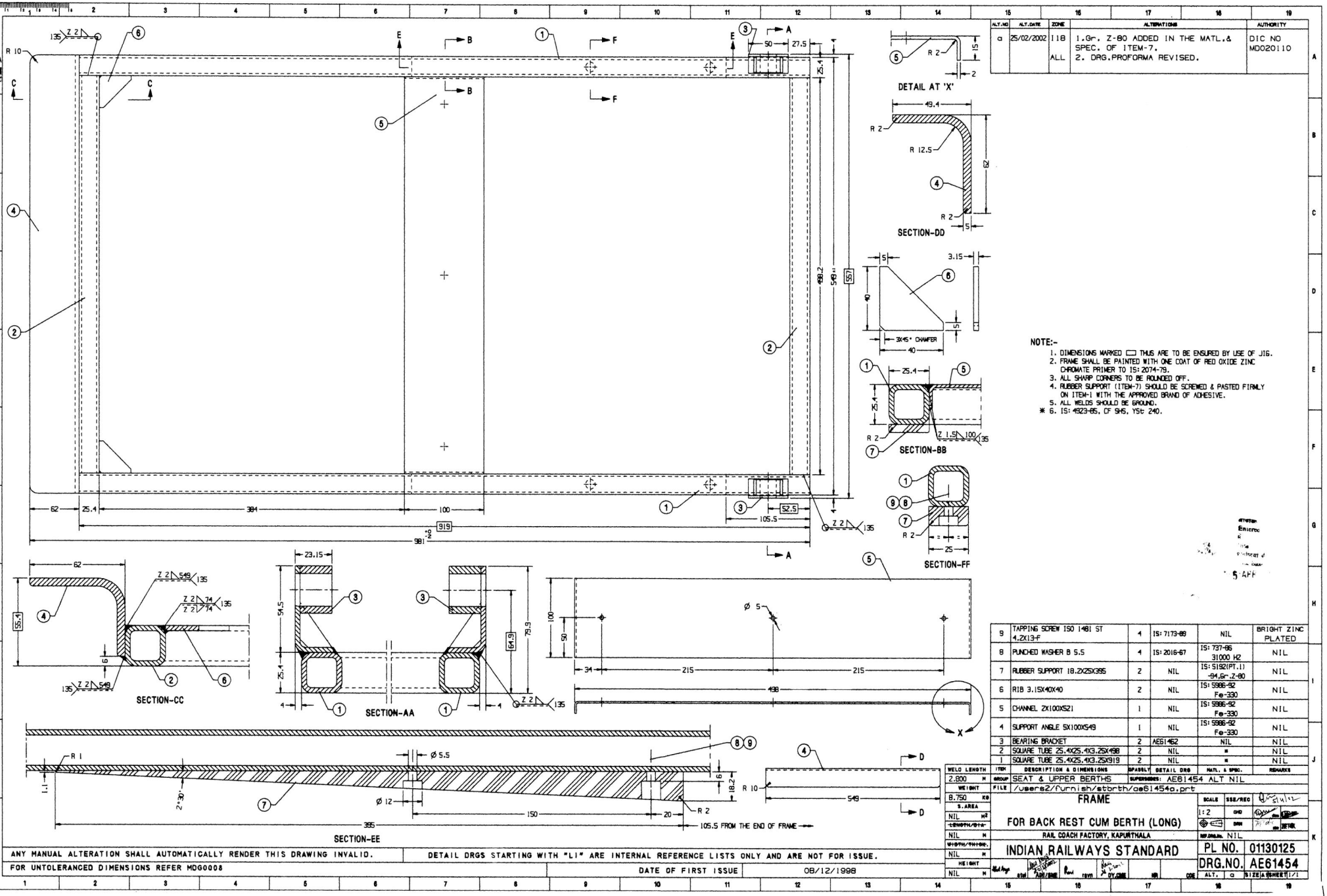

ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
a	25/02/2002	118	1.Gr. Z-80 ADDED IN THE MATL.& SPEC. OF ITEM-7.	DIC NO MD020110
		ALL	2. DRG.PROFORMA REVISED.	

NOTE:-

1. DIMENSIONS MARKED ▭ THUS ARE TO BE ENSURED BY USE OF JIG.
2. FRAME SHALL BE PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER TO IS: 2074-79.
3. ALL SHARP CORNERS TO BE ROUNDED OFF.
4. RUBBER SUPPORT (ITEM-7) SHOULD BE SCREWED & PASTED FIRMLY ON ITEM-1 WITH THE APPROVED BRAND OF ADHESIVE.
5. ALL WELDS SHOULD BE GROUND.
6. * IS: 4923-85, CF SHS, YSt 240.

ITEM	DESCRIPTION & DIMENSIONS	QPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS
9	TAPPING SCREW ISO 1481 ST 4.2X13-F	4	IS: 7173-89	NIL	BRIGHT ZINC PLATED
8	PUNCHED WASHER B 5.5	4	IS: 2016-67	IS: 737-86 31000 H2	NIL
7	RUBBER SUPPORT 18.2X25X395	2	NIL	IS: 5192(PT.1) -94,Gr.Z-80	NIL
6	RIB 3.15X40X40	2	NIL	IS: 5986-92 Fe-330	NIL
5	CHANNEL ZX100XS21	1	NIL	IS: 5986-92 Fe-330	NIL
4	SUPPORT ANGLE SX100XS49	1	NIL	IS: 5986-92 Fe-330	NIL
3	BEARING BRACKET	2	AE61462	NIL	NIL
2	SQUARE TUBE 25.4X25.4X3.2SX498	2	NIL	"	NIL
1	SQUARE TUBE 25.4X25.4X3.2SX919	2	NIL	"	NIL

WELD LENGTH	2.800 M
WEIGHT	8.750 KG
S.AREA	NIL M²
LENGTH/DIA.	NIL M
WIDTH/THICK.	NIL M
HEIGHT	NIL M

GROUP: SEAT & UPPER BERTHS — SUPERSEDES: AE61454 ALT NIL

FILE: /users2/furnish/stbrth/ae61454a.prt

FRAME

FOR BACK REST CUM BERTH (LONG)

RAIL COACH FACTORY, KAPURTHALA

INDIAN RAILWAYS STANDARD

SCALE 1:2 — SSE/REC — CHD — DRN — APPROVED — NIL

PL NO. 01130125

DRG.NO. AE61454

ALT. a — SIZE A — SHEET 1/1

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008

DATE OF FIRST ISSUE: 08/12/1998