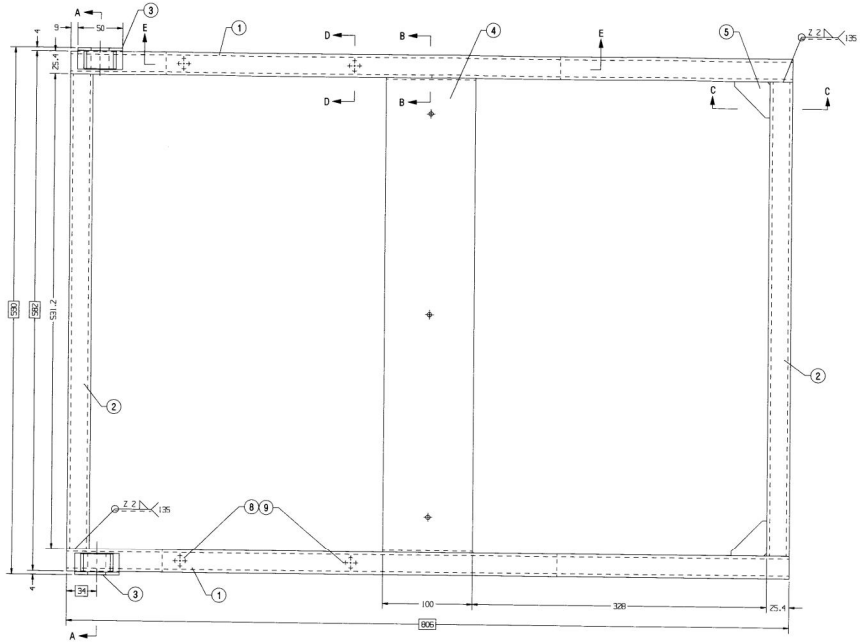
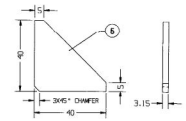
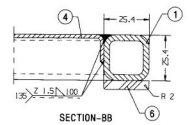
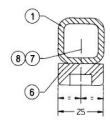
ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
NIL	NIL	NIL	NIL	NIL







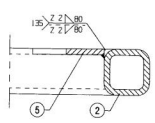
SECTION-BB



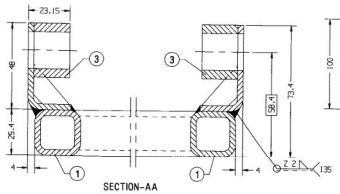
SECTION-DD

NOTE:-

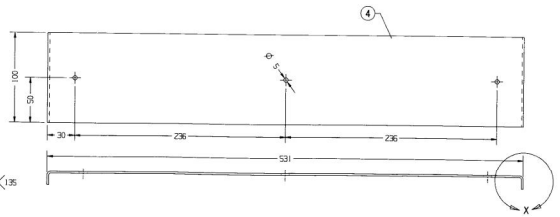
1. DIMENSIONS MARKED ▭ THUS ARE TO ENSURED BY USE OF JIG.
2. FRAME SHALL BE PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER TO IS: 2074-92.
3. ALL SHARP CORNERS TO BE ROUNDED OFF.
4. RUBBER SUPPORT (ITEM-6) SHOULD BE SCREWED & PASTED FIRMLY ON ITEM-1 WITH THE APPROVED BRAND OF ADHESIVE.
5. ALL WELDS SHOULD BE GROUND.

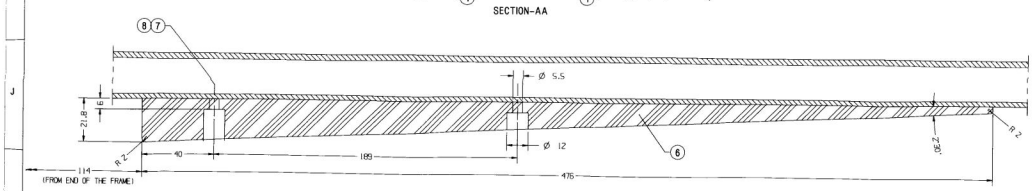


SECTION-CC

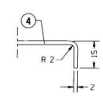


SECTION-AA





SECTION-EE



DETAIL AT 'X'

ITEM	DESCRIPTION & DIMENSIONS	QPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS
8	PLAIN WASHER A5.5	4	LIHW09	IS: 2016-1967 ALUMINIUM	ITEM-3 COATING TO AC25 TO IS:1868-82
7	SLTD PAN HD TAPP SCREW ST4.2X13-C	4	LIHW03	IS: 7173-1989 STEEL	ITEM-37 COATING TO MDTS 057
6	RUBBER SUPPORT 22X25X476	2	NIL	IS: 5192(PT.1) -94,Gr.Z-80	COLOUR BLACK
5	RIB 3.15X40X40	2	NIL	IS: 5986-92 Fe-330	NIL
4	CHANNEL 2X100X554.4	1	NIL	IS: 5986-92 Fe-330	NIL
3	BEARING BRACKET	2	SE61316	NIL	NIL
2	SQ.TUBE 25.4X25.4X3.25 L=531.20	2	LISQT01	IS: 4923-85 HF SHS YST-240	ITEM-4
1	SQ.TUBE 25.4X25.4X3.25 L=806.00	2	LISQT01	IS: 4923-85 HF SHS YST-240	ITEM-4

WELD LENGTH	2.900 M	GROUP	SEATS & UPPER BERTHS
WEIGHT	6.750 KG	FILE	/users2/furnish/stbrth/se61374.prt
S.AREA	NIL M²	SUPERSEDES:	NIL
~~LENGTH/DIA~~	NIL M		
~~WIDTH/THICK.~~	NIL M		
HEIGHT	NIL M		

FRAME

FOR BACK REST CUM BERTH (SHORT)

RAIL COACH FACTORY, KAPURTHALA

INDIAN RAILWAYS STANDARD

SCALE	SSE/REC	
1:2.5	CHD	
	DRN	

REF.DRG.NO. NIL

PL NO. 01139423

DRG.NO. SE61374

ALT. NIL SIZE A1 SHEET 1/1

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.

FOR UNTOLERANCED DIMENSIONS REFER MDG0008

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

DATE OF FIRST ISSUE 16/05/2002