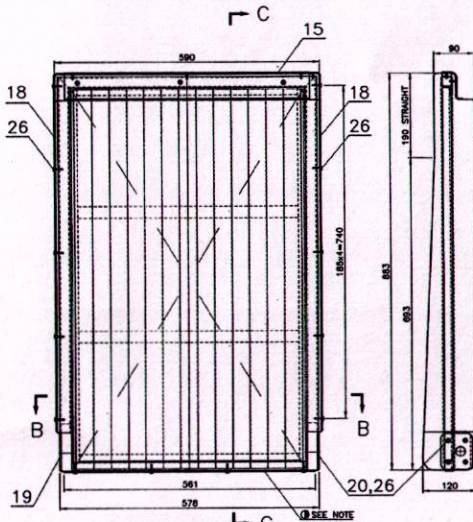
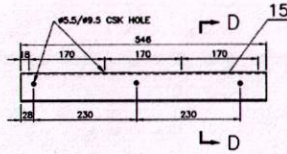
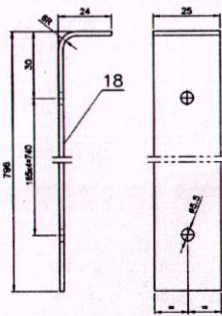
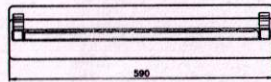


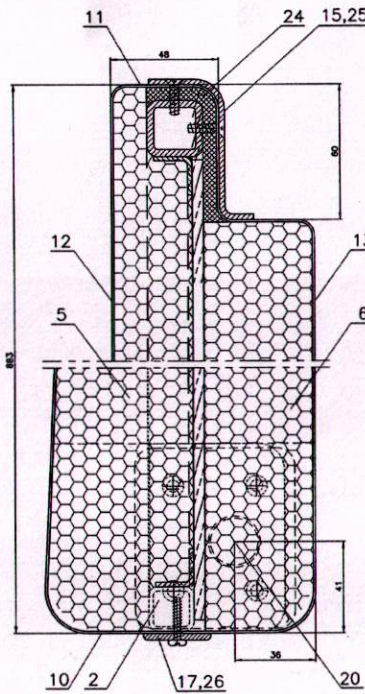
▽	ROUGH MACHINED	④	ROUGH CLEANING	ALTERATION
▽▽	FINISH MACHINED			
▽▽▽	FINE FINISH MACHINED			



RIGHT SIDE-COL-II

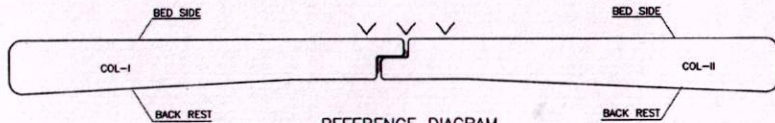


SECTION-DD



SECTION-CC

NO OF ASSYS.	REID.	PER COACH
TYPE OF COACH	COL-I	COL-II
SON	9	9



REFERENCE DIAGRAM

NOTE:

- 1. ITEM-25 CSK. SCREW LENGTH SHALL NOT EXCEED THE SPECIFIED DIMENSION MENTIONED IN THE DRG.
- 2. FELT SHALL BE PASTED TO FRAME WITH NON FLAMMABLE SOLVENT BASED ADHESIVE TO ICF/MD/SPEC.-093.
- 3. BEFORE TRIMMING FRAME SHALL BE PAINTED WITH GLOSSY FINISH ENAMEL OF SMOKE GRAY TO SHADE NO.692 OF IS-2002.
- 4. ITEM-14 TO 20 SHALL BE PAINTED WITH GLOSSY FINISH ENAMEL OF SMOKE GRAY TO SHADE NO.692 OF IS-2002.
- 5. ITEM-14 & 15 IN COL-I & II BENDING RADIUS SHOULD BE MODIFIED TO SUIT THE LOCATION REQUIRED.
- 6. METALLIC NAME PLATE OF THE MANUFACTURER WITH YEAR OF MANUFACTURE TO SIZE NOT MORE THAN 25x50mm SHALL BE GLUED WITH WATER PROOF ADHESIVE AND SCREWED AT LOCATIONS SHOWN IN THE DRG.
- 7. ONE SET OF BACK REST COMPLETE SHALL BE SUBMITTED TO DESIGN APPROVAL (ONLY FOR FIRST PROTOTYPE) BEFORE TAKING UP BULK MANUFACTURE.
- 8. COL-I & II BED SIDE SHALL BE MAINTAINED IN LINE AS SHOWN IN REF. DIAGRAM

NO	DESCRIPTION & DIMENSION	ITEM	REF.DRG	MAT. & SPECN	WEIGHT/UNIT	REMARKS
14/14	PAN HD TAP SCREW	ST4.8x19F	26	IS:7173-89		BRIGHT ZMC PLATING
15/15	CSK. HD. TAP SCREW ST	4.2x18F	25	IS:7170-89		BRIGHT ZMC PLATING
1	TOP FELT	6x81x590	24			
- 1	TOP FELT	6x105x590	23	IS:1719-88		MEDIUM
2	SIDE FELT	6x25x685	22	IS:1719-88		Med-1
- 2	SIDE FELT	6x25x815	21			
1	WEARING PLATE	2x70x80	20	IS:913-2008		C-1
1	WEARING PLATE	2x70x80	19	IS:913-2008		C-1
2	FLAT MOULDING	L=815	18			
1	FLAT MOULDING	L=561	17	T-4-4-004		
- 2	FLAT MOULDING	L=754	16			
1	Z-MOULDING	2.5x87x546	15	IS:737-88		31000-PS
- 1	Z-MOULDING	2.5x105x546	14	IS:737-88		31000-10
1	UPHOLSTERY BED	650x940	13			
1	UPHOLSTERY B/REST	650x655	12			
1	UPHOLSTERY TOP	180x650	11			
1	UPHOLSTERY BOTTOM	116x650	10	RDSO/2006/		C007
2	UPHOLSTERY SIDE	175x632	9			COLOR CODE SAMPLE No. ALMCC-03
- 1	UPHOLSTERY BED	650x652	8			
- 1	UPHOLSTERY B/REST	650x680	7			
1	CUSHION FOR LOWER BERTH		6			ITEM-14
1	CUSHION FOR LOWER BERTH		5			ITEM-13
- 1	CUSHION FOR LOWER BERTH		4	SON		ITEM-12
- 1	CUSHION FOR BACK REST		3	IS-1-610		
1	BACKREST FRAME		2	ICF/SK		ITEM-11
- 1	BACKREST FRAME		1	ICF/SK		

NO OF OFF GROUP - 6-1- SEATS AND BERTHS

SCALE: 1:1

DATE: 10-2014

INDIAN RAILWAY STANDARDS

SHEET 2 OF 2

ICF/SK3-6-1-081