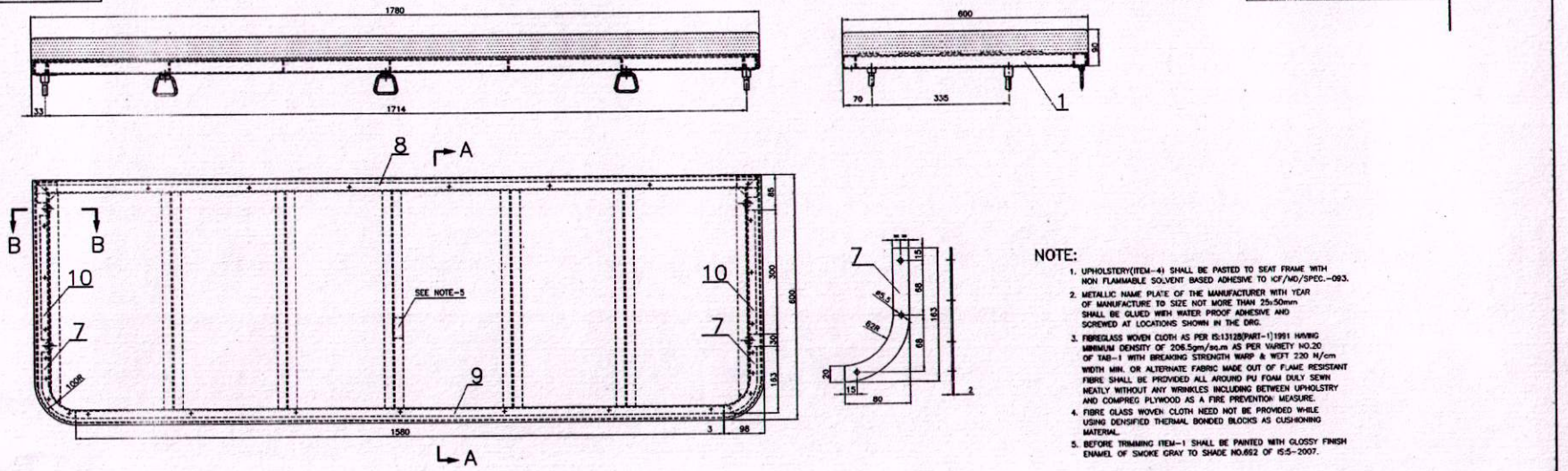
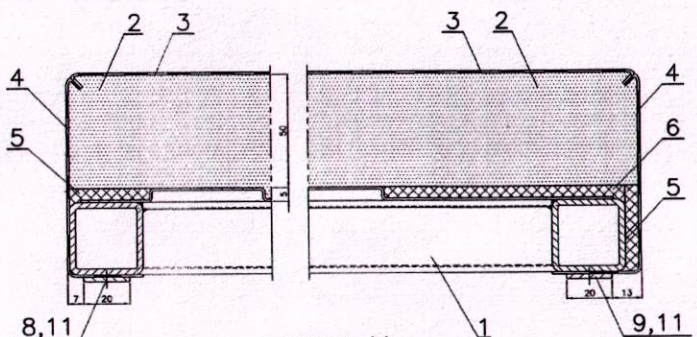
ICF/SK3-6-1-079

▽ ROUGH MACHINED	▽▽ ROUGH CLEANING	ALTERATIONS
▽▽ FINISH MACHINED		
▽▽▽ FINE FINISH MACHINED		

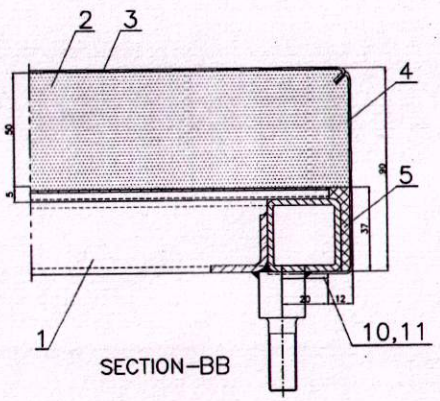


NOTE:

