



ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
b	29/03/2004	J-15 H-15 G-15 C-15	1. DESCRIPTION OF ITEM 3 & 4 WERE FOAM RUBBER FOR BIRTH SIDE AND FOAM RUBBER FOR BACK REST SIDE. 2. MATL. SPEC. OF ITEM 9,10 WERE RDSO/SPEC.-C-9503 TY-I 3. ITEM 18 DELETED. 4. NOTE I UPDATED.	DIC NO. MD040011
c	12/07/2005	F18.H15 E15 G17 H18.H17 E-12	1. ITEM-20 & SECTION-EE ADDED. 2. NOTE-2 MODIFIED. 3. QTY. OF ITEM-15 WAS 51. 4. LENGTH & QTY. OF ITEM-11 WERE 595 & 1 RESPECTIVELY. 5. SECTION-FF ADDED.	DIC NO. MD050042

- NOTE:-
- P.U. FOAM TO BE PASTED TO THE CORRUG WITH APPROVED BRAND OF WATER PROOF GLUE.
 - NECESSARY CUT-AWAYS TO BE DONE TO SUIT AT SITE.
 - THREAD SHOULD BE DIED & BONDED AND THE COLOUR OF THREAD SHOULD MATCH WITH THE COLOUR OF REKINE. THE PITCH OF THE STITCH SHALL BE 2 TO 3 mm.
 - COLOR OF REKINE TO BE 'BLUE 315 OF BGR' AND STAMPED WITH 'INDIAN R.S.'S CREST TO RDSO/SPEC.-BGR, ALT.-2.
 - CORRUG TO BE TREATED AGAINST FUNGI, TERMITES, MARINE BORERS & OTHER INSECT ACCORDING TO REQUIREMENTS OF PRESERVATION TREATMENT TO IS:5585-99, TYPE-IV COPPER CHROME ARSENIC COMPOSITION.
 - FELT LITHO-S-10 BI TO BE PASTED PROPERLY ON THE FRAME WITH APPROVED BRAND OF ADHESIVE.
 - REKINE SHOULD BE STITCHED IN SUCH A MANNER THAT NO FOLDS ARE VISIBLE AT THE CORNERS.
 - ITEMS-11 & 20 SHOULD BE OIL LUBRICATED TO IS:4089-92, TAB.-1, GR.-AC 10.

Sheet: _____
Entered: _____
Into: _____
Date: 21 JUL 2008

NO	DESCRIPTION	QTY	UNIT	IS: 737-86	IS: 31000 H2	%
20	MULDINGS 2X7X60	1	NIL			
19	FLAT MULDINGS	2	CC4334	NIL	L: I 1.25	
18	BADA-ELOTH 650X2300	1	NIL	IS: 1059-76	NIL	
17	COTTON THREAD Ø 3X5000	1	NIL	VAR.-3 IS: 1720-78	NIL	
16	SLD PAN HD TAPP SCREW S73.5X16-F	2	L1HW03	IS: 1773-1999	STEEL	ITEM-72 COATING TO MDS 007
15	SLD PAN HD TAPP SCREW STEEL S14.2X16-F	53	L1HW03	IS: 1773-1999	STEEL	ITEM-39 COATING TO MDS 007
14	SEWING THREAD L=10000	1	NIL	IS: 4229-92 6.6, VAR. L Z	#	
13	EYELET	2	SE61262	NIL	NIL	
12	NAME PLATE	1	CC61188	NIL	NIL	
11	ANGLE MULDING 2X57X270	2	NIL	IS: 737-86 31000 H2	%	
10	REKINE 850X2300	1	NIL	RDSO/SPEC. C-9503, TYPE-II	@	
9	REKINE 60X65	7	NIL	RDSO/SPEC. C-9503, TYPE-II	@	
8	FELT 6X40X120	2	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL	
7	FELT 6X22X582	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL	
6	FELT 6X53X888	2	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL	
5	FELT 6X114X582	1	NIL	IS: 1719-88 TAB-1, MEDIUM	NIL	
4	P.U. FOAM FOR BACK REST SIDE	1	SE61377	NIL	ITEM-2	
3	P.U. FOAM FOR BIRTH SIDE	1	SE61377	NIL	ITEM-1	
2	CORRUG PANEL 4X582X888	1	NIL	RDSO/SPEC. C-9407, TYPE-I	*	
1	FRAME	1	SE61372	NIL	NIL	

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	ASSEMBLY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	M	ELECTRICAL				
WEIGHT	M	FILE: SB61371c.dwg (2D)				
18.500	KG	BACK REST CUM BERTH (LONG)				
S.AREA	M ²	FOR SCN COACH (WITH WIDER BAY)				
NIL	M	RAIL COACH FACTORY, KAPURTHALA				
LENGTH/DWG	M	INDIAN RAILWAYS STANDARD				
NIL	M	PL NO. NIL				
NIL	M	DRG.NO. SE61371				
HEIGHT	M	N.F.				
NIL	M					

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.
FOR UNTOLERANCED DIMENSIONS REFER MDG008

DATE OF FIRST ISSUE: 01/05/2002

CM BY: [Signature]