



SECTION A-A

NOTE:-

1. ITEM NO. 1, S-TRAP SHOULD BE MADE WITH INVESTMENT CASTING PROCESS ONLY AND WALL THICKNESS SHALL BE KEPT 3 MM.
2. ALL THE INNER AND OUTER SURFACES SHALL BE FREE FROM CASTING DEFECTS LIKE BURRS, POROSITY, BLOW HOLES ETC.
3. SURFACE MARKED BY (#) TO BE MACHINED PROPERLY.

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ALT. ITEM	AUTHY.	DESCRIPTION	CKD.	DATE

1	S-TRAP FOR 150 MM LAVATORY PAN	1			AISI-316L/CF8M	INVESTMENT CASTING
ITEM	DESCRIPTION & DIMENSIONS	No. OFF	REF. DRG.	WT. OF ONE kg	MTL. & SPEC.	REMARKS
ASSEMBLY DRGS.		SUPERSEDED BY:-				
REFERENCE :-		INDIAN RAILWAYS				
SCALE 1:2		ICF\RCF TYPE COACHES				
P		S-TRAP FOR 150 MM LAVATORY PAN				
C						
D						
J.S. SS/39/16						
CDIC NO. :- K-503		B.G. R.D.S.O. [CG]				
		CG-16012				