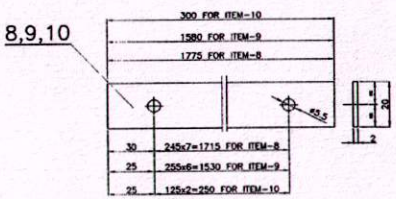
1. UPHOLSTERY(ITEM-4) SHALL BE PASTED TO SEAT FRAME WITH NON FLAMMABLE SOLVENT BASED ADHESIVE TO ICF/MD/SPEC.-093.
2. METALLIC NAME PLATE OF THE MANUFACTURER WITH YEAR OF MANUFACTURE TO SIZE NOT MORE THAN 25x50mm SHALL BE GLUED WITH WATER PROOF ADHESIVE AND SCREWED AT LOCATIONS SHOWN IN THE DRG.
3. FIBREGLASS WOVEN CLOTH AS PER IS:13128(PART-1)1991 HAVING MINIMUM DENSITY OF 206.5gm/sq.m AS PER VARIETY NO.20 OF TAB-1 WITH BREAKING STRENGTH WARP & WEFT 220 N/cm WIDTH MIN. OR ALTERNATE FABRIC MADE OUT OF FLAME RESISTANT FIBRE SHALL BE PROVIDED ALL AROUND PU FOAM DULY SEWN NEATLY WITHOUT ANY WRINKLES INCLUDING BETWEEN UPHOLSTRY AND COMPREG PLYWOOD AS A FIRE PREVENTION MEASURE.
4. FIBRE GLASS WOVEN CLOTH NEED NOT BE PROVIDED WHILE USING DENSIFIED THERMAL BONDED BLOCKS AS CUSHIONING MATERIAL.
5. BEFORE TRIMMING ITEM-1 SHALL BE PAINTED WITH GLOSSY FINISH ENAMEL OF SMOKE GRAY TO SHADE NO.692 OF IS:5-2007.



SECTION–AA



SECTION–BB



NO OFF ASSEMBLIES REQUIRED PER COACH	
TYPE OF COACH / COL	COL-1
SCN6	18

NO. OFF	DESCRIPTION AND DIMENSIONS	ITEM	REF.DRG	MATL.&SPEC.	WEIGHT/UNIT	REMARKS
27	PAN HD TAP SCREW ST 4.2x13-F	11	IS:7173-89			BRIGHT ZINC PLATING
2	FLAT MOULDING 2x20x300	10				
1	FLAT MOULDING 2x20x1580	9				
1	FLAT MOULDING 2x20x1775	8		IS513-2008 CR-1		
2	FLAT MOULDING 2x80x163	7				
1	FELT 6x105x1780	6		IS:1719-2000 TAB-1		MEDIUM
1	FELT 6x37x4670	5		IS:1719-2000 TAB-1		MEDIUM
1	UPHOLSTERY 175x4810	4		RDSO/2008/ C907		COLOUR CODE SAMPLE No. ALNAC-03
1	UPHOLSTERY 650x1850	3		RDSO/2008/ C907		COLOUR CODE SAMPLE No. ALNAC-03
1	CUSHION	2	SCN6 6-1-810			ITEM-1
1	SEAT FRAME	1	SCN6 6-1-803			COL-1

IV III II I PER ASSY

GROUP: 6-1 SEATS & BERTHS

TRANSVERSE SEAT COMPLETE

SCN6-6-1-601
ASSEMBLY DRAWING

CAD FILE: C:\MD-CAD\329\6-1\079----00.DWG

DATA CODE NO: 329

INDIAN RAILWAY STANDARDS

SHEET 1 OF 1

ALT	DATE OF LATEST ALTERATION	DATE OF FIRST ISSUE	SME/AME
		25-09-2014	

SUPERSEDED BY:
SUPERSEDES:

SCALE	SSE/D	
1:5	CHD	
1:1	ALT	
	CAD	S.MAHMADISAH

ALT

INTEGRAL COACH FACTORY CHENNAI-38

ICF/SK3-6-1-079

FORM I.R. A1 840X600