



SECTION-AA

SECTION-BB

- NOTE:-**
1. P.U.FOAM TO BE PASTED TO THE COMPRES WITH APPROVED BRAND OF WATER PROOF SLIE.
 2. NECESSARY CUT-A-WAYS TO BE DONE TO SUIT AT SITE.
 3. THREAD SHOULD BE UYED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF REXINE. THE PITCH OF THREAD SHALL BE 2 TO 3 mm.
 4. COLOUR OF REXINE TO BE 'BLUE 315' AND STAMPED WITH 'INDIAN RLYS' CREST TO RSO/SK-6806B, ALT.-2.
 5. COMPRES TO BE TREATED AGAINST FUNGI, TERMITE, MARINE BORERS & OTHER INSECT ACCORDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS:5539-69, TYPE-IV (COPPER CHROME ARSENIC COMPOSITION).
 6. FELT (ITEMS-3 & 4) TO BE PASTED PROPERLY ON THE FRAME WITH APPROVED BRAND OF ADHESIVE.
 7. PITCH OF TAPPING SCREWS SHOULD NOT BE MORE THAN 150 mm.
 8. REXINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
 9. COLOUR OF THE L.P. PANEL SHOULD MATCH THE INTERIOR COLOUR SCHEME OF THE COACH.
 10. SUITABLE BLEEDING SHOULD BE PROVIDED IN REXINE AROUND THE CUT-OUT FOR-BEARING PIECE.

ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
a	19/05/99	ALL	1. DRAWING REVISED AS THE DESIGN OF CONDUCTOR'S BERTH CHANGED. 2. DRAWING PROFORMA REVISED & PL NO. ADDED FOR DRAWING.	DIC NO. MDG00136
b	18/03/2004	1-15 F-7	1. DESCRIPTION OF ITEM 5 WAS: FOAM RUBBER. 2. ITEM 8 DELETED. 3. NOTE 1 UPDATED.	DIC NO. MDG40011

ITEM	DESCRIPTION & DIMENSIONS	QTY	SPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS
17	TAPPING SCREW ISO 1481 ST 3.2X16-F	4	IS: 7173-89	NIL	MDTS 057	
16	TAPPING SCREW ISO 1481 ST 4.2X20-F	39	IS: 7173-89	NIL	MDTS 057	
15	CSK. HD. RIVET 5X12	11	IS: 2907-64 TAB-3.FIG.3	IS: 740-77 6490	NIL	
14	REXINE PACKING 1.5X100X540	4	NIL	RISO/SPEC. C-9503, TYPE-11	%	
13	SEWING THREAD L=5000	1	NIL	IS: 4229-92 5.6, VAR. L2	*	
12	COTTON THREAD Ø 3X3000	1	NIL	IS: 1720-78	NIL	
11	NAME PLATE	1	CC61188	NIL	NIL	
10	L.P. PANEL 1.5X540X1540	1	NIL	RISO/SPEC. C-9502	@	
9	PUNCHED WASHER B 5.5	44	IS: 2016-67	IS: 737-86 31000 H2	NIL	
8	GADA CLOTH 775X1800	1	NIL	IS: 1094-76 VAR.-3	NIL	
7	WEARING ANGLE	2	ME61224	NIL	NIL	
6	REXINE 1.5X775X1800	1	NIL	RISO/SPEC. C-9503, TYPE-11	%	
5	P.U.FOAM	1	CC61236	NIL	NIL	
4	FELT 6X53X1470	1	NIL	IS: 1719-88 TAB-I-MEDIUM	NIL	
3	FELT 6X53X2397	1	NIL	IS: 1719-88 TAB-I-MEDIUM	NIL	
2	COMPRES PANEL 4X478X1478	1	NIL	RISO/SPEC. C-9407, TYPE-1	*	
1	FRAME	1	CC61240	NIL	NIL	

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QTY	SPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	M	GROUP SEAT & UPPER BERTHS		SUPERSEDES: CC61258	ALT. a		
22.580	KG	FILE		/nash/Purnish/m.jkr/cc61258b.prn (120)			
<p style="text-align: center;">CONDUCTOR'S BERTH COMPLETE</p>							<p>SCALE: 1/25 CHD: [Signature] DRN: [Signature]</p>
<p style="text-align: center;">RAIL COACH FACTORY, KAPURTHALA</p>							<p>REFORM: NIL</p>
<p style="text-align: center;">INDIAN RAILWAYS STANDARD</p>							<p>PL NO. 01132167 DRG.NO. CC61258</p>
<p>DATE OF FIRST ISSUE: 03/06/1994</p>							<p>BY: [Signature] DATE: [Signature]</p>

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.
FOR UNTOLERANCED DIMENSIONS REFER MDG0008

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.