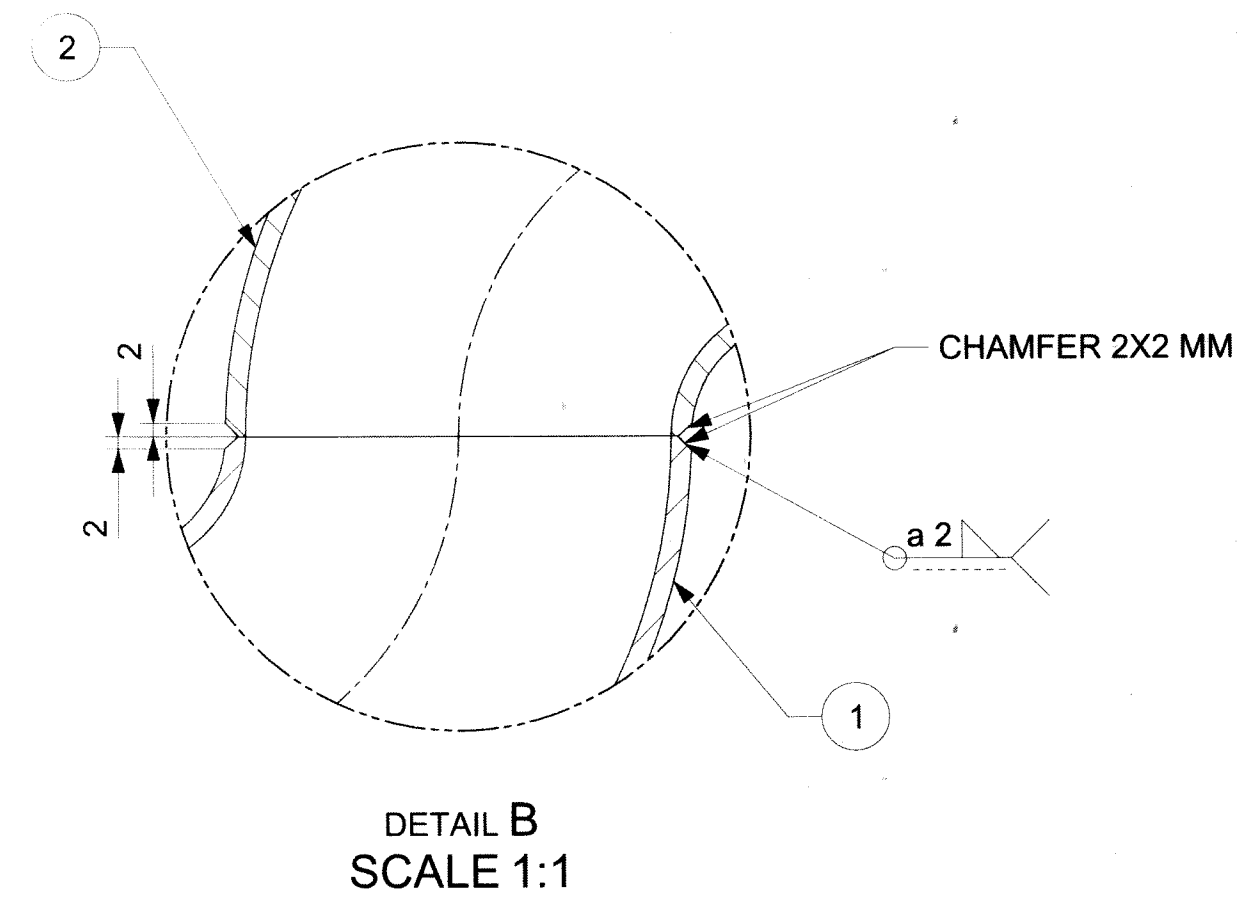
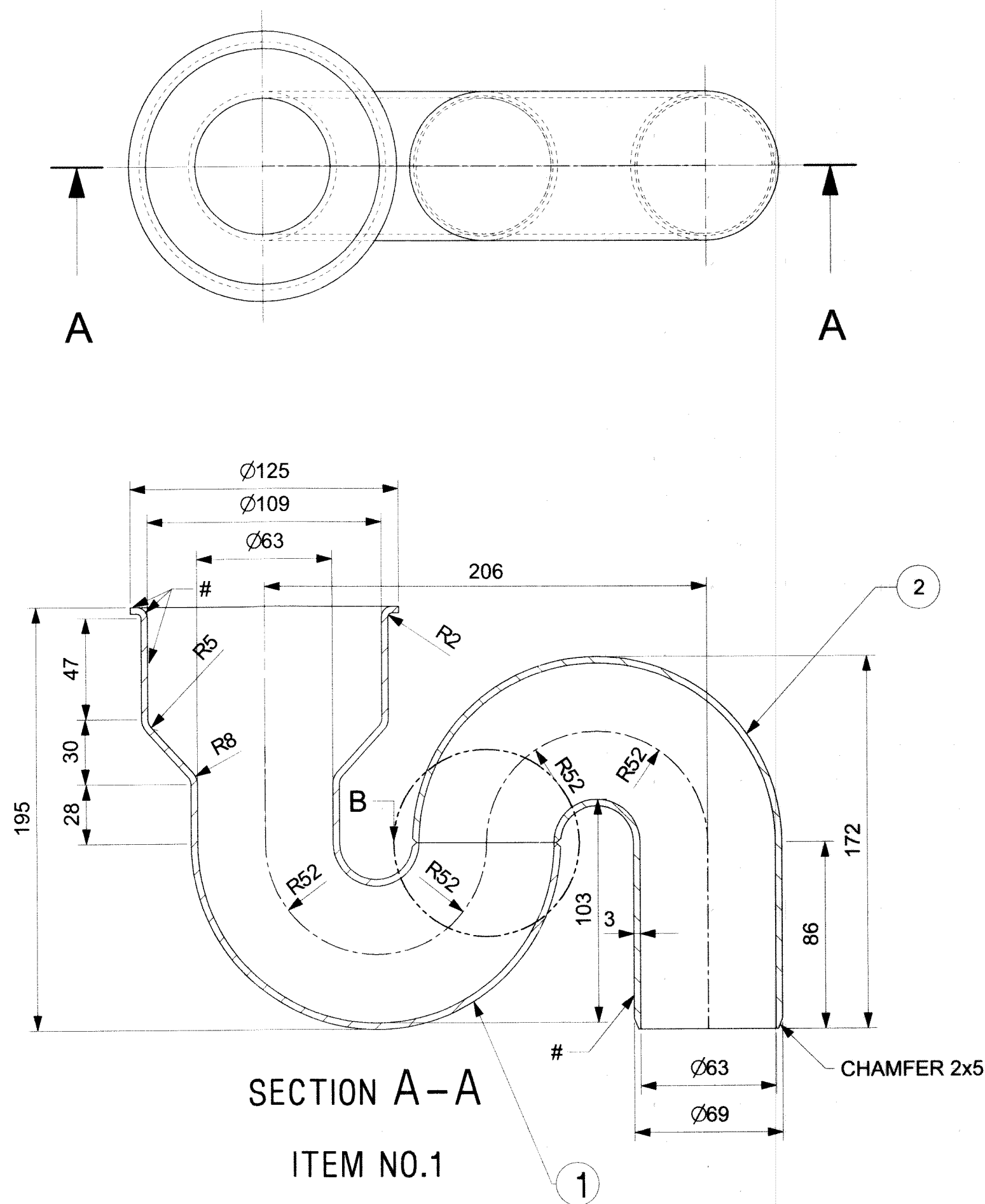


