

⊕ Total 06 Commissions

25

Annexure

Req. No. 47621048, dt. 29.3.2017

Om
Asstt. Engr. (Mech.)
RDSO, Patna, Jharkhand

Supply and installation of Bogie Transom {2 Pair (04 Nos) per bogie} & Pivot Transom {1 Pair (02 Nos) per bogie} having radius 15R to CLW Drg. No. 1209.01.412.186 & 1209.01.412.187 respectively and RDSO Mod. Sheet No. RDSO/2015/EL/MS/0443 Rev 'o' dt. 17.9.15.

(Staggered delivery of 29 sets each to be done every three months) ⊕

⊕ 116 Qty 01 Set

a)	Manufacturing, supply and installation of Bogie Transom {2 Pair (04 Nos) per bogie} per bogie having radius 15R to CLW Drg. No. 1209.01.412.186 & RDSO Mod. Sheet No. RDSO/2015/EL/MS/0443 Rev 'o' dt. 17.9.15.
b)	Manufacturing, supply and installation of Pivot Transom {1 Pair (02 Nos) per bogie} having radius 15R to CLW Drg. No. 1209.01.412.187 & RDSO Mod. Sheet No. RDSO/2015/EL/MS/0443 Rev 'o' dt. 17.9.15.

Note:

The work is to be carried out in shed premises & shed shall arrange to provide dismantled bogie frames to the firm.

The firm shall carry out the following work:

1. **Removal of unmodified (8R) Bogie/Pivot Transom from bogie frame and fitment of modified (15R) bogie/pivot transom on bogie frame.**
2. The Fitment procedure is to be followed by firm as per RDSO Mod. Sheet No. RDSO/2015/EL/MS/0443 Rev 'o' dt. 17.9.15. with use of prescribed jigs and fixtures
3. Joint checking is to be carried out with railway representative after complete fitment.
4. Complete Work is to be carried out as per Railway specification.
5. Electricity to be provided by the railway, however **welding machine & welding electrode to be provided by the firm.**
6. Crane facilities as and when required during fixing of motor support will be arranged by the railway.
7. The motor support on pivot transom should be replaced with new motor support as per CLW Drg 1209.01.412.187 along with pivot support sub assembly with in built welded pivot pin (to be supplied with item (b) by firm).

⊕ 8. staggered delivery of 29 sets each to be done every three months after completion of first lot Commissioning

W/C/F