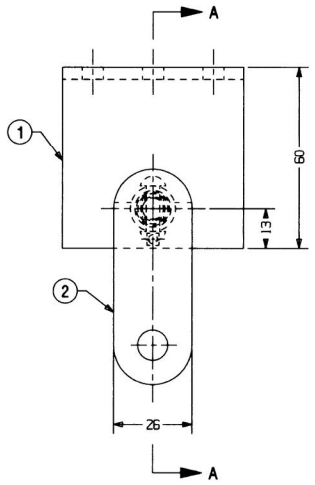
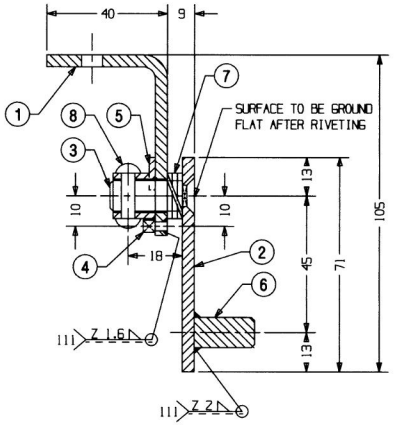
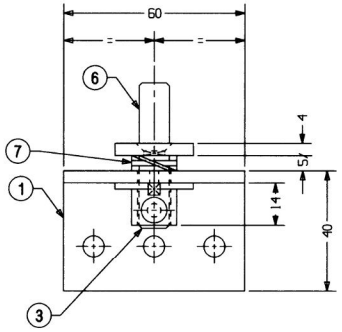
ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
a	12/01/2000	ALL	1. MATERIAL OF CATCH ARRGT. CHANGED FROM MILD STEEL TO STAINLESS STEEL.	DIC NO. MD990218
		F9	2. THICKNESS OF BRACKET (ITEM-1) CHANGED FROM 5 TO 4.	
		C8	3. CHROME PLATING NOTES-1 TO 4 DELETED AND ANOTHER NOTES-1 & 2 ADDED.	
		G13	4. PL NO. WAS 01132301.	
		F8	5. WEIGHT WAS .2000 KG.	





SECTION-AA



NOTE:-

1. STAINLESS STEEL ELECTRODE OF SAME COMPOSITION IS TO BE USED FOR WELDING.
2. ASSEMBLY SHOULD HAVE STANDARD POLISHED SURFACE FINISH AS PER IS:6911-92, TAB-8, FINISH NO. 4.

ITEM	DESCRIPTION & DIMENSIONS	QPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS
8	SNAP HD. RIVET 4X18	1	NIL	IS:2998-82 GRADE-1	NIL
7	SPRING WASHER 12	1	NIL	IS:6755-80	NIL
6	PIN	1	AE61231	NIL	NIL
5	SPECIAL WASHER	1	AE61230	NIL	NIL
4	PIN	1	AE61229	NIL	NIL
3	PIN	1	AE61228	NIL	NIL
2	TONGUE	1	AE61227	NIL	NIL
1	BRACKET	1	CC61298	NIL	NIL

WELD LENGTH	NIL M	GROUP	SEAT & UPPER BERTHS
WEIGHT	0.15315 KG	SUPERSEDES	CC61297 ALT NIL
S.AREA	NIL M2	FILE	/users2/furnish/stbrth/cc61297a.prt
~~LENGTH / DIA~~	NIL M	SCALE	1:1
~~WIDTH / THICK~~	NIL M	SSE/REC	
HEIGHT	NIL M	CHD	
		DRN	DHRM LOBIN

CATCH ARRANGEMENT FOR CONDUCTOR'S BERTH

RAIL COACH FACTORY, KAPURTHALA

REF.DWG.No. NIL

INDIAN RAILWAYS STANDARD

PL NO. 01135673

DRG. NO. CC61297

ALT. a SHEET 1/1

ADE/SME DY.CME N.R CDE

THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008 | ~~REVIEW NO.__ /PROTOTYPE~~/FINAL | DATE OF FIRST ISSUE 19/05/1999