



ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
c	21/05/2002	H5 H15 ALL	1. DIMENSION 50 WAS 30.4 AND DIM. 10.6 ADDED. 2. SIZE OF ITEM-B WAS 6X30.4X50. 3. DRG. PERFORMA REVISED.	DIC NO. M0020120
d	19/03/2004	A11 I-15 ALL J-15 ALL	1. DRG. MADE IN 3D, ISO VIEW ADDED & ALL VIEWS UPDATED ACCORDINGLY. 2. ITEM-10 ADDED. 3. INDIVIDUAL DRGS. MADE FOR ITEMS 4 TO 9 i.e., DRG. NOS. ADDED & MAT. SPEC. DELETED. 4. FOR ITEMS-1 & 2, SPEC. YEAR AND SIZE OF SQ. TUBE WAS 1985 AND 25.4X25.4 RESPECTIVELY. 5. MB TAPPED HOLES PROVIDED THROUGH ITEM-10. 6. Ø 10 HOLES PROVIDED IN THE FRONT SQ. TUBE AT THE LOCATION OF MB TAPPED HOLES IN ITEM-10.	DIC NO. M0040011

ITEM	DESCRIPTION & DIMENSIONS	QTY	DETAIL DRG.	MAT. & SPEC.	REMARKS
10	BRACKET 4X25X60	2	NIL	IS: 5006-92 Fe-330	NIL
9	PROTECT ANGLE	2	SE61402	NIL	NIL
8	WEARING PLATE	2	SE61401	NIL	NIL
7	ANGLE STIFFENER (R.H.)	1	AE61517	NIL	NIL
6	ANGLE STIFFENER (L.H.)	1	AE61516	NIL	NIL
5	CHANNEL STIFFENER	2	AE61515	NIL	NIL
4	CHANNEL STIFFENER	2	AE61514	NIL	NIL
3	BEARING COMPLETE	2	AE61271	NIL	NIL
2	SQUARE TUBE 25X25X2.6X1665	1	NIL	IS: 4823-97, EP 9.6, YSC 290	NIL
1	SQUARE TUBE 25X25X2.6X2641	1	NIL	IS: 4823-97, EP 9.6, YSC 290	NIL

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QTY	DETAIL DRG.	MAT. & SPEC.	REMARKS
5.320	M	GROUP	SEAT & UPPER BERTHS	FILE	AE61447.d.pr E130	SUPERSEDES: AE61447 ALT c
13.000	KG	W. AREA	FRAME			
NIL	M ²	SCALE	SSE/REG			
NIL	M	LENGTH/DIA	1:5 CHD DHRM			
NIL	M	WIDTH/THICK.	E3 DRN PATH			
NIL	M	HEIGHT	REF.DWG: NIL			
NIL	M	ADG/SME	INDIAN RAILWAYS STANDARD			
NIL	M	BY/CME	PL NO. NIL			
NIL	M	DATE	DRG.NO. AE61447			
NIL	M	DATE	N.R.			

NOTE:-
 1. FRAME ASSEMBLY TO BE PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE TO IS: 2074-92.
 2. ALL WELDS SHOULD BE GRIND.
 3. ALL SHARP CORNERS SHOULD BE ROUNDED OFF.

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.			DATE OF FIRST ISSUE			20/03/1998			CGM BY		
FOR UNTOLERANCED DIMENSIONS REFER MDG0008			DATE OF FIRST ISSUE			20/03/1998			CGM BY		

