



ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
b	29/03/2004	J-15 H-15 G-15 C-15	1. DESCRIPTION OF ITEM 3 & 4 WERE FOAM RUBBER FOR BIRTH SIDE AND FOAM RUBBER FOR BACK REST SIDE. 2. MATL. SPEC. OF ITEM 9,10 WERE RDSO/SPEC.-C-9503 TY-1 3. ITEM 18 DELETED. 4. NOTE 1 UPDATED.	DIC NO. MD040011
c	12/07/2005	F18.H15 E15 G17 H18.H17 E-12	1. ITEM-20 & SECTION-EE ADDED. 2. NOTE-2 MODIFIED. 3. QTY. OF ITEM-15 WAS 51. 4. LENGTH & QTY. OF ITEM-11 WERE 595 & 1 RESPECTIVELY. 5. SECTION-FF ADDED.	DIC NO. MD050042

NOTE:-
 1. P.U.FOAM TO BE PASTED TO THE CORRUG WITH APPROVED BRAND OF WATER PROOF GLUE.
 2. NECESSARY CUT-AWAYS TO BE DONE TO SUIT AT SITE.
 3. THREAD SHOULD BE DIED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF RESINE. THE PITCH OF THE STITCH SHALL BE 2 TO 3 mm.
 4. COLOUR OF RESINE TO BE 'BLUE 315 OF BGR' AND STAMPED WITH 'INDIAN R.S.'S CREST TO RDSO/SPEC.-ALT.-2.
 5. CORRUG TO BE TREATED AGAINST FUNGI, TERMITES, MARINE BORERS & OTHER INSECT ACCORDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS:5585-95, TYPE-IV COPPER CHROME ARSENIC COMPOSITION.
 6. FELT LITHOS-5 TO BE PASTED PROPERLY ON THE FRINGE WITH APPROVED BRAND OF ADHESIVE.
 7. RESINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
 8. ITEMS-11 & 20 SHOULD BE OIL UNDOISED TO IS4089-92, TAB-1, GR.-AC 10.

21 JUL 2006

NO	DESCRIPTION	QTY	UNIT	IS: 737-86	REMARKS
20	MOULDINGS 2X7X60	1	NIL	31000 HZ	%
19	FLAT MOULDINGS	2	CC4334	NIL	L: 11.25
18	BADA-ELOTH-650X2300	1	NIL	IS: 1059-76	NIL
17	COTTON THREAD Ø 3X5000	1	NIL	VAR.-3 IS: 1720-78	NIL
16	SLID PAN HD TAPP SCREW ST3.5X16-F	2	LHW03	IS: 1773-1999	ITEM-72 STEEL COATING TO MITS 007
15	SLID PAN HD TAPP SCREW STEEL ST4.2X16-F	53	LHW03	IS: 1773-1999	ITEM-39 STEEL COATING TO MITS 007
14	SEWING THREAD L=10000	1	NIL	IS: 4229-92 6.6, VAR. L Z	#
13	EYELET	2	SE61262	NIL	NIL
12	NAME PLATE	1	CC61188	NIL	NIL
11	ANGLE MOULDING 2X57X270	2	NIL	IS: 737-86 31000 HZ	%
10	RESINE 850X2300	1	NIL	RDSO/SPEC.-C-9503, TYPE-II	@
9	RESINE 60X65	7	NIL	RDSO/SPEC.-C-9503, TYPE-II	@
8	FELT 6X40X120	2	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
7	FELT 6X22X582	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
6	FELT 6X53X888	2	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
5	FELT 6X114X582	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
4	P.U.F. FOAM FOR BACK REST SIDE	1	SE61377	NIL	ITEM-2
3	P.U.F. FOAM FOR BIRTH SIDE	1	SE61377	NIL	ITEM-1
2	CORRUG PANEL 4X582X888	1	NIL	RDSO/SPEC.-C-9407, TYPE-I	*
1	FRAME	1	SE61372	NIL	NIL

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	ASSEMBLY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	M	ELECTRICAL				
WEIGHT	M	FILE	SB61371C.DWG (2D)			
18.500	KG	BACK REST CUM BERTH (LONG)				SCALE: S5E/REC
S.AREA	M ²	FOR SCN COACH (WITH WIDER BAY)				1:2.5
NIL	M ²	RAIL COACH FACTORY, KAPURTHALA				DUGL
LENGTH/DWG	M	INDIAN RAILWAYS STANDARD				DRW
NIL	M	PL NO. NIL				DHRM
WIDTH/THICK.	M	DRG.NO. SE61371				
NIL	M	N.F.				
HEIGHT	M	CDE				
NIL	M	ALT. 1				

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. DATE OF FIRST ISSUE: 01/05/2002

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE. CDM BY: [Signature]