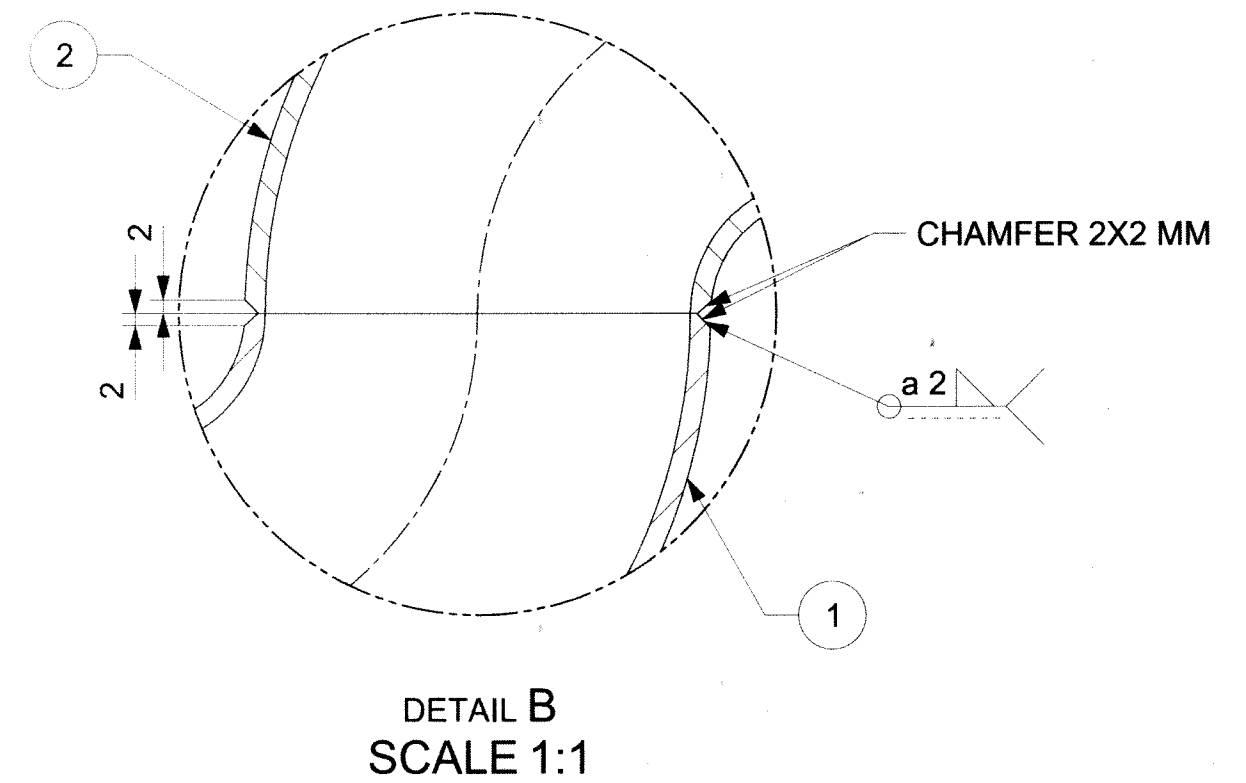
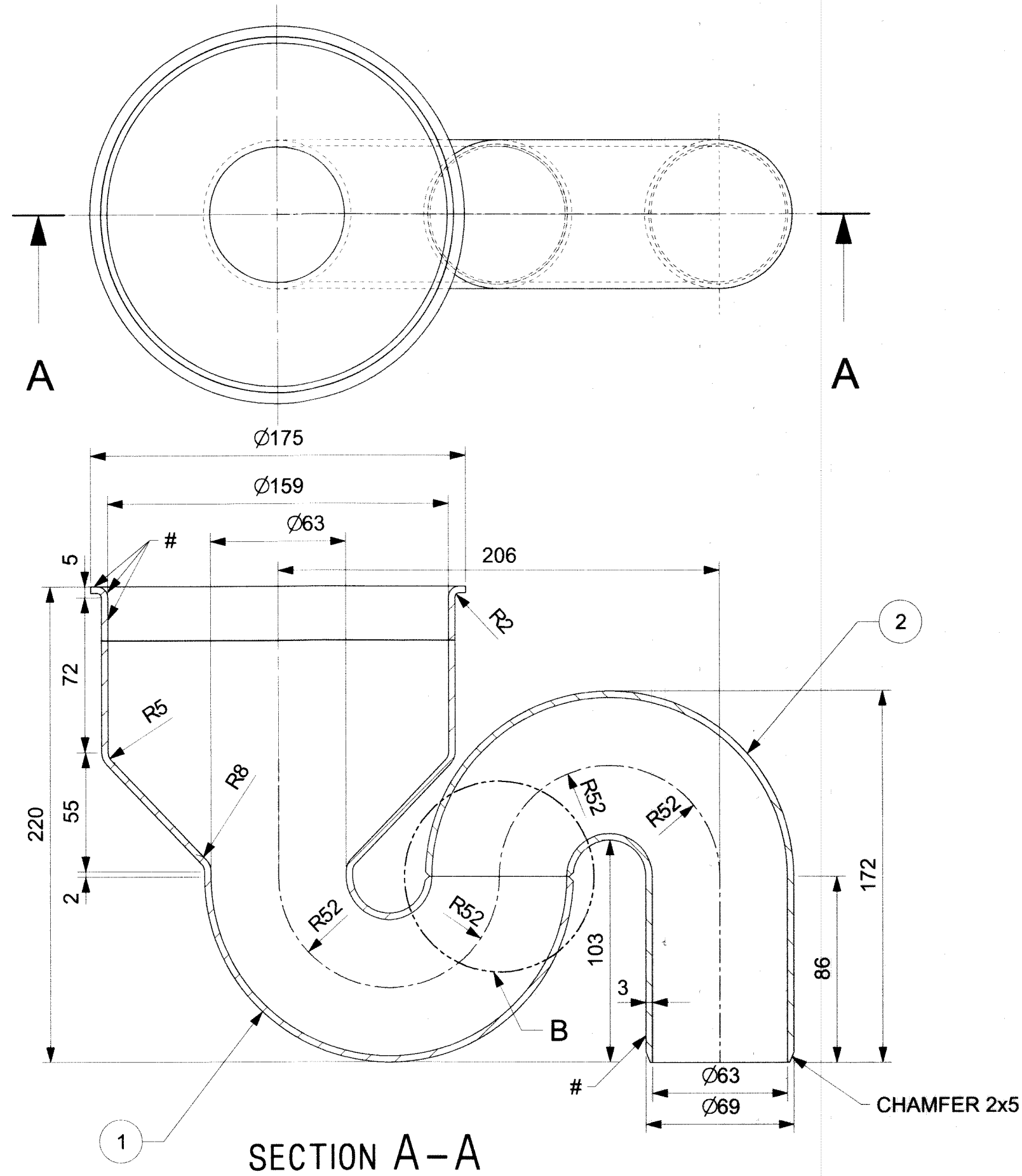


