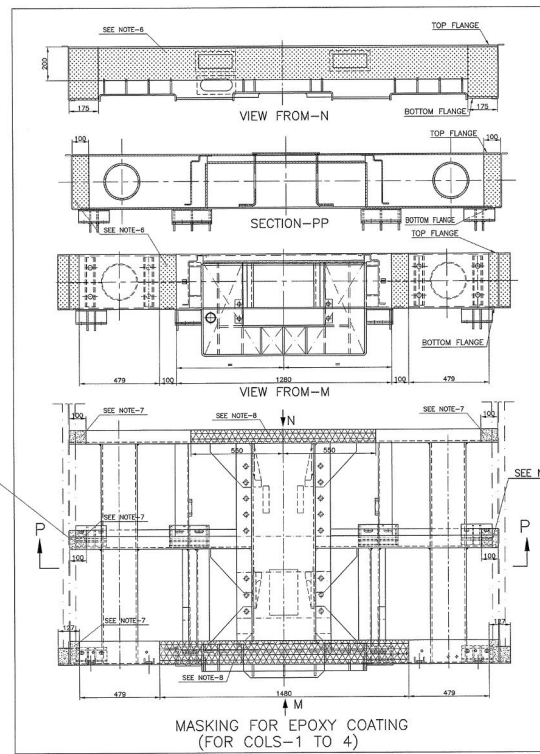
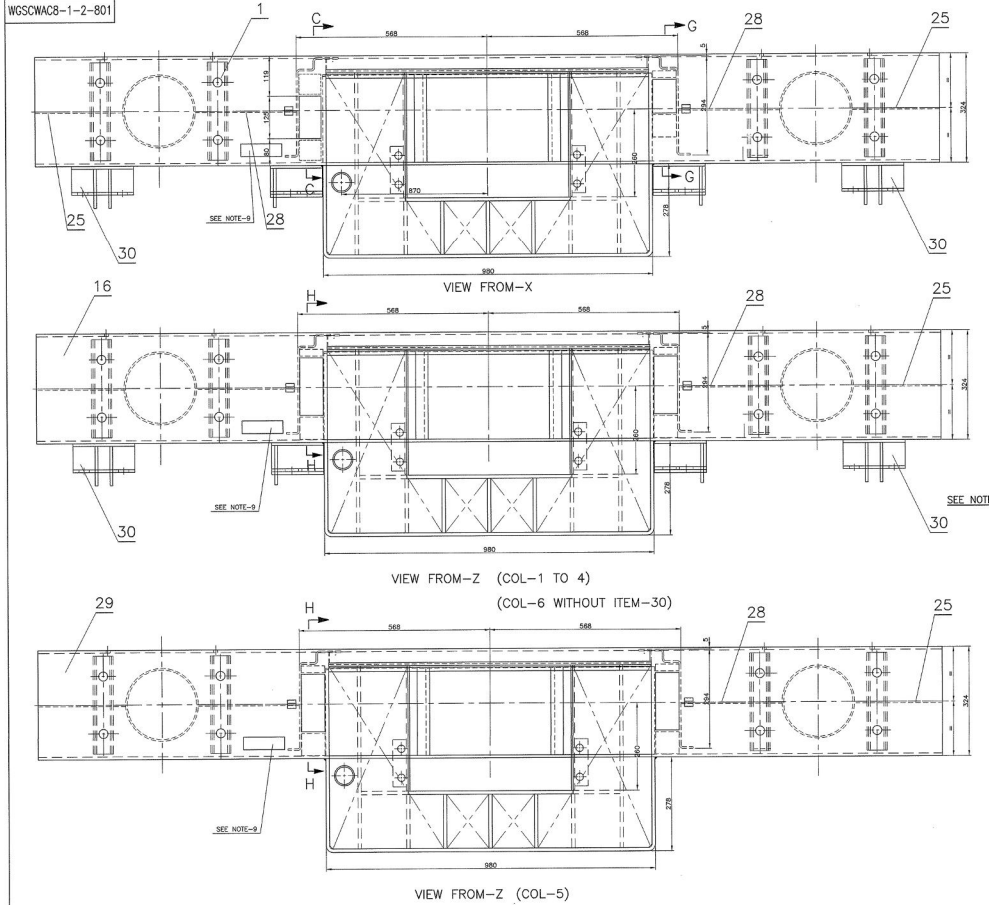


