG PLYWOOD 6x106x756	6		RDSO/SPEC. C-9407-TY-I		
1	COMPREG PLYWOOD 4x557x820	5				
1	COMPREG PLYWOOD 4x557x795	4				
1	PU FOAM FOR LOWER BERTH	3		SCN6 6-1-810		ITEM-6
1	PU FOAM FOR BACK REST	2		SCN6 6-1-810		ITEM-5
1	BACK REST FRAME	1		SCN6 6-1-807		COL-I

NO.	OFF	DESCRIPTION AND DIMENSIONS	ITEM	REF.DRG	MATL.&SPEC.	WEIGHT/UNIT	REMARKS
GROUP: 6-1 SEATS & BERTHS							
SUPERSEDED BY: SCN6-6-1-606 ALT 1/1							
SCALE SSE/D 1:5							
ALT G.Siva mohana Reddy							
CAD G.K.Koblotraj							
ALT d. f. i. g. h							
INTEGRAL COACH FACTORY CHENNAI-38							
SCN6-6-1-606							

DATE OF NEXT EDITION	DATE OF FIRST ISSUE	SME/AME
19-09-2006	23-11-2002	

CAD FILE:	DATA CODE NO	SHEET
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