



ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
NIL	NIL	NIL	NIL	NIL

NOTE:-

1. FRAME ASSEMBLY TO BE PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE TO IS: 2074-92.
2. IS: 4923-85, OF 945, YSI-240.
3. ALL WELDS SHOULD BE GROUNDED.
4. ALL SHARP CORNERS SHOULD BE ROUNDED OFF.
5. DIMENSIONS MARKED \square THIS ARE TO BE MAINTAINED BY USE OF JIG.

ITEM	DESCRIPTION & DIMENSIONS	QTY	ALT.	ZONE	DETAIL DRG	MAT. & SPEC.	REMARKS
10	CLOSING PIECE 3.15X32X50	2	NIL	NIL	IS: 5986-92	Fe-330	NIL
9	RING BELOW SEAT	1	SE6132S	NIL	IS: 5986-92	Fe-330	NIL
8	ANGLE STIFFENER (R.H.) 2X66.7X392	1	NIL	NIL	IS: 5986-92	Fe-330	NIL
7	ANGLE STIFFENER (L.H.) 2X66.7X392	1	NIL	NIL	IS: 5986-92	Fe-330	NIL
6	CHANNEL STIFFENER 2X50X432	1	NIL	NIL	IS: 5986-92	Fe-330	NIL
5	STLD	2	9661379	NIL	IS: 5986-92	Fe-330	NIL
4	STLD	2	SE61378	NIL	IS: 5986-92	Fe-330	NIL
3	RECTANGULAR TUBE 50.8X25.4X3.25X363	2	NIL	NIL	IS: 4923-85	HF 945 YSI-240	NIL
2	SO. TUBE 32X32X3.25 L=532.00	1	LI50701	NIL	IS: 4923-85	HF 945 YSI-240	ITEM-5
1	SO. TUBE 32X32X3.25 L=661.00	1	LI50701	NIL	IS: 4923-85	HF 945 YSI-240	ITEM-5

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QTY	ASSEMBLY	DETAIL DRG	MAT. & SPEC.	REMARKS
3.716	M	SEATS & UPPER BERTHS				NIL	
7.100	KG	FRAME					
FOR SINGLE SEAT COMPLETE							
RAIL COACH FACTORY, KAPURTHALA							
INDIAN RAILWAYS STANDARD						PL NO. 01139356	
DRG. NO. SE61364							

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

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