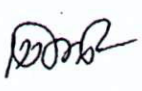
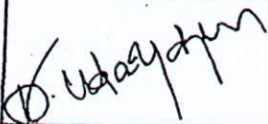

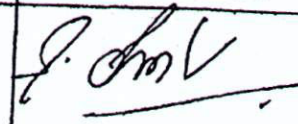


INTEGRAL COACH FACTORY, CHENNAI- 600 038					
SPECIFICATION FOR DOUBLE SIDE SWING INTERCOMMUNICATION DOOR FOR AIR-CONDITIONED COACHES				ICF/MD/SPEC-268 ISSUE STATUS:01 Rev.: 00 DATE:09/10/2014	
IDENTIFICATION SHEET					
Amendment Nos.	1	2	3	4	5
Date Of Issue					
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13. Testing of prototype :

- 13.1 The supplier shall supply one prototype of doors along with the documents indicated above for prototype approval before commencing bulk supply. Prototype shall be fitted on the coach / mock-up for checking the smooth running and proper fitment / functioning of the doors. The bulk manufacturing shall be undertaken only after the approval of prototype.
- 13.2 Fire test: Non-metallic items used in the door shall be tested for the fire retardant properties as per appendix-6 of UIC-564-2 and firm shall submit certificate from NABL approved laboratory .

CONTROLLED BY	PREPARED BY	VERIFIED BY	APPROVED BY
			
SSE / D / MS	AME/ SME	DY.CME / D-I	CDE/MECH