

INTEGRAL COACH FACTORY , CHENNAI- 600 038					
SPECIFICATION FOR DOUBLE SIDE SWING INTERCOMMUNICATION DOOR FOR AIR-CONDITIONED COACHES				ICF/MD/SPEC-268 ISSUE STATUS:01 Rev.: 00 DATE:09/10/2014	
IDENTIFICATION SHEET					
Amendment Nos.	1	2	3	4	5
Date Of Issue					

10. WARRANTY:

The supplier shall give warranty for the complete or part of door including door closer, for failing or proving unsatisfactory in service due to defective design, material or workmanship within 36 months from the date of regular supply and shall replace the same at his own cost and risk.


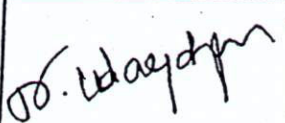

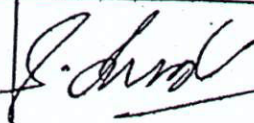
11. MARKING:

The supplier shall fix metallic stickers on each door mentioning name of the supplier and month of supply of doors. These stickers shall not be conspicuous to the passengers.

12. Documents to be submitted by supplier for prototype approval:

The following documents along with the prototype assembly shall be submitted..

- 12.1 Instructions for mounting and adjusting the doors, changing the door and wearing parts.
- 12.2 Maintenance and repair instructions.
- 12.3 Endurance test certificate for door closing/opening mechanism.
- 12.4 Supplier details of spare parts.
- 12.5 For improvements/ modifications if any suggested by the firm, design approval shall be taken before start of manufacturing.

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