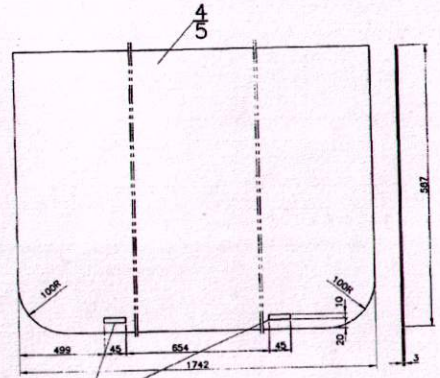
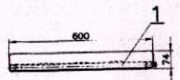
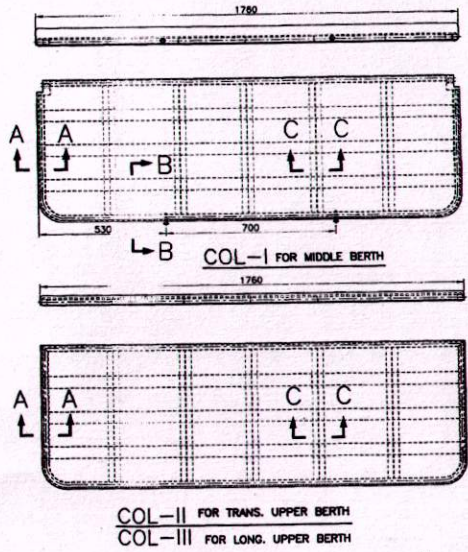


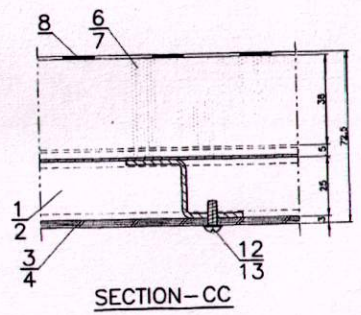
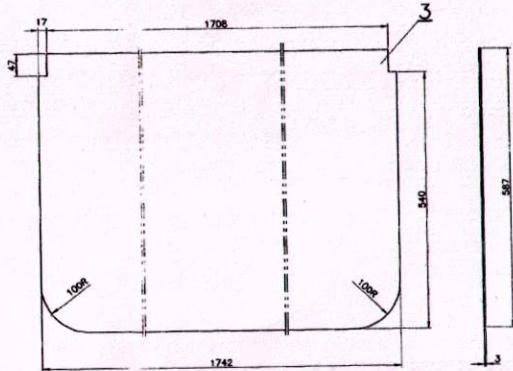
ICF/SK3-6-1-060

▽	ROUGH MACHINED	⑥	ROUGH CLEANING	ALTERATIONS
▽▽	FINISH MACHINED			
▽▽▽	FINE FINISH MACHINED			

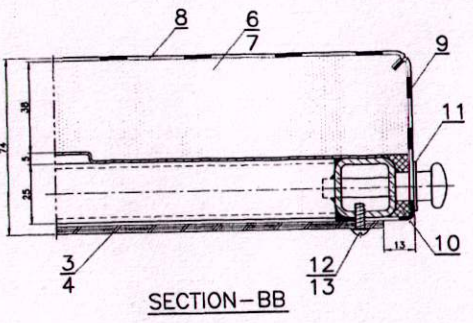
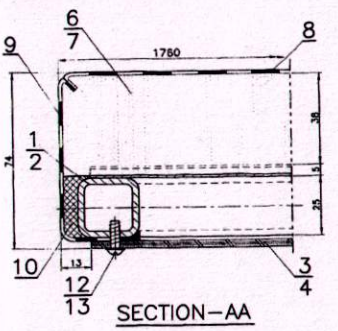


CUT AWAY FOR ITEM-5 ONLY

- NOTE:**
- UPHOLSTERY (ITEM-9) SHALL BE PASTED TO BERTH FRAME WITH NON FLAMMABLE SOLVENT BASED ADHESIVE TO ICF/MD/SPEC.-093.
  - NECESSARY CUTAWAY TO BE DONE FOR ITEM-10 TO SUIT BERTH FRAME PIN AT SITE.
  - ITEM-11 TO BE SUITABLY PRESSED TO ITEM-9 TO SUIT MIDDLE BERTH FRAME PIN AT SITE.
  - FIBRE GLASS WOVEN CLOTH NEED NOT BE PROVIDED WHILE USING DENSIFIED THERMAL BONDED BLOCKS AS CUSHIONING MATERIAL.
  - BEFORE TRIMMING ITEM-1&2 SHALL BE PAINTED WITH GLOSSY FINISH ENAMEL OF SMOKE GRAY TO SHADE NO.692 IS:5-2002.
  - FIBREGLASS WOVEN CLOTH AS PER IS:13128/PART-111991 HAVING MINIMUM DENSITY OF 200.5gm/sq.m AS PER VARIETY NO.20 OF TAB-1 WITH BREAKING STRENGTH WARP & WEFT 220 N/cm WIDTH MIN. OR ALTERNATE FABRIC MADE OUT OF FLAME RESISTANT FIBRE SHALL BE PROVIDED ALL AROUND PU FOAM DULY SEMI-NEATLY WITHOUT ANY WRINKLES INCLUDING BETWEEN UPHOLSTERY AND CUSHION AS A FIRE PREVENTION MEASURE.



NO OFF ASSYS. REQD PER COACH			
TYPE OF COACH	COL-I	COL-II	COL-III
SCN6	18	18	9
SLR2, SRD	-	2	-



QTY	DESCRIPTION & DIMENSION	ITEM	REF.DRGS	MAT.SPEC	WEIGHT/UNIT	REMARKS
13	PUNCHED WIDER AS 6.3014-MUNIM					
12	WIRING SIZES 6 (M)-60 (M)-SH-11-F					BRIGHT ZINC PLATED
2	EYELET SIZE NO.35	IS:4084				
10	FELT 6x30x2900					
9	UPHOLSTERY 150x4750					
8	UPHOLSTERY 650x1810					
7	CUSHION	SCN6 6-1-610				ITEM-3
6	CUSHION	SCN6 6-1-610				ITEM-2
5	L.P SHEET 3x587x1742					
4	L.P SHEET 3x587x1742					
3	L.P SHEET 3x587x1742					
2	BERTH FRAME	ICF/SK3 6-1-059				COL-2
1	BERTH FRAME	ICF/SK3 6-1-059				COL-1

ASSEMBLY DRAWINGS  
06-05-2012  
DATE OF LATEST ALT DATE OF FIRST ISSUE  
ALT

INDIAN RAILWAY STANDARDS  
SHEET 1 OF 1  
ICF/SK3-6-1-060  
FORM--RA1-840X600