



- NOTE:-**
- P.U.FOAM TO BE PASTED TO THE COMPREG WITH APPROVED BRAND OF WATER PROOF GLUE.
 - NECESSARY CUT-A-WAYS TO BE DONE TO SUIT AT SITE.
 - THREAD SHOULD BE DYED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF REXINE. THE PITCH OF THE STITCH SHALL BE 2 TO 3 mm.
 - COLOUR OF REXINE TO BE "BLUE 315 OF BHR" AND STAMPED WITH "INDIAN RLYS" CREST TO RDSO/SK-69068, ALT.-2.
 - COMPREG TO BE TREATED AGAINST FUNGI, TERMITES, MARINE BORERS & OTHER INSECT ACCORDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS: 9539-69, TYPE-IV (COPPER CHROME ARSENIC COMPOSITION).
 - FELT (ITEMS-4 & 5) TO BE PASTED PROPERLY ON THE FRAME WITH APPROVED BRAND OF ADHESIVE.
 - DIMENSION MARKED \square THIS ARE TO BE ENSURED BY USE OF JIG.
 - PITCH OF TAPPING SCREWS SHOULD NOT BE MORE THAN 150 mm.
 - P.U.FOAM TO BE DIRECTLY MOULDED AND NOT TO BE FABRICATED.
 - SKIN OF P.U.FOAM SHOULD BE UNIFORM WITHOUT CRACKS OR JOINTS.
 - ALTERNATIVE MOLDED P.U.FOAM TO RDSO/SPEC. C-8914 (REV-1) MAY BE USED FOR ITEM-6.
 - REXINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
 - PROVISION OF FIRE BARRIER AROUND P.U.FOAM TO CLAUSE 2.2.3 OF RDSO SPEC C-8914 SHOULD BE ENSURED.
 - THE SEATS & BERTHS SUPPLIER MUST HAVE THE INFRASTRUCTURE FOR P.U.J. FOAM MANUFACTURE AND TESTING AS PER CLAUSE 7.1.1 AND ANNEXURE-B1 & B2 OF SPECIFICATION NO. ICF/MO/SPEC.-148, ISSUE STATUS-01, REV.-00 OR THE SUPPLIER SHOULD TIE-UP FOR PURCHASE OF FOAM FROM P.U.J. FOAM MANUFACTURER HAVING INFRASTRUCTURE AND TESTING FACILITIES AS PER ICF SPECIFICATION MENTIONED ABOVE.
 - THE SUPPLIER SHOULD FURNISH THE DETAIL OF PU FOAM FACILITIES IF IN-HOUSE. OTHERWISE SHOULD GIVE SUBSTANTIVE DETAILS OF TIE UP WITH REPUTED PU FOAM MANUFACTURER ALONG WITH THEIR TEST FACILITIES. RCF RESERVES THE RIGHT TO CHECK THESE FACILITIES BEFORE OR AFTER ENTERING INTO THE CONTRACT.

ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
a	29/03/2004	J-15 I-15 C-10	1. ITEM 2 DELETED. 2. DESCRIPTION & MATL.SPEC.OF ITEM 6 WAS FOAM RUBBER 50X595X1790 AND MDT5-013. 3. MATL.SPEC.OF ITEM 7 & 8 WERE RDSO/SPEC.C-9503 TY-1. 4. NOTE 1,9,10 UPDATED,NOTE 11 DELETED AND NOTE 13 ADDED.	DIC. NO. MDO40011
b	28/07/2004	J7	1. CORE HOLES DELETED FROM THE BOTTOM OF P.U. FOAM.	DIC NO. MDO40043
c	11/05/2005	ELI.011	1. NOTES-14 & 15 ADDED.	DIC NO. MDO40043

12 MAY 2005

ITEM	QTY	DESCRIPTION	IS: 1713-1989	ITEM - 72
18	2	SLTD PAN HD TAPP SCREW ST3.5X16-F	STEEL	ITEM - 39
17	72	SLTD PAN HD TAPP SCREW STEEL ST4.2X16-F	STEEL	ITEM - 3
16	1	SEWING THREAD L-5000	NIL	NIL
15	1	COTTON THREAD ϕ 3X3000	NIL	NIL
14	18	PLAIN WASHER AS.5	ALUMINIUM	ITEM - 34
13	18	CSK HEAD RIVET ALUMINIUM 5X12	ALUMINIUM	NIL
12	1	NAME PLATE	CC61188	NIL
11	2	ANGLE MOLDING	CC43353	NIL
10	1	ANGLE MOLDING	CC43353	NIL
9	1	ANGLE MOLDING	CC43353	NIL
8	2	SIDE REXINE 150X645	RDSO/SPEC. C-9503, TYPE-11	⊙
7	1	TOP REXINE 870X1985	RDSO/SPEC. C-9503, TYPE-11	⊙
6	1	P.U.FOAM 50X595X1790	RDSO/SPEC. C-8914	%
5	1	FELT 6X66X1780	IS: 1719-88 TAB-1, MEDIUM	NIL
4	1	FELT 6X66X2860	IS: 1719-88 TAB-1, MEDIUM	NIL
3	1	COMPREG PANEL 4X512X1632	RDSO/SPEC. C-9407, TYPE-1	*
2	1	GADA CLOTH 725X1980	IS: 1094-76 VAR.-3	NIL
1	1	FRAME	NIL	NIL

WELO LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QTY	DETAIL	DRG	MATL. & SPEC.	REMARKS
NIL	M	GROUP SEATS & UPPER BERTHS		SE61361	ALT b		
35.220	KG	FILE	0661361.c.prt(120)	TRANSVERSE SEAT FOR			
S.AREA	M ²	SCN COACH (WIDER BAY)					
LENGTH/DIA	M	RAIL COACH FACTORY, KAPURTHALA					
WIDTH/THICK.	M	INDIAN RAILWAYS STANDARD					
HEIGHT	M	PL NO. NIL					
		DRG.NO. SE61361					

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. DATE OF FIRST ISSUE: 22/04/2002 CDM BY: [Signature]

FOR UNTOLERANCED DIMENSIONS REFER MDO0008 REF.DWG. NIL N.R. DRG. NO. SE61361