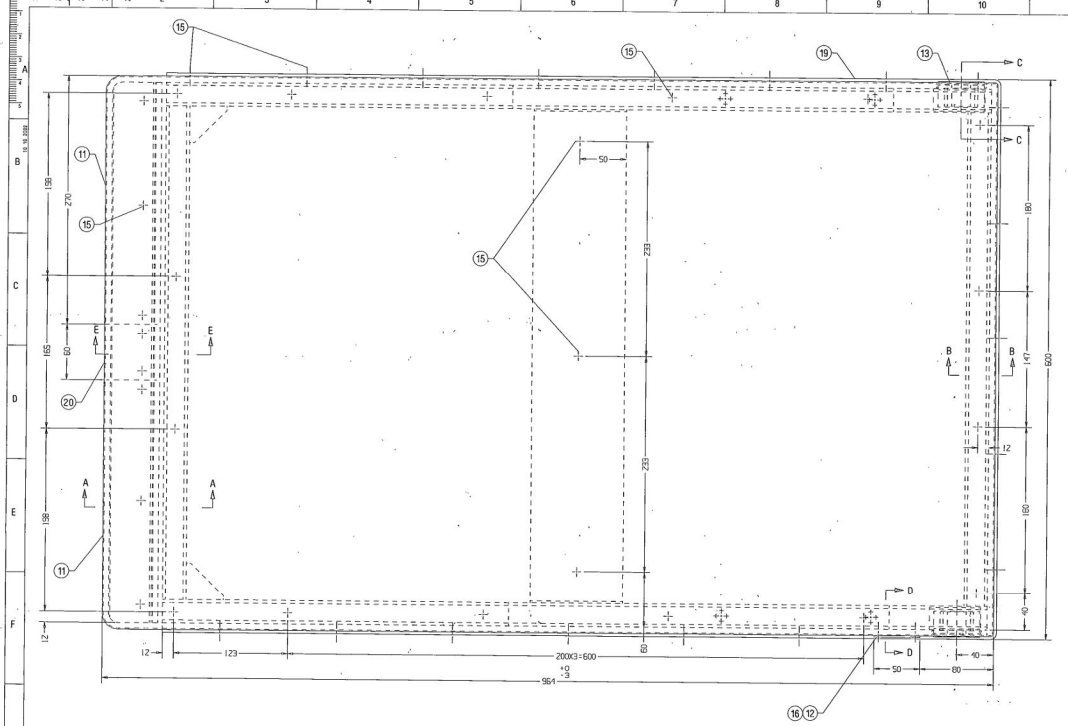
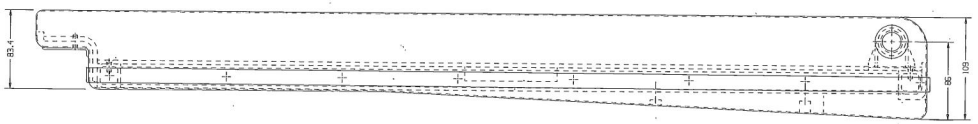
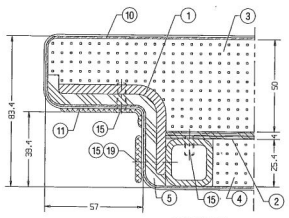
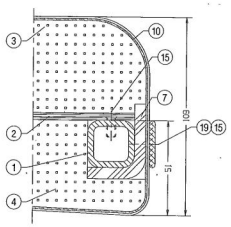






SECTION-AA



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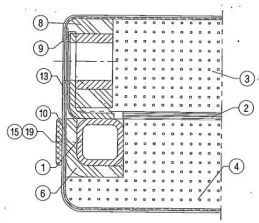

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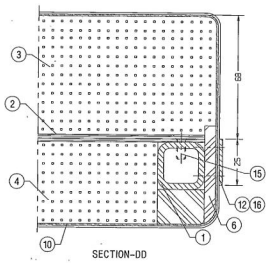
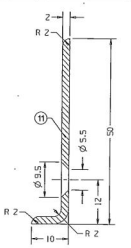
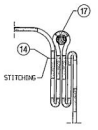
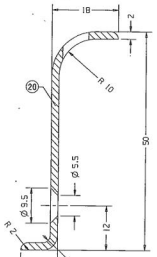


