



NOTE: 1. TO BE FIXED WITH SUITABLE ADHESIVE

ITEM	DESCRIPTION & DIMENSIONS	QTY	REF. DRG.	WT. OF ONE kg	MTL. & SPEC.	REMARKS
21	SPRING WASHER B10	18			IS : 3063-94	
20	S.S. HEX NUT M10(A2-70 TO IS : 1367 PT. 17)	9			IS : 1364 PT. 2-2002	
19	S.S. HEX. HEAD SCREW M10x25 TO (A2-70 to IS: 1367 Pt. 14- 84)	9			IS : 1364 PT. 2-2002	
18	BALL VALVE 4"	1	CG-14097			
17	SEALING RUBBER FOR BALL VALVE	1	CG-14096			
16	COVERING SHEETS	1	CG-14062			
15	P-TRAP 100 MM	1	CG-14055			
14	RUBBER SEALING FOR COVER PLATE	1			EPDM RUBBER	SHORE 'A' HARDNESS 60 MAX.
13	COVER PLATE FOR LAST CHAMBER	1			AISI316L	
12	RUBBER SEALING	1	CG-14095			
11	MOUNTING BRACKET	2	CG-14016			
10	SPRING WASHER B8	36			IS : 3063-94	
9	S.S. HEX NUT M8(A2-70 TO IS : 1367 PT. 17)	36				
8	UNION 2" UT	1			IS : 1879-87 TABLE-1 AISI 304	
7	ELBOW MALE AND FEMALE 2"	1			IS : 1239 PT. 2-92 TABLE-15, AISI304	
6	HEX NIPPLE EQUAL 50MM	2			IS : 1239 PT. 2 AISI304	
5	RUBBER SEALING	1	CG-14064			
4	CHLORINATOR COMPLETE	1	CG-12012			
3	FRAME FOR CHLORINATOR	1	CG-12013			
2	TOP COVER WITH EVACUATION INTERFACE ASSEMBLY	1	CG-14058			
1	IR-DRDE TANK	1	CG-14056			

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ALT.	ITEM	AUTHY.	DESCRIPTION	CKD.	DATE
2	SS/13/16		1. QUANTITY OF ITEM NO. 9 AND 10 WAS 36. 2. QUANTITY OF ITEM NO. 19, 20, 21 WAS 9, 9, 9 RESPECTIVELY. 3. Item no. 6, 7, 8 selected. 4. details of item no. 14 added.		
1	SS/07/16		1. DRAWING NO. OF ITEM NO. 11 WAS CG-14063. 2. LOCATION DIMENSION 220 OF ITEM NO. 11 WAS 230. 3. LOCATION DIMENSION 475 OF ITEM NO. 11 WAS 465.		

INDIAN RAILWAYS
ICF/RCF TYPE COACHES
BIO-DIGESTER TANK COMPLETE
FOR IR BG COACHES
FITTED WITH SCREW COUPLING

CG-14054

ASSEMBLY DRGS. SUPERSEDES:-
SCALE P
REFERENCE :- C
D
J.S. SS/47/14
CDIC NO. :- B.G. R.D.S.O. (CGI)
K-503