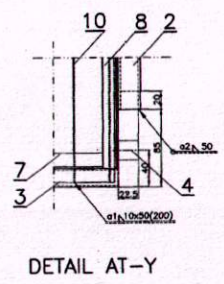
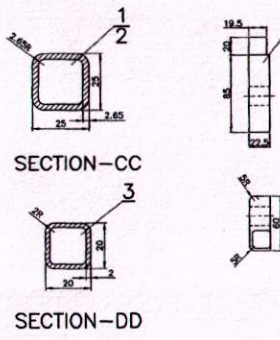
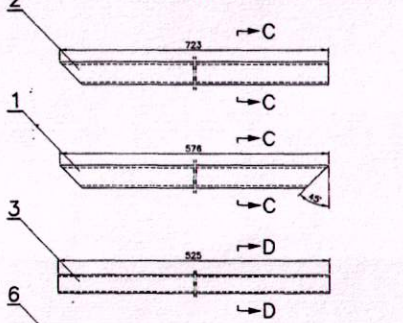
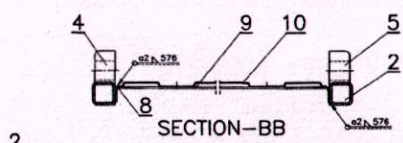
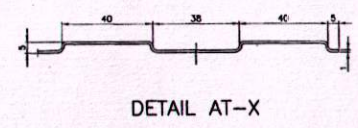
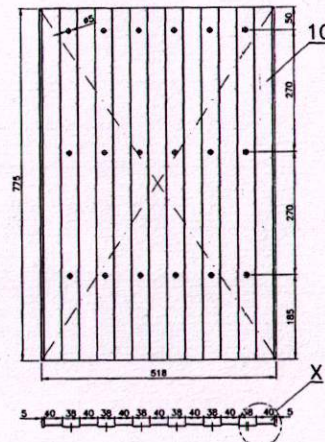
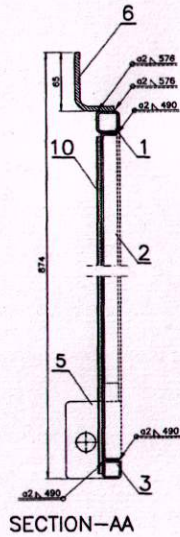
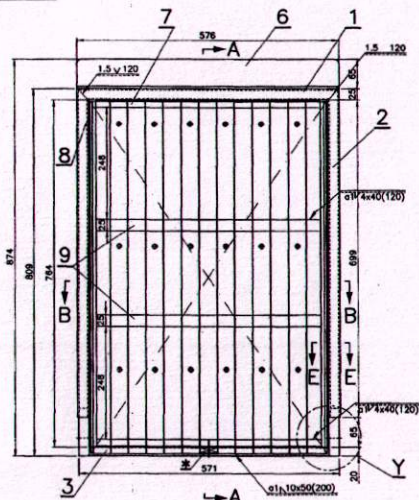


| | | | | |
|---|----------------|---|----------------|-------------|
| □ | ROUGH MACHINED | ⊕ | ROUGH CLEANING | ALTERATIONS |
| □ | FINE MACHINED | | | |
| □ | FINE MACHINED | | | |



- NOTE:
1. ALL SHARP CORNERS TO BE ROUNDED OFF.
 2. SATABLE END PREPARATION TO BE DONE BEFORE WELDING.
 3. WELDING BURRS TO BE REMOVED AND GROUND.
 4. BERTH FRAME TO BE HOT ZINC PHOSPHATED TO SPEC. ICF/M/D SPEC. 046 FOLLOWED BY ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER TO SPEC. S.2074-92.
 5. ITEM-10 TO BE POWDER COATED TO ICF/M/D/SPEC.-091 WITH A MINIMUM THICK OF 50 MICRONS. COLOUR SHADE SILVER GREY TO SHADE NO.7508 OF MARPOL POWDER COATING OR SIMILAR.
 6. METALLIC NAME PLATE OF THE MANUFACTURER WITH MONTH & YEAR OF MANUFACTURE OF SIZE NOT MORE THAN 25x50mm SHALL BE GILDED WITH WATER PROOF ADHESIVE AND SCREWED AS SHOWN IN THE DRC.

| QTY | DESCRIPTION & DIMENSION | ITEM | REF.DRGS | MAT.SPEC | WEIGHT/UNIT | REMARKS |
|-----|----------------------------|------|----------|--------------|-------------|---------|
| 1 | CORRUGATED SHEET 1x550x750 | 10 | | IS:1133-2008 | | |
| 2 | FLAT 2x25x480 | 9 | | IS:1133-2008 | | |
| 2 | ANGLE 2x31x782 | 8 | | IS:1133-2008 | | |
| 2 | ANGLE 2x31x490 | 7 | | IS:1133-2008 | | |
| 1 | ANGLE 5x36x576 | 6 | | IS:1133-2008 | | |
| 1 | BEARING BLOCK 22.5x60x102 | 5 | | IS:2022-11 | | |
| 1 | BEARING BLOCK 22.5x60x102 | 4 | | IS:2022-11 | | |
| 1 | SQ. TUBE 20x20x2x525 | 3 | | IS:4923-97 | | |
| 2 | SQ. TUBE 25x25x2.65x723 | 2 | | IS:4923-97 | | |
| 1 | SQ. TUBE 25x25x2.65x576 | 1 | | IS:4923-97 | | |
| 2 | GROUP 6-1 | | | | | |

| DATE | BY | CHKD | APPD |
|------------|----|------|------|
| 09-10-2014 | | | |

| DATE | BY | CHKD | APPD |
|------------|----|------|------|
| 09-10-2014 | | | |

| DATA CODE NO. | INDIAN RAILWAY STANDARDS | SHEET |
|---------------|--------------------------|--------|
| 329 | | 1 OF 1 |

| FORM | ICF/SK3-6-1-082 |
|-------------------|-----------------|
| FORM-IRA1-842X800 | |