SECTION-DD

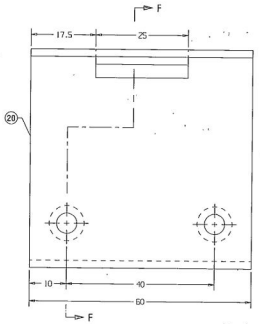


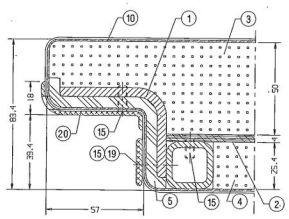


STITCHING DETAIL AT CORNERS



SECTION-FF





SECTION-EE

ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
b	29/03/2004	J-15 H-15 G-15 C-15	1. DESCRIPTION OF ITEM 3 & 4 WERE FOAM RUBBER FOR BIRTH SIDE AND FOAM RUBBER FOR BACK REST SIDE. 2. MATL.SPEC. OF ITEM 9,10 WERE RDSO/SPEC.C-9503 TY-I 3. ITEM 18 DELETED. 4. NOTE 1 UPDATED.	DIC NO. MD040011
c	12/07/2005	F15,H13 E15 G17 H18,H17 E-12	1. ITEM-20 & SECTION-EE ADDED. 2. NOTE-2 MODIFIED. 3. QTY. OF ITEM-15 WAS 51. 4. LENGTH & QTY. OF ITEM-11 WERE 595 & 1 RESPECTIVELY. 5. SECTION-FF ADDED.	DIC NO. MD050042

NOTE:-

1. P.U.FOAM TO BE PASTED TO THE COMPRES WITH APPROVED BRAND OF WATER PROOF GLUE.
2. NECESSARY CUT-A-WAYS TO BE DONE TO SUIT AT SITE.
#3. THREAD SHOULD BE DYED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF REXINE. THE PITCH OF THE STITCH SHALL BE 2 TO 3 mm.
@4. COLOUR OF REXINE TO BE 'BLUE 315 OF BKR' AND STAMPED WITH 'INDIAN RLYS' CREST TO RDSO/SK-68068, ALT.-2.
*5. COMPRES TO BE TREATED AGAINST FUNGI, TERMITE, MARINE BORERS & OTHER INSECT ACCRDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS:5539-69, TYPE-IV (COPPER CHROME ARSENIC COMPOSITION).
6. FELT (ITEMS-5 TO 8) TO BE PASTED PROPERLY ON THE FRAME WITH APPROVED BRAND OF ADHESIVE.
7. REXINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
x 8. ITEMS-11 & 20 SHOULD BE DULL ANODISED TO IS:1868-82,TAB.-1,GR.-AC 10.

प्रविष्टि
Entered
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into
रजिस्टर सं
Date Reg

21 JUL 2005

	ITEM	DESCRIPTION & DIMENSIONS	QPASSLY	DETAIL ORG	MATL. & SPEC.	REMARKS
	GROUP	ELECTRICAL	SUPERSEDES: se61371 ALT b			
	FILE	se61371c.prt(2D)				
20		MOULDING 2X77X60	1	NIL	IS: 737-86 31000 H2	%
19		FLAT MOULDING	2	CC43334	NIL	L=1125
~~18~~		~~GABA CLOTH 850X2300~~	~~1~~	~~NIL~~	IS: 1094-76 VAR.-3	~~NIL~~
17		COTTON THREAD Ø 3XS000	1	NIL	IS: 1720-78	NIL
16		SLTD PAN HD TAPP SCREW ST3.5X16-F	2	LIHW03	IS: 7173-1989 STEEL	ITEM-72 COATING TO NOTE 057
15		SLTD PAN HD TAPP SCREW STEEL ST4.2X16-F	53	LIHW03	IS: 7173-1989 STEEL	ITEM-39 COATING TO NOTE 057
14		SEWING THREAD L=10000	1	NIL	IS: 4229-92 6.6, VAR. L 2	#
13		EYELET	2	SE61262	NIL	NIL
12		NAME PLATE	1	CC61188	NIL	NIL
11		ANGLE MOULDING 2X57X270	2	NIL	IS: 737-86 31000 H2	%
10		REXINE 850X2300	1	NIL	RDSO/SPEC. C-9503, TYPE-II	@
9		REXINE 60X65	2	NIL	RDSO/SPEC. C-9503, TYPE-II	@
8		FELT 6X40X120	2	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
7		FELT 6X62X582	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
6		FELT 6X53X888	2	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
5		FELT 6X114X582	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL
4		P.U. FOAM FOR BACK REST SIDE	1	SE61377	NIL	ITEM-2
3		P.U. FOAM FOR BERTH SIDE	1	SE61377	NIL	ITEM-1
2		COMPRES PANEL 1XSB2X888	1	NIL	RDSO/SPEC. C-9407, TYPE-I	*
1		FRAME	1	SE61372	NIL	NIL

WELD LENGTH	NIL M
WEIGHT	18.500 KG
S.AREA	NIL M²
~~LENGTH/DIA~~	NIL M
~~WIDTH/THICK~~	NIL M
HEIGHT	NIL M

BACK REST CUM BERTH (LONG)

FOR SCN COACH (WITH WIDER BAY)

RAIL COACH FACTORY, KAPURTHALA

INDIAN RAILWAYS STANDARD

SCALE	1:2.5
SSE/REC	
CHD	DUGL
DRN	DHRM
REF.DRG.No.	NIL
PL NO.	NIL
DRG.NO.	SE61371
ALT.	c
SIZE	A
SHEET	1/1

ABE/SME | DY.CME | N.R.

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

DATE OF FIRST ISSUE 01/05/2002 CGM BY