



ALT. NO	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
NIL	NIL	NIL	NIL	NIL

- NOTE:-
1. DIMENSIONS MARKED □ THIS ARE TO ENSURED BY USE OF I.I.S.
 2. FRAME SHALL BE PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER TO IS: 2074-82.
 3. ALL SHARP CORNERS TO BE FILLED OFF.
 4. RUBBER SUPPORT (ITEM-7) SHOULD BE SCREWED & PASTED FIRMLY ON ITEM-1 WITH THE APPROVED BRAND OF ADHESIVE.
 5. ALL WELDS SHOULD BE GRIND.

SCANNED

ITEM NO	DESCRIPTION	QTY	ITEM CODE	IS: 7173-1989	ITEM - 37
9	SLTD PAN HD TAPP SCREW ST4.2X13-C	4	L1HM03	STEEL	COATING TO MITSUBISHI
8	PLAIN WASHER A5.5	4	L1HM03	ALUMINIUM	ITEM - 3 COATING TO MITSUBISHI
7	RUBBER SUPPORT 22X25X17/6	2	NIL	IS: 5132(P.T. 11)-91, Gr-Z-60	COLOUR BLACK
6	RIB 3.15X40X40	2	NIL	IS: 5086-92 Fe-330	NIL
5	CHANNEL 2X100X54.4	1	NIL	IS: 5086-92 Fe-330	NIL
4	SUPPORT ANGLE 5X102X62	1	NIL	IS: 5086-92 Fe-330	NIL
3	BEARING BRACKET	2	SE61316	NIL	NIL
2	SO. TUBE 25.4X25.4X3.25 L=531.00	2	L1S0T01	IS: 4823-65 HF S45 YST-240	ITEM - 4
1	SO. TUBE 25.4X25.4X3.25 L=888.00	2	L1S0T01	IS: 4823-65 HF S45 YST-240	ITEM - 4

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	SPACELY	DETAIL DRG	SUPERSEDES:	REMARKS
2.000	M	SEATS & UPPER BERTHS				
WEIGHT	GROUP	FILE	/users2/turnish/stbrch/se61372.prt			
B.750	KG	FRAME				
S.AREA		SCALE	1:2	X56/REC	[Signatures]	
NIL	M2	FOR BACK REST CUM BERTH (LONG)				
LENGTH/DIA		CHD	DRN	[Signatures]		
NIL	M	RAIL COACH FACTORY, KAPURTHALA				
WIDTH/THICK.		INDIAN RAILWAYS STANDARD				
NIL	M	PL NO. 01139400				
HEIGHT		DRG. NO. SE61372				
NIL	M	ACT.	NIL	SIZE	A4/SHEET 1/1	

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. DATE OF FIRST ISSUE 01/05/2002