



ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
NIL	NIL	NIL	NIL	NIL

ITEM NO.	DESCRIPTION & DIMENSIONS	QTY	UNIT	STANDARD	REMARKS
10	CLOSING PIECE 3.15X32X50	2	NIL	IS: 5986-92 Fe-330	NIL
9	RING BELOW SEAT	1	SE6132S	NIL	NIL
8	ANGLE STIFFENER (R.H.) 2X66.7X392	1	NIL	IS: 5986-92 Fe-330	NIL
7	ANGLE STIFFENER (L.H.) 2X66.7X392	1	NIL	IS: 5986-92 Fe-330	NIL
6	CHANNEL STIFFENER 2X50X432	1	NIL	IS: 5986-92 Fe-330	NIL
5	STLD	2	9661379	NIL	NIL
4	STLD	2	SE61378	NIL	NIL
3	RECTANGULAR TUBE 50.8X25.4X3.25X363	2	NIL	IS: 4923-85 HF 945 YSI-240	NIL
2	SO. TUBE 32X32X3.25 L=532.00	1	LI50701	IS: 4923-85 HF 945 YSI-240	ITEM-5
1	SO. TUBE 32X32X3.25 L=661.00	1	LI50701	IS: 4923-85 HF 945 YSI-240	ITEM-5

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	ASSEMBLY	DETAIL DRG	MAT. & SPEC.	REMARKS
3.716	M	SEATS & UPPER BERTHS			NIL	
7.100	KG	FRAME				

SCALE: 1:5

FOR SINGLE SEAT COMPLETE

RAIL COACH FACTORY, KAPURTHALA

INDIAN RAILWAYS STANDARD

PL NO. 01139356

DRG. NO. SE61364

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

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