



- NOTE:-**
- P.U.FOAM TO BE PASTED TO THE COMPREG WITH APPROVED BRAND OF WATER PROOF GLUE.
 - NECESSARY CUT-A-WAYS TO BE DONE TO SUIT AT SITE.
 - THREAD SHOULD BE DYED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF REXINE. THE PITCH OF THE STITCH SHALL BE 2 TO 3 mm.
 - COLOUR OF REXINE TO BE "BLUE 315 OF BHR" AND STAMPED WITH "INDIAN RLYS" CREST TO R50/SK-6906B, ALT.-2.
 - COMPREG TO BE TREATED AGAINST FUNGI, TERMITES, MARINE BORERS & OTHER INSECT ACCORDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS: 9539-69, TYPE-IV (COPPER CHROME ARSENIC COMPOSITION).
 - FELT (ITEMS-4 & 5) TO BE PASTED PROPERLY ON THE FRAME WITH APPROVED BRAND OF ADHESIVE.
 - DIMENSION MARKED \square THIS ARE TO BE ENSURED BY USE OF JIG.
 - PITCH OF TAPPING SCREWS SHOULD NOT BE MORE THAN 150 mm.
 - P.U.FOAM TO BE DIRECTLY MOULDED AND NOT TO BE FABRICATED.
 - SKIN OF P.U.FOAM SHOULD BE UNIFORM WITHOUT CRACKS OR JOINTS.
 - ALTERNATIVELY MOULDED P.U.FOAM TO R50/SPEC. C-8914 (REV-1) MAY BE USED FOR ITEM-6.
 - REXINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
 - PROVISION OF FIRE BARRIER AROUND P.U.FOAM TO CLAUSE 2.2.3 OF R50 SPEC C-8914 SHOULD BE ENSURED.
 - THE SEATS & BERTHS SUPPLIER MUST HAVE THE INFRASTRUCTURE FOR P.U.J. FOAM MANUFACTURE AND TESTING AS PER CLAUSE 7.1.1 AND ANNEXURE-B1 & B2 OF SPECIFICATION NO. ICF/MO/SPEC.-148, ISSUE STATUS-01, REV.-00 OR THE SUPPLIER SHOULD TIE-UP FOR PURCHASE OF FOAM FROM P.U.J. FOAM MANUFACTURER HAVING INFRASTRUCTURE AND TESTING FACILITIES AS PER ICF SPECIFICATION MENTIONED ABOVE.
 - THE SUPPLIER SHOULD FURNISH THE DETAIL OF PU FOAM FACILITIES IF IN-HOUSE. OTHERWISE SHOULD GIVE SUBSTANTIVE DETAILS OF TIE UP WITH REPUTED PU FOAM MANUFACTURER ALONG WITH THEIR TEST FACILITIES. RCF RESERVES THE RIGHT TO CHECK THESE FACILITIES BEFORE OR AFTER ENTERING INTO THE CONTRACT.

ALT.NO	ALT.DATE	ZONE	ALTERATIONS	AUTHORITY
a	29/03/2004	J-15 I-15 C-10	1. ITEM 2 DELETED. 2. DESCRIPTION & MATL.SPEC.OF ITEM 6 WAS FOAM RUBBER 50X595X1790 AND MDT5-013. 3. MATL.SPEC.OF ITEM 7 & 8 WERE R50/SPEC.C-9503 TY-1. 4. NOTE 1,9,10 UPDATED,NOTE 11 DELETED AND NOTE 13 ADDED.	DIC. NO. M0040011
b	28/07/2004	J7	1. CORE HOLES DELETED FROM THE BOTTOM OF P.U. FOAM.	DIC NO. M0040043
c	11/05/2005	ELI.011	1. NOTES-14 & 15 ADDED.	DIC NO. M0040043

12 MAY 2005

ITEM	QTY	DESCRIPTION	STANDARD	REMARKS
18	2	SLTD PAN HD TAPP SCREW ST3.5X16-F	L1HW03	ITEM-72 COATING TO MTS 057
17	72	SLTD PAN HD TAPP SCREW STEEL ST4.2X16-F	L1HW03	ITEM-39 COATING TO MTS 057
16	1	SEWING THREAD L-5000	NIL	#
15	1	COTTON THREAD ϕ 3X3000	NIL	IS: 1720-78
14	18	PLAIN WASHER AS.5	L1HW09	ALUMINIUM (REFER TO MTS 057)
13	18	CSK HEAD RIVET ALUMINIUM 5X12	L1HW05	ALUMINIUM (REFER TO MTS 057)
12	1	NAME PLATE	CC61188	NIL
11	2	ANGLE MOULDING	CC43353	NIL L:440
10	1	ANGLE MOULDING	CC43353	NIL L:1780
9	1	ANGLE MOULDING	CC43353	NIL L:2000
8	2	SIDE REXINE 150X645	R50/SPEC. C-9503, TYPE-11	@
7	1	TOP REXINE 870X1985	R50/SPEC. C-9503, TYPE-11	@
6	1	P.U.FOAM 50X595X1790	R50/SPEC. C-8914	%
5	1	FELT 6X66X1780	IS: 1719-88 TAB-1, MEDIUM	NIL
4	1	FELT 6X66X2860	IS: 1719-88 TAB-1, MEDIUM	NIL
3	1	COMPREG PANEL 4X512X1632	R50/SPEC. C-9407, TYPE-1	*
2	1	GADA CLOTH 725X1980	IS: 1094-76 VAR.-3	NIL
1	1	FRAME	NIL	NIL

WELO LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QTY	DETAIL	DRG	MATL. & SPEC.	REMARKS
NIL	M	GROUP SEATS & UPPER BERTHS		SE61361	c	ALT b	
35.220	KG	WEIGHT		SE61361.c.prt(20)			
NIL	M ²	S.AREA					
NIL	M ²	LENGTH/DIA					
NIL	M	WIDTH/THICK.					
NIL	M	HEIGHT					

TRANSVERSE SEAT FOR
SCN COACH (WIDER BAY)
RAIL COACH FACTORY, KAPURTHALA

INDIAN RAILWAYS STANDARD

SCALE: SSE/REC
DUGL
DHRM
N.R.
DRG.NO. **SE1361**
PL NO. **NIL**
DRG.NO. **SE1361**

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

FOR UNTOLERANCED DIMENSIONS REFER M0G0008 DATE OF FIRST ISSUE: 22/04/2002 CGM BY: [Signature]