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NOTE:-

1. ITEM NO. 1, S-TRAP SHOULD BE MADE WITH INVESTMENT CASTING PROCESS ONLY AND WALL THICKNESS SHALL BE KEPT 3 MM.
2. ALL THE INNER AND OUTER SURFACES SHALL BE FREE FROM CASTING DEFECTS LIKE BURRS, POROSITY, BLOW HOLES, WELD DEFECTS ETC.
3. SURFACE MARKED BY (#) TO BE MACHINED PROPERLY.
4. FOR WELDING OF ITEM NO. 1 AND 2 MATCHING ELECTRODE SHALL BE USED.

1	SS/64/16	1. COMPONENT DIVIDED INTO TWO PIECES AND WELDED JOINT ALLOWED. 2. NOTE NO. 2 MODIFIED AND NOTE 4 ADDED.		
ALT. ITEM	AUTHY.	DESCRIPTION	CKD.	DATE

ITEM	DESCRIPTION & DIMENSIONS	No. OFF	REF. DRG.	WT. OF ONE kg	MTL. & SPEC.	REMARKS
2	CASTED BEND PIPE	1			AISI-316L/CF8M	INVESTMENT CASTING
1	S-TRAP FOR 150 MM LAVATORY PAN	1			AISI-316L/CF8M	INVESTMENT CASTING

SUPERSEDED BY:-		INDIAN RAILWAYS ICF/RCF TYPE COACHES			
ASSEMBLY DRGS.	SUPERSEDES:-				
REFERENCE :-	SCALE P 1:2 C D J.S. SS/39/16	S-TRAP FOR 150 MM LAVATORY PAN			
CDIC NO. :- K-503	B.G. R.D.S.O. [CG]				
		CG-16012			