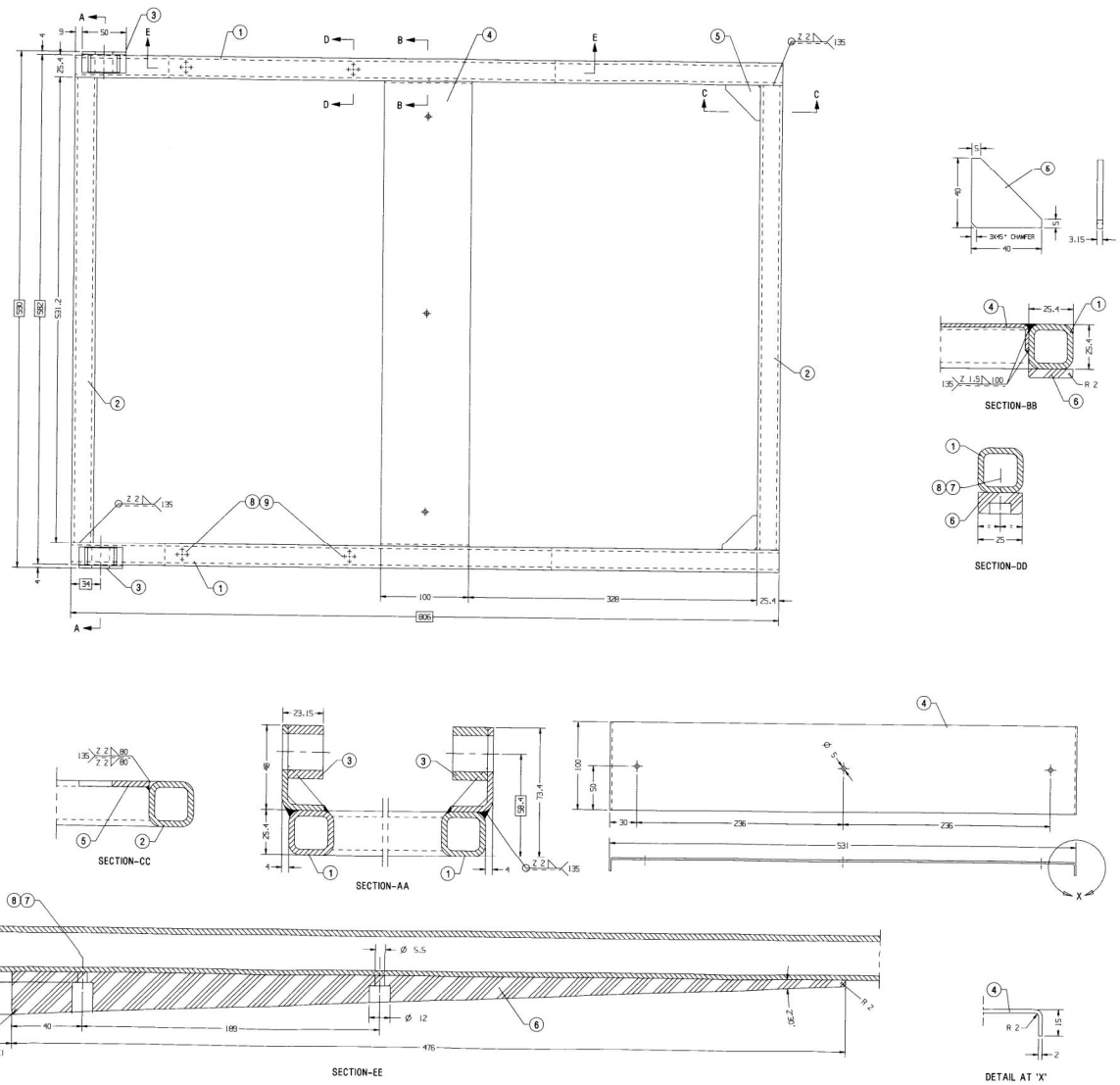
ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
NIL	NIL	NIL	NIL	NIL



NOTE:-

1. DIMENSIONS MARKED ▭ THUS ARE TO ENSURED BY USE OF JIG.
2. FRAME SHALL BE PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER TO IS:2074-92.
3. ALL SHARP CORNERS TO BE ROUNDED OFF.
4. RUBBER SUPPORT (ITEM-6) SHOULD BE SCREWED & PASTED FIRMLY ON ITEM-1 WITH THE APPROVED BRAND OF ADHESIVE.
5. ALL WELDS SHOULD BE GROUND.

8	PLAIN WASHER A5.5	4	LIHW09	IS: 2016-1967 ALUMINIUM	ITEM-3 COATING TO AC25 TO IS:1868-82
7	SLTD PAN HD TAPP SCREW ST4.2X13-C	4	LIHW03	IS: 7173-1989 STEEL	ITEM-37 COATING TO MDTS 057
6	RUBBER SUPPORT 22X25X476	2	NIL	IS: 5192(PT.1) -94,Gr.Z-80	COLOUR BLACK
5	RIB 3.15X40X40	2	NIL	IS: 5986-92 Fe-330	NIL
4	CHANNEL 2X100X554.4	1	NIL	IS: 5986-92 Fe-330	NIL
3	BEARING BRACKET	2	SE61316	NIL	NIL
2	SQ.TUBE 25.4X25.4X3.25 L=531.20	2	LISQT01	IS: 4923-85 HF SHS YST-240	ITEM-4
1	SQ.TUBE 25.4X25.4X3.25 L=806.00	2	LISQT01	IS: 4923-85 HF SHS YST-240	ITEM-4
ITEM	DESCRIPTION & DIMENSIONS	QPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS

WELD LENGTH 2.900 M	GROUP SEATS & UPPER BERTHS	SUPERSEDES: NIL	
WEIGHT 6.750 KG	FILE /users2/furnish/stbrth/se61374.prt		
S.AREA NIL M²	FRAME	SCALE 1:2.5	SSE/REC
~~LENGTH/DIA~~ NIL M	FOR BACK REST CUM BERTH (SHORT)	CHD	DRN
~~WIDTH/THICK.~~ NIL M	RAIL COACH FACTORY, KAPURTHALA	REF.DRG.NO. NIL	
HEIGHT NIL M	INDIAN RAILWAYS STANDARD	PL NO. 01139423	
	atul ADE/SME ravn DY.CME NR CDE	DRG.NO. SE61374	
		ALT. NIL SIZE A1 SHEET 1/1	

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

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