WCSWAC8-1-2-801



NOTE:-

1. ITEM-3 TO BE MANUFACTURED IN SHELL AND SUPPLIED TO PUR-DESIGN FOR WELDING IN THE SHAPE.
2. ITEMS-1,3,14&15 ARE TO BE WELDED AFTER WELDING THE ITEM-14&12.
3. COLS-3 & 4 ARE ALTERNATIVE DESIGN TO COLS-1 & 2
4. MACRO ECHO FOR FUSION OF FILET WELD SHALL BE DONE ON ROUTOUT PIECE AT RANDOM FOR ONE PERCENT OF BATCH PRODUCTION
5. FOR OUTSOURCED HEADSTOCK SUITABLE PLATE TREATMENT (OR) GBT BLASTING (OR) SAND BLASTING (OR) POLISHING TO BE DONE AND EPOXY COATING TO BMS/SP/CD/ MAC/PCO/123/09 TO BE APPLIED TO A DFT OF MINIMUM 100 MICRONS.
6. THE AREA MARKED WITH THIS, BOTH INNER AND OUTER SURFACES SHOULD NOT BE PAINTED WITH EPOXY COATING, IT SHOULD BE PAINTED WITH REDUCED ZINC CHROMATE PRIMER TO SPEC. IS:2074-92 TO A DFT OF MINIMUM 20 MICRONS WITH SMOOTH & MATT FINISH.
7. THE AREA MARKED WITH THIS, TOP & BOTTOM FLANGE (BOTH INNER & OUTER SURFACE) SHOULD NOT BE PAINTED WITH EPOXY COATING, IT SHOULD BE PAINTED WITH REDUCED ZINC CHROMATE PRIMER TO SPEC. IS:2074-92 TO A DFT OF MINIMUM 20 MICRONS WITH SMOOTH & MATT FINISH.
8. THE AREA MARKED WITH THIS, TOP FLANGE (INNER & OUTER SURFACE) SHOULD NOT BE PAINTED WITH EPOXY COATING, IT SHOULD BE PAINTED WITH REDUCED ZINC CHROMATE PRIMER TO SPEC. IS:2074-92 TO A DFT OF MINIMUM 20 MICRONS WITH SMOOTH & MATT FINISH.
9. MANUFACTURER'S NAME AND RUNNING SERIAL NO. SHALL BE PUNCHED 1mm DEEP ON THE SPACE PROVIDED.
10. THIS SIDE OF BOTTLELET BRACKET TO BE WELDED AFTER WELDING OF HEADSTOCK WITH LONG BEAM AT UNDERFRAME STAGE.
11. THE AREA MARKED WITH THIS, BOTTOM FLANGE (BOTH INNER & OUTER SURFACE) SHOULD NOT BE PAINTED WITH EPOXY COATING, IT SHOULD BE PAINTED WITH REDUCED ZINC CHROMATE PRIMER TO SPEC. IS:2074-92 TO A DFT OF MINIMUM 20 MICRONS WITH SMOOTH & MATT FINISH.

REV	REVISION	DATE	BY	CHKD	APPD
01	ROUGH MACHINED	12/2016			
02	FINEST MACHINED				
03	EPXY FINE FINISH MACHINED				

ALTERATIONS	DATE	BY	CHKD	APPD
1	11/06			
2	12/07			
3	02/2015			
4	11/2018			

NO.	DESCRIPTION	QTY	REF. DIMS	MAT. SPEC.	WEIGHT/KG	REMARKS
1	1	1	30	WSP/AC8		COL-4
2	2	2	29	WSP/AC8		COL-1
3	2	2	28	WSP/AC8		ITEM-11
4	4	4	27	WSP/AC8		ITEM-9
5	2	2	26	WSP/AC8		ITEM-10
6	2	2	25	WSP/AC8		
7	1	1	24	WSP/AC8		
8	1	1	23	WSP/AC8		COL-3
9	1	1	22	WSP/AC8		COL-3
10	1	1	21	WSP/AC8		COL-4
11	1	1	20	WSP/AC8		COL-2
12	1	1	19	WSP/AC8		ITEM-1
13	1	1	18	WSP/AC8		COL-2
14	1	1	17	WSP/AC8		COL-2
15	1	1	16	WSP/AC8		ITEM-8
16	2	2	15	WSP/AC8		ITEM-8
17	1	1	14	WSP/AC8		ITEM-8
18	1	1	13	WSP/AC8		COL-8
19	1	1	12	WSP/AC8		COL-7
20	2	2	11	WSP/AC8		
21	2	2	10	WSP/AC8		COL-3
22	1	1	9	WSP/AC8		ITEM-9
23	1	1	8	WSP/AC8		COL-3
24	1	1	7	WSP/AC8		COL-4
25	1	1	6	WSP/AC8		COL-1
26	1	1	5	WSP/AC8		ITEM-9
27	1	1	4	WSP/AC8		
28	1	1	3	WSP/AC8		
29	1	1	2	WSP/AC8		COL-1
30	1	1	1	WSP/AC8		COL-1

COL-6 - HEAD STOCK ASSY WITHOUT BOTTLELET BRACKET

WSP/AC8/C

GROUP	DESCRIPTION	REF. DIMS	MAT. SPEC.	WEIGHT/KG	REMARKS
1	1	1	1	1	1

INDIAN RAILWAY STANDARDS

WCSWAC8-1-2-801