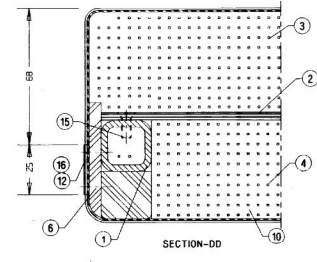
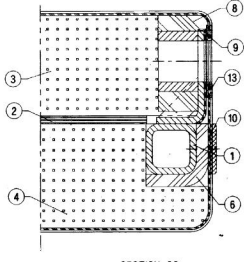
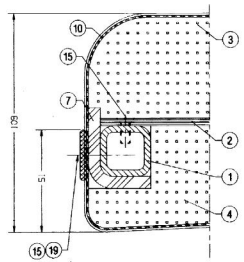
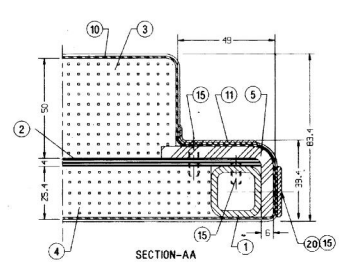
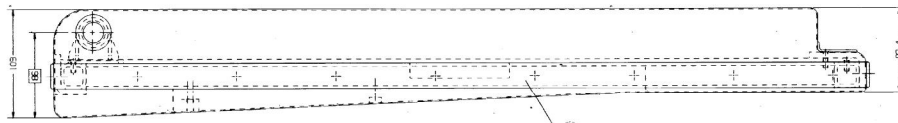


NOTE:-

1. P.U.F.FOAM TO BE PASTED TO THE COMPRES WITH APPROVED BRAND OF WATER PROOF GLUE.
2. NECESSARY CUT-ARAYS TO BE DONE TO SUIT AT SITE.
3. THREAD SHOULD BE DIED & RINGED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF REXINE. THE PITCH OF THE STITCH SHALL BE 2 TO 3 mm.
4. COLOUR OF REXINE TO BE 'BLUE 315 OF BGR' AND STAMPED WITH 'INDIAN RLYS' PREST TO RDSO/SPEC. C-9503, ALT-2.
5. COMPRES TO BE TREATED AGAINST FUNGI, TERMITES, MARINE BORERS & OTHER INSECT ACCORDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS: 5025 (S.S. TYPE-IV) (COPPER CHROME ARSENIC COMPOSITION).
6. FELT (ITEMS 5 TO 8) TO BE PASTED PROPERLY ON THE FRAME WITH APPROVED BRAND OF ADHESIVE.
7. REXINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
8. ITEM-11 SHOULD BE FULL ANKLED TO IS-1088-82, TAB-1.GR. AC 10.
9. HOLE FOR THE TOWER BOLT TO BE DONE TO SUIT AT SITE.



ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
a	08/01/2003	H-16	1. MATL. SPEC. FOR ITEM 9 & 10 WAS RDSO/SPEC. C-9503, TYPE-11.	DIC NO. MDQ30127
b	29/03/2004	J-15	1. DESCRIPTION OF ITEM 3 & 4 WAS FOAM RUBBER 2. MATL. SPEC. OF ITEM 9 & 10 WAS RDSO/SPEC. C-9503 TY-1. 3. ITEM 18 DELETED. 4. NOTE 1 UPDATED.	DIC NO. MDQ40011

ITEM	DESCRIPTION & DIMENSIONS	QTY	CC	ALT	DRG	REMARKS
20	FLAT Moulding	1	CC43434	NIL	L=900	
19	FLAT Moulding	1	CC43434	NIL	L=1780	
18	GADA CLOTH 600X2000	1	NIL	IS: 1094-76	VAR.-3	NIL
17	COTTON THREAD 3/8X5000	1	NIL	IS: 1720-79	NIL	
16	TAPPING SCREW ISD 1401 ST 3.5X16+4	2	IS: 7173-89	NIL	MDTS 057	
15	ST TO PSK HD TAPP SCREW STEEL ST4.2X16-C	4/	L1HMO3	IS: 2170-1989	STEEL	ITEM-27 (CONTING TO MDS 057)
14	SEWING THREAD L-10000	1	NIL	IS: 4229-92	6.6. VAR. L 2	#
13	EYELET	2	SE61262	NIL	NIL	NIL
12	NAME PLATE	1	CC61188	NIL	NIL	NIL
11	ANGLE Moulding 2x47X555	1	NIL	IS: 737-86	31000 1/2	%
10	REXINE 800X2000	1	NIL	RDSO/SPEC. C-9503, TYPE-11	@	
9	REXINE 60X65	2	NIL	RDSO/SPEC. C-9503, TYPE-11	@	
8	FELT 6x40X120	2	NIL	IS: 1719-88	TAB-1, MEDIUM	NIL
7	FELT 6x62X582	1	NIL	IS: 1719-88	TAB-1, MEDIUM	NIL
6	FELT 6x63X806	2	NIL	IS: 1719-88	TAB-1, MEDIUM	NIL
5	FELT 6x83X582	1	NIL	IS: 1719-88	TAB-1, MEDIUM	NIL
4	P.U.F.FOAM FOR BACK REST SIDE	1	SE61377	NIL	ITEM-4	
3	P.U.F.FOAM FOR BERTH SIDE	1	SE61377	NIL	ITEM-3	
2	COMPRES PANEL 4X582X806	1	NIL	RDSO/SPEC. C-9407, TYPE-1	*	
1	FRAME	1	SE61374	NIL	NIL	

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	ASSEMBLY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	M	GROUP SEATS & UPPER BERTHS	SUPERSIDES: SE61373	ALT a		
WEIGHT	FILE	/nash/urn/shv/mjkr/se61373b.prt (120)				
14.500	KG	BACK REST CUM BERTH (SHORT)				
S. AREA	M ²	FOR SCN COACH (WITH WIDER BAY)				
NIL	M ²	RAIL COACH FACTORY, KAPURTHALA				
LENGTH/DIA	M	INDIAN RAILWAYS STANDARD				
NIL	M	PL NO. 01139411				
WIDTH/THICK.	M	DRG. NO. SE61373				
HEIGHT	M	REF. DRG. NIL				
NIL	M	DATE: 03/05/2002				

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008

DATE OF FIRST ISSUE 03/05/2002 CGM BY

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19
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