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NOTE:-

1. ITEM NO. 1, S-TRAP SHOULD BE MADE WITH INVESTMENT CASTING PROCESS ONLY AND WALL THICKNESS SHALL BE KEPT 3 MM.
2. ALL THE INNER AND OUTER SURFACES SHALL BE FREE FROM CASTING DEFECTS LIKE BURRS, POROSITY, BLOW HOLES, WELD DEFECTS ETC.
3. SURFACE MARKED BY (#) TO BE MACHINED PROPERLY.
4. FOR WELDING OF ITEM NO. 1 AND 2 MATCHING ELECTRODE SHALL BE USED.

ALT.	ITEM	AUTHY.	DESCRIPTION	CKD.	DATE
1		SS/63/16	1. COMPONENT DIVIDED INTO TWO PIECES AND WELDED JOINT ALLOWED. 2. NOTE NO. 2 MODIFIED AND NOTE 4 ADDED.		

ITEM	DESCRIPTION & DIMENSIONS	No. OF OFF	REF. DRG.	WT. OF ONE kg	MTL. & SPEC.	REMARKS
2	CASTED BEND PIPE	1			AISI-316L/CF8M	INVESTMENT CASTING
1	S-TRAP FOR 100 MM LAVATORY PAN	1			AISI-316L/CF8M	INVESTMENT CASTING

ASSEMBLY DRGS.		SUPERSEDED BY:-		INDIAN RAILWAYS ICF/RCF TYPE COACHES		
REFERENCE :-		SCALE P				
		1:2		S-TRAP FOR 100 MM LAVATORY PAN		
		C				
		D		CG-16009		
		J.S. SS/36/16				
CDIC NO. :- K-503		B.G.		R.D.S.O. [CG]		