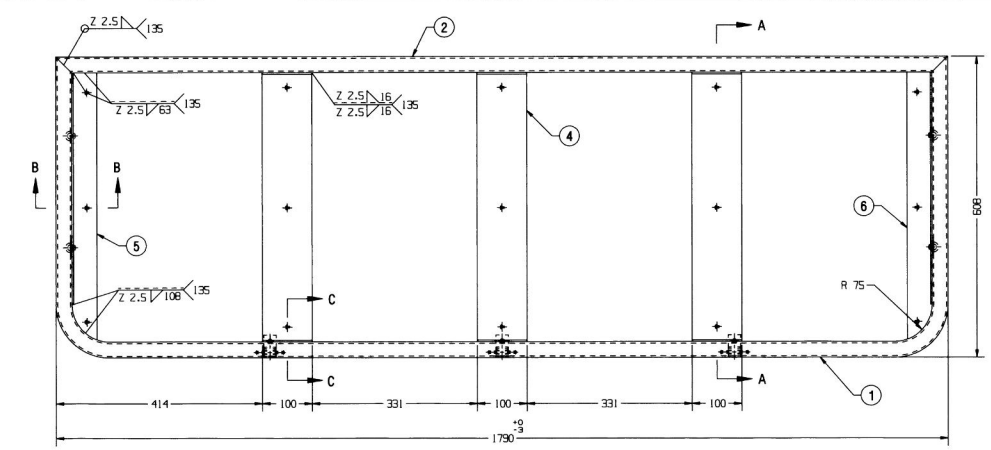
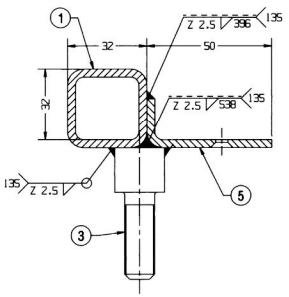
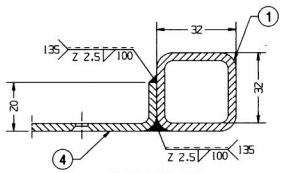


SECTION-AA



SECTION-BB



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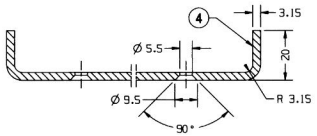
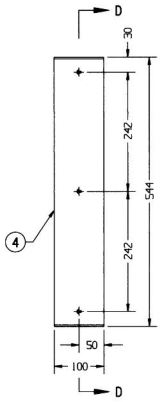
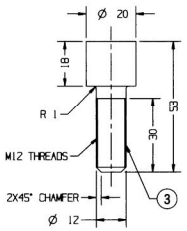
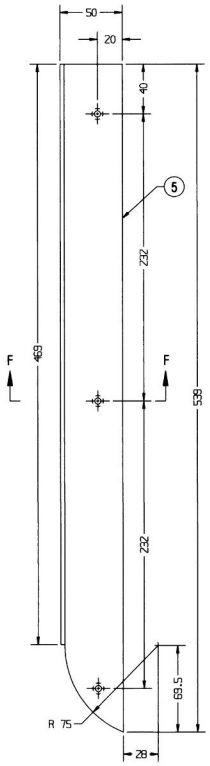
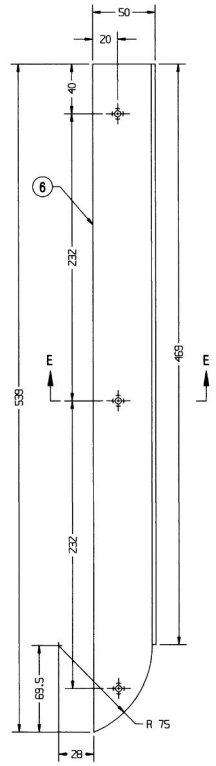


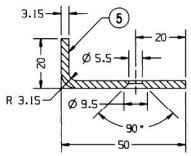
SECTION-DD



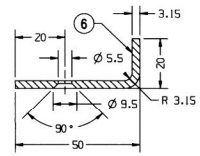








SECTION-FF



SECTION-EE

NOTE:-

1. FRAME ASSEMBLY TO BE PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE TO IS: 2074-79.
2. ~~IS: 4923-85, CF SHS, YSt 240.~~
3. ALL WELDS SHOULD BE GROUND.
4. ALL SHARP CORNERS SHOULD BE ROUNDED OFF.
5. DIMENSIONS MARKED ☐ THUS ARE TO BE MAINTAINED BY USE OF JIG.

ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
a	19/06/2000	ALL	1. DIMS. 414,331,1790,429,466, 1732 & 151 WERE 393,310,1706,408, 445,1648 & 159 RESPECTIVELY.	DIC NO. MD000135
		J16	2. LENGTH OF ITEMS-1 & 2 WERE 2780 & 1706 RESPECTIVELY.	
		J15,J10	3. ITEMS-1 & 2 STANDARDISED AND NOTE-2 DELETED.	

7	RING BELOW SEAT	3	SE61325	NIL	NIL
6	ANGLE STIFFENER (R.H.) 3.15X65X539	1	NIL	IS: 5986-92 Fe-330	NIL
5	ANGLE STIFFENER (L.H.) 3.15X65X539	1	NIL	IS: 5986-92 Fe-330	NIL
4	CHANNEL STIFFENER 3.15X100X573	3	NIL	IS: 5986-92 Fe-330	NIL
3	STUD Ø 20X53	4	NIL	IS: 2062-92 Fe 410W B	NIL
2	SQ.TUBE 32X32X3.25 L=1790.00	1	LISQT01	IS: 4923-85 HF SHS YST-240	ITEM-5
1	SQ.TUBE 32X32X3.25 L=2864.00	1	LISQT01	IS: 4923-85 HF SHS YST-240	ITEM-5

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	☐PASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS
5.375 M	GROUP	SEAT & UPPER BERTHS	SUPERSEDES: AE61443 ALT NIL			
WEIGHT	FILE	/users2/furnish/stbrth/ae61443a.prt				
20.300 KG		FRAME			SCALE	ASE/REC
S.AREA					1:5 1:2 1:1	CHD
NIL M²		FOR TRANSVERSE LOWER BERTH				DRN
~~LENGTH/DIA~~						DHRM
NIL M		RAIL COACH FACTORY, KAPURTHALA			REF.DRG.No.	NIL
~~WIDTH/THICK.~~		INDIAN RAILWAYS STANDARD			PL NO.	01130023
NIL M					DRG.NO.	AE61443
HEIGHT NIL M		ADE/SME DY.CME N.R CDE			ALT.	a
					SHEET	1/1

THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID

FOR UNTOLERANCED DIMENSIONS REFER MDG0008

~~REVIEW NO __ /PROTOTYPE/~~ FINAL | DATE OF FIRST ISSUE 02/12/1998

Entered in Data Base 29 JUN