Annexure-A

Procedure for replacement of motor support

1. Two fixtures namely tack welding fixture and heavy duty welding fixtures are to be used for replacement of motor support (to be made by approved source).

   The tack welding fixture (fig-1) is used to locate the position of motor support on the transom.

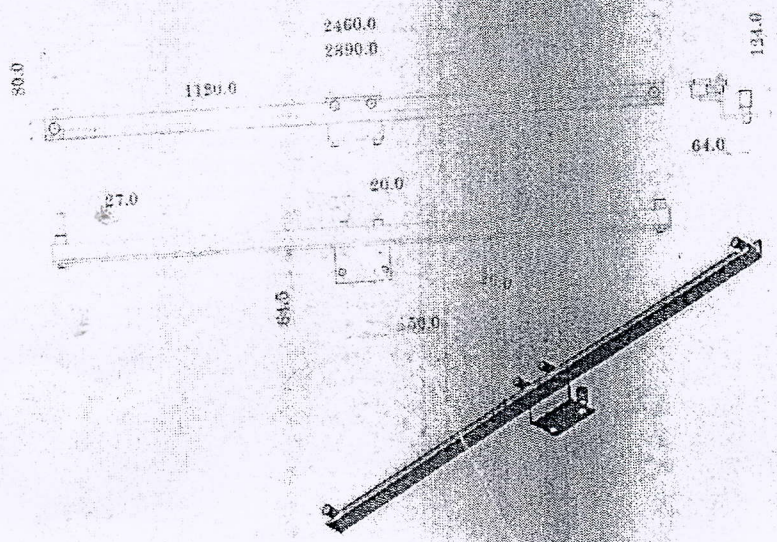

Fig-1

Whereas, the heavy duty welding fixture (fig-2) is used to hold the motor support for control distortion during complete welding.

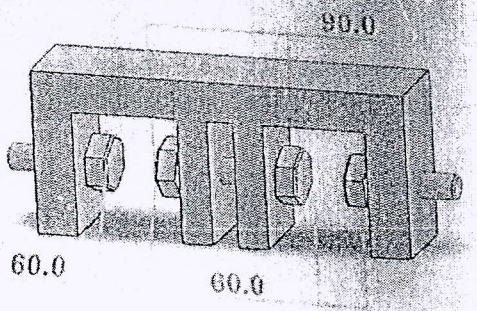

Fig-2