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WEST CENTRAL RAILWAY

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SCHEDULE OF TECHNICAL REQUIREMENTS FOR SUPPLY OF SET OF CUSHIONED SEAT, BERTH AND FITTING ITEMS ON ACCN COACHES (BG)

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No: CRWS/BPL/ACCN/cushion mtrl/STR002, Ver 06

Date of issue 19.07.2016

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क्र. R-6/84/02
दिनांक 08/08/2016
हस्ताक्षर

ISSUED BY

**COACH REHABILITATION WORK SHOP,
NISHATPURA, BHOPAL**

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- 2.1.4.5 Supplier will strictly follow the safety rules as per factory act inside the workshop during supply. In case of accident/causality during supply, the Railway will not be responsible for any compensation.
- 2.1.4.6 The supplier shall not take any advantage of any misinterpretation of the conditions due to typing or any other error and if there is any doubt, same has to immediately bring to the notice of the Chief Workshop Manager, CRWS, Bhopal. The decision of CWM/CRWS or his authorized representative will be final.
- 2.1.4.7 Supplier will ensure unloading & stacking of material at the nominated place of workshop at the time of supply.
- 2.1.4.8 The scope of work mentioned in CRWS/BPL/ACCN/cushion mtrl//STR002, ver 06 Dt. 19.07.2016, Para 2.1.1, note (i) and (ii) to be ensured before bulk supply.

2.1.5 DELIVERY SCHEDULE

- 2.1.5.1 The supplier should supply as per consignee planning of out turn, which will be about 04 to 05 coach set per month. For any change one-month prior information will be given to the supplier.
- 2.1.5.2 Each item will be packed separately in suitable packing.

2.1.6 WARRANTY



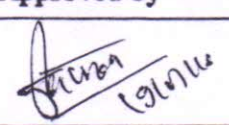
The warranty is applicable as per IRS condition.

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2.1.7 MARKING

Each product shall be legibly marked using Alluminium / Steel embossed or engraved plate with following details.

- a. Name of manufacturer/ Initial/trademark, if any.
- b. Date/ month/year of manufacture.
- c. Batch no. / serial number.
- d. Alluminium / Steel embossed or engraved plate should be Injury free i.e. corners should be rounded off.
- e. Location of marking plate should not projected from periphery of seat & berths.

Prepared by	Verified & Checked by	Approved by
 SSI/ Carpentry	 SSE/Furnishing	 Asstt. Works Manager (R)
	Ensure availability of above mention drawing at Drawing office.	
	J.E. Drawing	

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(4). Seat frames & all other items	As per clause 2.2.1 Sr. no. 1 to 11.	Sizes as per drawing only.	<p>Note : 1. Studs (Item no. 4 of ref.drg. no. AE 61452 alt. nil) required full threaded and length required 40 mm instead of 60.3 mm, whereas item no. 5 required as per drawing i.e.70 mm in length with step of 35mm in Single seat frame.</p> <p>2. Studs of Transverse lower Berth berths to be ensured as slide-able and adjustable up to 50mm so as to match easily with existing holes in seat bracket of coaches.</p>
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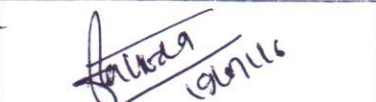
- Note:** - 1. Material for making the seats and berths shall be procured from the approved sources advised by RDSO as valid on date of opening of tender. Suppliers are advised to refer the latest RDSO vendor list for the current approved source of supply.
2. Vendor approvals shall be confirmed on date of inspection of raw material by RITES.

2.1.3 INSPECTION

Stage inspection from raw material to finished product will be done by M/s RITES at supplier's premises. Inspection certificate should be produced by the supplier at the time of supply.

2.1.4 TERMS & CONDITION OF SUPPLY OF MATERIAL

- 2.1.4.1** The supplier should manufacture the seats, berths & fitting items at their workshop/factory premises and supply to CRWS Bhopal as final product complete in all respect at their own cost.
- 2.1.4.2** At any stage after receiving the material consignee has right to inspect the material & if found variation in dimensions, poor quality, poor workmanship & other defects, material will be treated as rejected.
- 2.1.4.3** Firm has to ensure that all the items should be injury free.
- 2.1.4.4** Supplier shall responsible for any defect/damage occurred during transportation.

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		Ensure availability of above mentioned drg. at drawing office 19.7.16	
SSE/ Carpentry	SSE/Furnishing	J.E. Drawing	Asstt. Works Manager (R)

