



- NOTE:-**
1. DIMENSIONS MARKED □ ARE TO BE ENSURED BY USE OF JIG.
 2. FRAME SHALL BE PAINTED WITH ONE COAT OF ROZC PRIMER TO IS: 2074-92.
 3. ALL SHARP CORNERS TO BE ROUNDED OFF.
 4. RUBBER SUPPORT (ITEM-6) SHOULD BE SCREWED & PASTED FIRMLY ON ITEM-1 WITH APPROVED BRAND OF ADHESIVE.
 5. ALL WELDS SHOULD BE GROUND.

ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
a	25/02/2002	11B	1. Gr. Z-80 ADDED IN MATL. & SPEC. OF ITEM-8. 2. DRG. FORMAT REVISED.	DIC NO. MD020110
b	18/07/2006	ALL	1. DRG. UPDATED AND DIMS. CHANGED AS PER LATEST ARRGT. 2. SIZE OF ITEMS CORRECTED ACCORDINGLY. 3. ITEM-5 DELETED AND ITEM-9 ADDED.	DIC NO. MD060018

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Approved
Entered
Date
Efficient
Date

13 JUL 2006

ITEM	DESCRIPTION & DIMENSIONS	QTY	MATERIAL	REMARKS
9	FLAT 2X15X505	1	NIL	15: 5986-1992 Fe-330
8	SLTD PAN HD TAPP SCREW 514.2X16-C	4	L1HW03	15: 7179-1989 STEEL COATING TO STD 907
7	PLAIN WASHER A5.5	4	L1HW09	15: 2016-1967 ALUMINIUM
6	RUBBER SUPPORT	2	AEG1530	NIL
5	RIB-3-15X40X10	2	NIL	15: 5986-92 Fe-330
4	CHANNEL	1	AEG1551	NIL
3	BEARING BRACKET	2	AEG1462	NIL
2	SO. TUBE 25X25X3.2 L-505	2	NIL	15: 4923-97 HF SHS YST-240
1	SO. TUBE 25X25X3.2 L-800	2	NIL	15: 4923-97 HF SHS YST-240

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	DETAIL DRG	MATL. & SPEC.	REMARKS
2,800	M	SEAT & UPPER BERTHS	AE61456	ALT g	
6,500	KG	FRAME			
NIL	M ²	FOR BACK REST CUM BERTH (SHORT)			
NIL	M	RAIL COACH FACTORY, KAPURTHALA			
NIL	M	INDIAN RAILWAYS STANDARD			
NIL	M	PL NO. NIL			
NIL	M	DRG. NO. AE61456			

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.

DETAIL DRGS STARTING WITH "L1" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

DATE OF FIRST ISSUE: 09/12/1998

CM BY: [Signature]