



ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
NIL	NIL	NIL	NIL	NIL

NOTE:-
 1. DIMENSIONS MARKED \square THIS ARE TO ENSURED BY USE OF JIG.
 2. FRAME SHALL BE PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER TO IS:2074-52.
 3. ALL SHARP CORNERS TO BE ROUNDED OFF.
 4. RUBBER SUPPORT (ITEM-6) SHOULD BE SCREWED & PASTED FIRMLY ON ITEM-1 WITH THE APPROVED BRAND OF ADHESIVE.
 5. ALL WELDS SHOULD BE GRIND.

ITEM	DESCRIPTION & DIMENSIONS	QTY	ITEM NO.	IS: 2016-1967 ALUMINIUM	ITEM-3
B	PLAIN WASHER A5.5	4	LIHW03	IS: 2016-1967 ALUMINIUM	ITEM-3
7	SLD PAN HD TAPP SCREW ST4.2X13-C	4	LIHW03	IS: 7173-1989 STEEL	ITEM-37
5	MUDDER SUPPORT 22X25X475	2	NIL	IS: 5192(P1)-11-94,Gr-2-80	COLOUR BLACK
6	RIB 3,15X40X40	2	NIL	IS: 5086-92 Fe-330	NIL
4	CHANNEL 2X100X55X4	1	NIL	IS: 5086-92 Fe-330	NIL
3	BEARING BRACKET	2	SE61316	NIL	NIL
2	SO.TUBE 25.4X25.4X3.25 L-531.20	2	LIS0701	IS: 4823-85 HF 5HS YST-240	ITEM-4
1	SO.TUBE 25.4X25.4X3.25 L-806.00	2	LIS0701	IS: 4823-85 HF 5HS YST-240	ITEM-4

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QTY	DETAIL DRG.	MTL. & SPEC.	REMARKS
2.900	M	SEATS & UPPER BERTHS			NIL	
FRAME						
WEIGHT	KG	SCALE				ESE/REC
6.750		1: 2.5				CHD
INDIAN RAILWAYS STANDARD						
PL NO. 01139423						
DRG.NO. SE61374						

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.
 FOR UNTOLERANCED DIMENSIONS REFER MDG0008

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

DATE OF FIRST ISSUE 16/05/2002