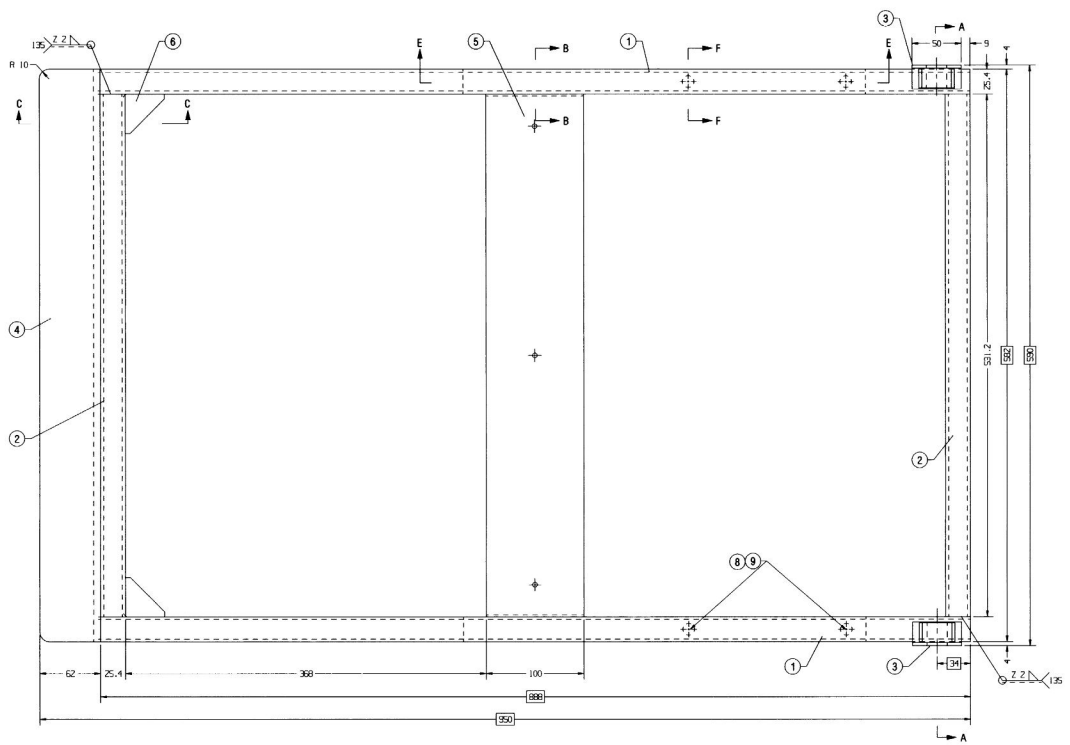

ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
NIL	NIL	NIL	NIL	NIL

NOTE:-
1. DIMENSIONS MARKED ☐ THUS ARE TO ENSURED BY USE OF JIG.
2. FRAME SHALL BE PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER TO IS:2074-92.
3. ALL SHARP CORNERS TO BE ROUNDED OFF.
4. RUBBER SUPPORT (ITEM-7) SHOULD BE SCREWED & PASTED FIRMLY ON ITEM-1 WITH THE APPROVED BRAND OF ADHESIVE.
5. ALL WELDS SHOULD BE GROUND.

SCANNED

	ITEM	DESCRIPTION & DIMENSIONS	QPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS
9		SLTD PAN HD TAPP SCREW ST4.2X13-C	4	LIHW09	IS: 7173-1989 STEEL	ITEM-37 COATING TO MOTIF 057
8		PLAIN WASHER A5.5	4	LIHW09	IS: 2016-1967 ALUMINIUM	ITEM-3 COATING TO M25 TO IS:1868-82
7		RUBBER SUPPORT 22X25X476	2	NIL	IS: 5192(PT.II -94,Gr.Z-80	COLOUR BLACK
6		RIB 3.15X40X40	2	NIL	IS: 5986-92 Fe-330	NIL
5		CHANNEL 2X100XS54.4	1	NIL	IS: 5986-92 Fe-330	NIL
4		SUPPORT ANGLE SX102XS82	1	NIL	IS: 5986-92 Fe-330	NIL
3		BEARING BRACKET	2	SE61316	NIL	NIL
2		SQ.TUBE 25.4X25.4X3.25 L=531.00	2	LISQT01	IS: 4923-85 HF SHS YST-240	ITEM-4
1		SQ.TUBE 25.4X25.4X3.25 L=888.00	2	LISQT01	IS: 4923-85 HF SHS YST-240	ITEM-4

WELD LENGTH	2.800 M	GROUP	SEATS & UPPER BERTHS
WEIGHT	8.750 KG.	FILE	/users2/furnish/stbrth/se61372.prt
S.AREA	NIL M²	SUPERSEDES:	NIL
~~LENGTH/DIA~~	NIL M	SCALE	1:2
WIDTH/THICK.	NIL M	CHD	atul
HEIGHT	NIL M	DRN	ravn

FRAME

FOR BACK REST CUM BERTH (LONG)

RAIL COACH FACTORY, KAPURTHALA

INDIAN RAILWAYS STANDARD

PL NO. 01139400

DRG.NO. SE61372

ALT. NIL SIZE A SHEET 1/1

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008

DATE OF FIRST ISSUE 01/05/2002